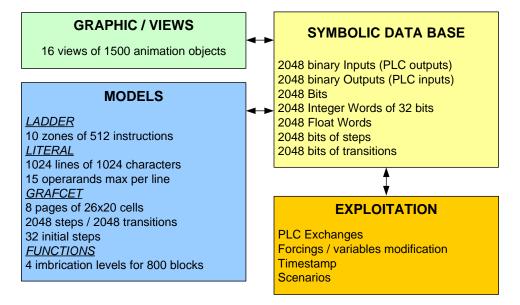
CONTENTS OF PROSIMUL 32 BITS

- 1. GENERAL INFORMATION
- 2. INSTALLATION
- 3. <u>PROCEDURES</u>
- 4. VARIABLES
- 5. GRAPHIC EDITOR
- 6. ANIMATIONS
- 7. LADDER EDITOR
- 8. STRUCTURED TEXT EDITOR
- 9. <u>CHART EDITOR</u>
- 10.FUNCTION EDITOR
- 11. EXCHANGES CONFIGURATION
- 12. EXPLOITATION
- 13.MONITORING
- 14.<u>SCENARIO</u>
- 15.<u>IMPORT / EXPORT</u>
- 16.CONVERTER
- 17.<u>REPORT</u>
- 18. EVOLUTIONS

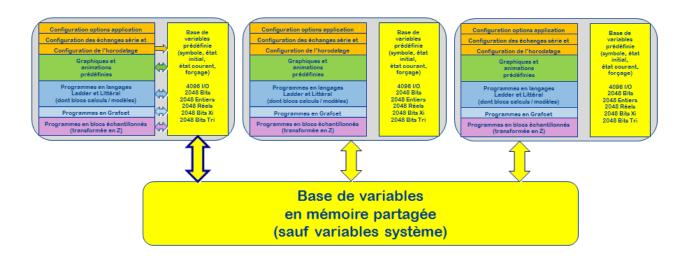
V12.05A3 2 CIMI

GENERAL INFORMATION

Project Structure (.SIM)



Multi applications ou applications Maître-Esclave



Import / Export

An unique format (.BIM) for <u>graphics and models</u>. A format text (.TXT) for exchanges of inputs/outputs symbols.

V12.05A3 3 CIMI

INSTALLATION

It's strongly recommended not to install PROSIMUL under virtual system because of less performance and process time-slices sensibility.

1 - Launch SetupPro32.

2 - Select USB or parallel key driver. Under Windows 7/8/10 (32-64 bits), administrator rights are required. This operation needs a reboot of the computer.

3 - Start Prosimul with or without file (*.SIM) in first parameter.

The Prosimul files (.SIM) association can be deleted via Windows configuration.

(Configuration ->Files->Association definition).

Other parameters could be given:

- RUNFORM : start application in training mode

- RUNWIN : start application in smallest window it could be.

- M1...M5 : start application on monitor 1 to 5 if existing.

ex : "PRO32fr.EXE TEST.SIM RUNFORM M2" start TEST application in training mode on monitor 2.

Protection Keys

- **USB** key : **"pro"** key for development (all options of the navigator), **"basic"** key for exploitation (application launching, modifications are possible in Configuration and Tools Menu).

Driver Installation : automatically installed with installer (automatic detection of OS). For **Windows 7/8/10**, the administrator rights are necessary. A reboot is necessary.

Software Launching / Cleaning PC

For runtime mode, discharge the PC from any program which can slow down simulation unnecessarily.

- If there is no Internet connexion uninstall antivirus (take care of USB keys).

- Uninstall drivers and services using Ethernet port (ROCKWELL/SIEMENS/SCHNEIDER/...).

- Deactivate services « Windows Search », « Windows Defender », « Windows Update »
- Deactivate services « Client DNS » et « Client DHCP » if PC have fix IP and no Internet access.
- Deactivate services « Remote Desktop Connection » et «Remote Access Connection Manager ».
- If SQL databases are installed but not used, deactivate its services.
- Deactivate services « Offline files » et « Computers explorer »

- Deactivate services « Google Update » (or other), « Adobe Acrobat Update Service » and all Updater unused.

- Verify task scheduler (Computer management) and deactivate all unused task.

Process priorities could be adjusted thru "Application" "Configuration".

V12.05A3 4 CIMI

PROCEDURE

Initial Menu (no project is opened)

New : create an empty project (seize a name)
Open : open an existing .SIM project (choose a name). When opening a project APPLI.SIM, if APPLI.BAT (batch file) exist on same directory, it would be executed.
Convert : <u>converter</u> of DOS application (select a DOS [.ACT] file)
Help -> Prosimul : access to the PDF help file
Help -> About : version information, available memory and maximum size of the project on the disc.

Project Explorer

Configuration : access to information of <u>application</u> configuration and <u>exchanges</u> with the PLC (default : no exchange).

Tools : access to tools of report management, monitoring information and scenarios files.

<u>Graphics</u>: access to graphic pages (0 to 15). Names of page can be provided (simple click on the name of the selected page). Only used pages are displayed in Project Explorer. A right click on the root allows to "Add" blank pages.

<u>Variables</u>: access to symbols, initial states, current values and forcing states of variables base. In standard version, 2048 binary inputs, 2048 binary outputs, 2048 integer words (32 bits), 2048 real (32 bits), 2048 bits of steps and 2048 bits of transition.

Ladder / Literal : access to the 16 zones of programs in LADDER or LITERAL , Main, sub-routines SR1 to SR15 and associated zone with Grafcet (execution after Grafcet cycle). Names of zone can be provided (simple click on the name of the selected zone). The selection of Ladder or Literal is executed when the first selection is done or by right clicking if program zone is empty. A right click on the root allows selecting "Add" menu. Program named "Grafcet" can be executed after Chart cycle.

<u>Grafcet</u>: access to the 8 Grafcet pages. Maximum : 2048 steps including 32 active steps (simultaneous). Names of page can be provided (simple click on the name of the selected page). A right click on the root allows selecting "Add" menu.

Function: access to the entry page of the function blocks. Sub-pages blocks allow structuring the application in 4 levels. All in all 800 blocks are usable.

Messages : access to the recording messages file named PROSIMUL.LOG.

Preferences : access to the commons preferences for all project (stored in PROSIMUL.INI). Those preferences are loaded at the start of PROSIMUL or when modified thru navigator. Parameters are : preferences for Literal editor, SMTP address and port, local IP address for each PROSIMUL application and "User" palette colours.

Project Menu (project is opened)

Export : save symbols (.TXT) or images+models (.BIM) to use in another project (seize a name). This function requires beforehand selections (see <u>Import/Export</u>).

Import : read symbols (TXT) or images+models (.BIM) beforehand saved (see Import/Export).

Dictionary : this function work with Unicode text tabuled files (.TXT). The sub-menus are the following :

- <u>Export</u> : for saving in Unicode tabuled text file, the actual dictionary plus the new objects labels. The file must be choose and two options had to be slected :

- to export (or not) the unused labels present in dictionary.

- to export only labels issued from text objects.

If many languages exist in the dictionary, the Creation language must be fixed thru Application Configuration box. The file is opened with the Unicode Editor configured in <u>Application</u> Configuration.

- <u>Import</u> : to import a new Unicode tabuled text dictionary. The old dictionary is cleared before import. The Creation an Runtime languages can be configured (Application Configuration) after import operation. Imported words are displayed in PROSIMUL.LOG file. Not found words are labelled "----- Not Found-----".

- [XX] (language choice) : allow to switch between languages present in the dictionary. The source language is modified according to the choice executed by this menu. If a language is selected, modified labels of texts are modifying the dictionary.

- <u>Initialize</u> : for clearing all the dictionary of application (normaly only if case of problem).

Save : Save immediately the entire project on hard disk (.SIM file). A copy of the old file is done (.BAK file).

Save as : Save immediately the entire project on hard disk (.SIM) with choice of the saving name/directory (.SIM).

Run : switch to exploitation mode of the application according to selected <u>PLC exchanges modes</u> and configuration application. Project is automatically saved.

Raz_Errors : deletion of PROSIMUL.LOG file

Window : allow to switch easily between opened PROSIMUL applications (like Master/Slaves applications). **Screen select** move main window to next screen if available.

Messages Zones

Three messages zones exist in the status bar (bottom of screen).

- left : name of the active window,
- center : last information message (writed in the " **PROSIMUL.LOG**" file),
- right : position of the cursor for graphic editor.

V12.05A3 6 CIMI

VARIABLES (DIALOG BOX)

In the standard version, 2048 variables of each type are available (binary Inputs, binary Outputs, Bits, Integer Words [32 bits], Float [32 bits], Bits of steps and transitions).

This dialog box allows the seizure of the symbols/values and forced variables. It will also be used for the selection of variables for animations and programs.

Numbering (V12.02)

By default, variables are numbered from 0 to 2047. By adjusting « **DataBase.IO_HexaMode** » **parameter to 1** in preferences, numbering could be show in the "X.Y" format (X=0..127 / Y=0..15).

System Variables

Several systems variables are created automatically. It is **imperative to not modify** the emplacement of these variables.

BIT 0 : SYS_TOP_DIXIEME \rightarrow periodic (100ms – if process period is less) square signal.

BIT 1 : SYS_TOP_CENTIEME \rightarrow periodic (10ms – if process period is less) square signal.

BIT 2 : SYS_INIT_GRAFCET \rightarrow Set to 1 causes Grafcet initialization.

BIT 3 : SYS_INIT_APPLI \rightarrow Set to 1 causes application reinitialization.

BIT 4 : SYS_RAZ_FORCAGE \rightarrow Set to 1 causes cancellation of all variable forced state.

WORD 0 : SYS_HORLOGE_DIXIEME \rightarrow word increment every 100ms.

WORD 1 : SYS_CYCLE_PROSIMUL \rightarrow word contains the effective cycle time in ms (-1 when passing in STOP mode).

WORD 2 : SYS_PAGE_PROSIMUL \rightarrow in Run mode, it allows to display graphic pages (value 0 to 15), Grafcet pages (value 20 to 27), Function Blocks (value 30) and Monitoring (value 31).

WORD 3 : SYS_COEFF_TEMPS \rightarrow word allows the modulation of the real time running out - value expressed in % (initially at 100% \rightarrow coefficient with 0% suspend the application).

WORD 4 : SYS_COMPTEUR_ECHANGE \rightarrow word contains number of all exchanges with the PLC in serial connection (-1 in case of comm. error).

WORD 5 to 20 : SYS COLOR BLACK...WHITE \rightarrow words containing value of color 0 to 15.

Symbols

- Maximum of 28 characters

- no space at the beginning and the end of string (a question mark replaces them if necessary).

- unavailable characters : «(»«)» «{»«}» «,» «.» «;» «:» «<» «>» «=» «+» «-» «*» «/» «% » «#», keywords of Literal program (If, While, Set,...) and calc functions (Pow, Abs,...)

- a control of double existence of symbol is made in every new seizure.

- a string may be remembered ([CTRL][INS]) in the course of seizure for a later use ([SHIFT][INS]).

- a right click on a seizure zone showing a floating menu which proposed the 10 last seizures.

Specific strings to use functions keys with symbol

Associating to binary variables, strings {FnnK} include in the symbol allow the modification of the variable state in push/push mode (application in RUN). The variables can be modified by program.
nn varies from 01 to 12 (12 function keys).

- K takes values N (single key), S (with Shift inserted), C (with Control) and A (with Alt).

- Example : " BPM {**F03S**} ". The state of the variable must be changed when [SHIFT] and [F3] key pressed during application exploitation.

Initial State

An initial state can be seized **in the selected base**. This state will be transferred at the launching of the application if the option initialization is retained in the screen of <u>application configuration</u>. This state can be modified in RUN mode with "<u>WRITEINI</u>" instruction.

Current Value

This zone allows to modify the variables in dynamic mode (forcing or not). It also allows to test animations during development phase. This value must be seized in the selected base.

Bases

For the integer words, display base and values seizure can be selected at the left-bottom of the page among 3 following one :

binary : 2# decimal : default hexadecimal : 16# Select variable(s) beforehand (see below).

Forcing

A check box is reserved to force directly the variables. In RUN mode, the program cannot write current value of forced variables : checking or unchecking box cause to force or unforce variable.

Selection of Variables(s)

- **numbered buttons** on the left of the symbols allow the selection of a variable (simple click) or several variables (click with SHIFT pressed on the last variable). Selected variables pass in blue visualization. Selected variables are obligatorily consecutive.

- Different tools operate on the selected variables :
 - . basic changes (for real words),
 - . copy/paste/cut/delete/insert/import/export functions.

A double click on a numbered button causes *the exit of the dialog box* and memorizes the selection (like exit with single selection). Use it for the selections from the animation box and programs.

Copy tool/ [Ctrl][C] / [Ctrl][Insert]

Selected variables are stored in buffer memory (symbols, initial and current values).

Cut tool/ [Ctrl][X] / [Shift][Suppr]

Selected variables are stored in buffer memory and removed from the base. This function can be used **to move** variables in the base (see pasting).

Paste tool/ [Ctrl][V] / [Shift][Insert]

Variables in buffer memory are stored on the selected variables in destination (normally free).

A control of **double existence** of symbol is carried out.

Bases are adapted if necessary.

Modify the initial and current values if necessary.

A replacement of the cut variables is carried out in animations and Ladder, Grafcet and Function models. This can allow changing placement variables in the base.

Important : All operations (like Suppress or Insert) done between "Cut" and "Paste" **must** operate on the entire cute zone. Pay attention at the time of cut/paste between different types of variables because animations and programs (Ladder, Grafcet and Function) using them await sometimes types of fixed variables (default).

Increment tool

The selected variable (single) is duplicated on the following variable with increment of an index located at the end of the string (example : BOX_01 is duplicated in BOX_02).

Insert tool

This function allows to insert N free lines in the base. The selected variables (blue visualization) are shifted downwards.

Delete tool

This function allows to release N free lines in the base. The selected variables (blue visualization) are shifted upwards. It is interesting to release free lines **to limit the cycle time** in exploitation.

Search / Next tool

This function allows the search for a string or a forcing in the variables base.

. For research text, seize the desired string.

. For research forcing, seize the string F#.

The first found variable is selected. The "Next " function allows the continuation of the same research.

Print tool

The selected variables are printed on the selected printer.

Shorcuts for using variable in editors

- **[SHIFT]** key associated with [/], [P], [N], [F] enable to use "Not, "Rising Edge", "Falling Edge" and "Test force state" to the used variable.

- **[SHIFT]** key associated with [S], [R], [U] enable to use "Set, "Reset" and "Unforce" function to the used variable.

- All those shorcuts are available thru mouse right-click.

V12.05A3 10 CIMI

GRAPHIC EDITOR

This editor allows to exploit an objects library which have predefined <u>animations</u> (color, positions...), activables or not. It is necessary to know them before using an object.

Tuyaux / Pipes Mot	pes / Pumps teurs / Motors s / Curves / Fill Distributeur
🚫 (= 🚫 🔘 🍎 Pupitre / Control Pan	
Image: Cuves / Tanks Image: Cuves / Tanks	Images / Pictures GIF animés Videos
Texte Texte Texte Texte	🅐 🔪 Mécanique 🛛 Objet 3D 🧖

Graph Menu

Graph \rightarrow **Create** : access available to the object pallet. *Double-click* on *an empty zone* of the Graphic page causes the same action. Type the Unicode label of the object.

Graph \rightarrow **Modify Type** : access to the object pallet to modify type of selected object (allows also a new selection of file name for the Sound and Image objects).

Graph \rightarrow **Properties** : access to the configuration screen of the objects properties (position, size, animations...). Double-click on selected objects do the same action.

Graph \rightarrow **Resize** : allow to resize all the objects with a given ratio. If magnetism is active, objects are positioned on grid, near objects should conserve their contact points.

Graph \rightarrow **Screenshot** : make a copy of picture in clipboard.

Graph \rightarrow **Clean** : to clean graphic object if application have display troubleshooting. Animation variable type is also controlled.

Select the page thru the Navigator \rightarrow move to the command "Graph / Clean" without entering in the graphics zone. Execute the command "Clean".

Zoom[+]/[-] : in STOP mode, allow to show picture with display ratio (50% to 200%) by step of $\pm 10\%$. **Mouse wheel** associated with [Ctrl] key do the same function.

Edit -> Undo : cancel the last operation (5 levels).

NOTE : many functions are accessible via the right click with or without selected objects.

Without selection

Edit \rightarrow Paste : paste the memorized objects to the origin position (shifted by 5 pixels on X and Y except if [SHIFT] key is pressed).

Edit -> Paste object only : paste the memorized objects without animation.

With selection

Edit \rightarrow Copy : store the selected objects in buffer memory. The copied objects could be exported .

Edit \rightarrow Cut : copy and delete the selected objects.

Edit \rightarrow Duplicate : make a copy / paste of selected objects.

Edit \rightarrow Duplicate+Increment : duplicate selected objects with increment of animation variables having index number at end of string (example : FDCS_VERIN_01 becomes FDCS_VERIN_02 if this symbol exists in the base just after the first one).

Edit \rightarrow Duplicate+Next : duplicate selected objects with next animation variables in the database.

Edit \rightarrow Select all : select all objects of the current page.

Edit → Select Filled / Texts / Values Objects : select all filled, text or value objects of the current page.

Order \rightarrow **Group** : create an object which groups the selection. Operations of resizing, displacement with magnetism can be done on the group. Each object in group keep its own characteristics of animation. A group can be gathered with other objects. The unit is transformed into only one and single group (only one level of grouping).

Two animations are available : "Hide" and "Move x, y" position of grouped objects. Order \rightarrow Dissociate : dissociate the grouped objects.

Order \rightarrow **Foreground** : pass the selected objects on the 1st plan.

Order \rightarrow **Background** : pass the selected objects on the background plan.

•	yste	em pa	lette		×
0		1	2	3	OK Annuler
4		5	6	7	
8		9	10	11	
1	2	13	14	15	Palette

Color -> Objects : access to the colors box (number 0 to 15 for System palette and 16 to 31 for User palette).

- Selection of **foreground** : **left click** on color

- Selection of **background** : **right click** on color

- Double left click : validate (OK).

Color -> Background : selection of the background page.

- "**Palette**" button allow switching between "System" and "User" palette. "User" palette can be adjust thru "Preferences" and is stored in PROSIMUL.INI file (version < 11.06) or in .SIM file (version >= 11.06).

Style : access to the thickness box of the line, styles of border and background. A thickness above 1 produce a **Bold** Font selection for TEXT or VALUE objects.

Font : access to the font box of character and the framing of the texts.

NOTE : If no object is selected, the choices of color, style and font became the default options. In the other case, only the selected objects are affected by these choices.

Grid : access to the box of the grid and magnetism. For grid and magnetism steps, colour, showing and magnetism selections.

MAGNETISM : if it is active the operations of movement/sizing (**keyboard or mouse**) move **point 1** on grid depending of it step. In case of movement of **grouped objects**, objects keep the same distance between them but move with grid step. [**M**] **key** toggle magnetism function.

 🗹 Display	🛛 🔽 Magnetism
Step (pixels)	Step (pixels)
5	5
Color	Screen limits
 	Default(2)
	1 (1)800x600
OK	(2)1024x76
	(3)1280v96(▼
 Cancel	[[]]][200x36(<u>-</u>

A screen limit can be selected. Combined with parameter "Animations" / "Page" selected (Configuration/Application), it allows an auto-sizing of synoptic in Run mode depending from the used screen dimensions.

Search : search for a string in the label or symbols of the different objects. Type the string. The first object containing the string is selected (research in all graphics pages).

Next : repeat the same search.

Styles	
Fond Oblique_1	ОК
Trait Tirets_C 💽 Epaisseur (pixels)	
	Annuler

Objects library / Objects Creation

The menu **Graphic->Create** or the double-click on an empty zone causes the appearance of the objects library.

- Select the type of object to be created in the navigator.

- Seize so necessary label of the object.

- Particular cases of label :

. Text : Maximum of 29 characters in Unicode format (reminder : font and framing are adjusted independently - Graphic - > Font). The character " \ " allows to create texts on several lines. . Value : Indicate the desired format displaying XXX.YY (format valid for the integer and real values). The values can be displayed into binary (syntax 2#XXXX...) or hexadecimal (format 16#XXXX...). Except animation, a default value is displayed (50).

. Inter_3P : The text is display above the object (ex : MANU...0...AUTO).

. Bitmap/Image/GIF/Video/Notepad : Select the file name on *repertory of application* .SIM obligatorily. The bitmap is displayed in its origin size.

. Sound : Select the file name (.WAV) (on *repertory of application* .WAV obligatorily). An icon is displayed. Only the animation of the object will make the audible sound.

- The object is created in top-left of the graphic page with default properties (colors, styles and font). For the **Filled** object, the color of outline indicates the border color of filling.

- The object can be moved and resized (see below).

- Adjust its animations properties.

OBJECTS : the positioned objects on the pages have two points of fixing (1 & 2) defining their position and size. See below Select/Move/Size operations. Access to the properties of the object (double-click on objects or menu Graphic->Properties) gives the access to the manual adjustments of the co-ordinates of the 2 fixing points.

A selected object is represented with two square " handles".

- When the mouse is moved above an object, " arrow " cursor is changed into " cross " cursor. The object is selected by a simple click.

- To select several objects, repeat the same operation by maintaining **[SHIFT]** key (multiple selections).

- To select objects on background order, repeat selection with [ALT] key.

- An object or a group of objects can be selected by **a rectangular zone**. This can be useful in particular for overlapping objects :

- . Simple click on a place free of object or with simultaneous [CTRL] key.
- . Maintain the mouse click and increase the zone to full include objects (for **the valve** the zone must cover the exit stem).
- . Relax the mouse click. The selected objects appear with " handles ".
- Menu Edit->Select all allows to select the group of the objects of the same page.

Objects Movement

- selected objects can be moved with direction keys of keyboard.

- the maintenance of the left button of the mouse on selected objects causes the appearance of a " 4 directions " cursor. Mouse movements affect its position.

- In these 2 cases, if magnetism is active, the step of displacement will be the step of the grid.

Objects Size

- the passage of the cursor on one of the 2 " handles " modifies its aspect (" cross_1 " or " cross_2 "). A maintained click on these points involves a displacement of the " handles " according to movements' of the mouse.

- With the **keyboard** :

. [SHIFT] key associated with direction keys modifies Point_1.

. [CTRL] key associated with direction keys modifies Point_2.

- With the **mouse** : :

. **[SHIFT]** key associated with mouse movements do resize the object that is proportional to ratio Y/X of screen.

. when resizing a group object, all the objects of the group are resized by homothetic relations.

Window moving

The graphic window can be move :

- With the **mouse wheel** :
 - . by default left / right movement.
 - . **[SHIFT]** key allow up / down movement.
- With the **keyboard**, if no object is selected :
 - . **[SHIFT]** key accelerate direction keys.
 - . **[HOME]** key set the origin to (0,0).
 - . [END] key move the window to the last object.

Mouse Right Click

With selected objects a right-click on the mouse open a context menu with Edit functions and allow to adjust:

- . [Pos]: X or Y value (Z for X and Y) of Point 1 of selected objects.
- . **[Size]**: X or Y size of selected objects.
- . [Format Value]: format of numeric or real value of selected objects.
- . [Rotate Group] : rotation of objects group according to center of the group
- . [Dev.Only/Training] : modification (not) of « Dev.Only » parameter.

Keyboard shortcuts

- . [HOME] : move display screen at origin.
- . [END] : move display screen on farthest object.
- . [ESC] : cancel all objects selection.
- . [CTRL][F] : first string search in label and symbol associated with graphic objects.
- . **[F3]** : next text search.
- . [CTRL][INS]/[CTRL][C] : copy to clipboard function.
- . [SHIFT][INS]/[CTRL][V] : paste from clipboard function.
- . [CTRL][W] : paste objects without animation.
- . [DELETE]/[CTRL][X] : copy and suppress selected objects.
- . [CTRL][D] : duplicate selected objects.
- . [CTRL][I] : duplicate selected objects with variable increment if possible.
- . [CTRL][Z] : « Undo » function (5 levels).
- . [<-][^][v]: without selection, move display screen. With selection(s), move/size selected objects depending from magnetism function and key [SHIFT] (point 1) or [CTRL] (point 2).
- . [M] : toggle magnetism function.
- . [C] : call « Colour objects » dialogbox.
- . **[S]** : call « Styles » dialogbox.
- . **[P] or [F]** : call « Fonts » dialogbox.
- . [SPACE] or [A] : modify selected objects text alignment.
- . [O] : put selected objects on foreground.
- . **[B]** : put selected objects on background.
- . [X]/[Y]/[Z] : modification of X or Y or with Z both sizes of selected objects.
- . [V] : modification of display format of selected values.
- . [**R**] : objects group rotation according to central point.
- . **[0, 1..5]** : enable to modify animation colours 1 to 5 (0 for all).

V12.05A3 17 CIMI

ANIMATIONS

General

Each object has own <u>characteristics</u> of animation. Those are reached by the double-click on object, or via the right click->Properties or the menu **Graphic->Properties** (after selection).

Value	e (p=0 n=107 g	=0)				
X	Size 245	Point 1 335	Point 2	XXXX.YY	Form	nat(XX.YY)
Y	45	215	260	Obj.Color	Style	Font
	(Variables))	Paramèt	res Animation	An	i.Colors
	VAL	.UE	TEMPS_MC	YEN		< Mini
	MINI	мим			Mir	ni<->S1
	THRESH	IOLD_1			S1	<->S2
	THRESH	IOLD_2			S2	<->Maxi
	MAXI	мим				> Maxi
	Dev. Only F	Anima	tion 🔽	Force 🔽	ОК	Cancel

The dialog box " Objects Properties " gives an access to :

- . label of the object.
- . its 2 fixing positions or/and its sizes X, Y.
- . its attributes of color [C], styles [S] and fonts [F].
- . its colors and associated animation variables according to rpreset rules (see table below).
- . selection of display mode (dev. Only see <u>Application</u> Configuration).
- . validation of animation check box.

. validation of the force check box of the 1st animation variable. Forced state will be obtained by clicking on the object in RUN mode.

When an object is declared animated (check box) and settings correctly done, it will be drawn on the screen according to its animation rules. In this case it becomes " dynamic " object in opposite to " static " objects.

Colors selection

A simple-click on the assigned rectangles to the color, causes the appearance of the colors dialog box. A double-click on one of them select the color.

A simple click on "Ani.Colors" button permit to change all the animation colors.

In the graphic editor, keys [1] to [5] allow to select 1 to 5 colours for selected objects. The [0] key allow to modify all colors.

Seizure of the animation variables

- Seizure zones of variables can :

- . be empty (not selected animation grey bottom),
- . contain immediate values (0,1, or numeric/real values white bottom),

. receive symbols resulting from the base (**yellow bottom**). The symbol can **be seized directly or** reached in base by a simple click on its information text (on the left). **A right click** on the edition zone allows a choice among the 10 last seizures (floating menu).

- Types of indicated variables below must be respected.

- For binary variables, additional operations (rising or downward front) can be used :

. syntax complement :	/#VARIABLE
. syntax rising front :	P #VARIABLE
. syntax downward front :	N #VARIABLE
. syntax for testing state 1 of force bit:	F#VARIABLE

Shorcuts for using variable in editors

- **[SHIFT]** key associated with [/], [P], [N], [F] enable to use "Not, "Rising Edge", "Falling Edge" and "Test force state" to the used variable.

- **[SHIFT]** key associated with [S], [R], [U] enable to use "Set, "Reset" and "Unforce" function to the used variable.

- All those shorcuts are available thru mouse right-click.

NOTE : rising and falling edges are true during only 1 cycle of program.

- In exploitation these variables will be animated.

Animations Tables

[CF] = change background color,
[CC] = change outline color,
[PR3] = proportion according to rule of 3,
[POSXY] = movement in X and Y (X+ for right movement, Y+ for up movement),
[LGXY] = variation length in X and Y,
[R2D] = effect of 2d-rotation,
[VAL] = displaying of values (alpha or curve),
[BMP][WAV] = specific to the images and sounds.
[SYM] = displaying Symbol of Data
[DIS] = hide or display objects
[TXT] = text seizure
[DIA] = Dialog Box

Tank – Pump-Motor - Valve – Cylinder - Conveyor - Mobile - Rotation 2D - Robot - DistributorPipe-Panel Binary – Value-Panel Numeric - MechanicText – Notepad – ListBox – Dialog Box – Line – CurveFill – Sound - Picture – Animated IF – Video - Objet 3D - Table - Group

	Vann 🔀	es / Valve	S			
	<u>2 ways : 5 bin</u>	nary variables +	-4 colors - 3 w	ays: 4 integer	variables (like C	<u>Cylinder)</u>
[CF]	FDCF(NC)	FDCO(NC)	CTRF	CTRO	INDICATOR	State
	0	1	-	-	-	Closed
	1	0	-	-	-	Opened
	1	1	1	0	0	Operate
	1	1	1	0	1	(closing)
	1	1	0	1	0	Operate
	1	1	0	1	1	(opening)
	1	1	0	0	-	Operate
		·	Other cases			Default

For 3 ways valve animation colours are indicated in percent of opening position.

<u> (</u>)	Pompes / Pump	s м 🔲 Mot	eurs / Motors
	2 binary variables + 2 intege	er variables + 3 colors	
	START	INCIDENT (NO)	State
[CF]	0	0	Stop Color
[POSXY]	1	0	Start Color
	-	1	Default Color
	5	moved by X horizontal pixel ved by Y vertical pixels (Rigl	

	Tuyaux / Pipes Text	
\otimes \leftarrow	🚫 🔘 🍎 Pupitre / Control Panel (Binary)	
	<u>3 binary variables + 4 colors</u>	
	VISU 1 / BACKGROUND 1 VISU 2 / BACKGROUND 2 State	
[CF]	0 0 State 0 Color	
[PILOT]	1 0 State 1Color	
[POSXY]	0 1 State 2 Color	
	1 1 State 3 Color	
	SECONDARY color is used only by Lamp and PushButton objects.	
 HORIZONTAL : déplacement en X de l'objet VERTICAL : déplacement en Y de l'objet CMD_MODE : 0 → first variable of object is forced by push/push 1 → first variable of object is forced by continuous action 21 → first variable of object is is always forced to 1. 20 → first variable of object is is always forced to 0. >= 100 → first variable of object is forced by pulse >= 100ms 		
	 Note : SWITCH_2P can be used as switch 2 positions (with oblique feature depending on the state of VISU 1). SWITCH_3P can be used as 3 positions switch. The line is draw on left direction if VISU1=1, in right position if VISU2=1 or center position in the others cases. 	

Texte Texte	Texte Texte				
	2 binary variables + 2 integer variables + 4 colors				
[CF][CC] [POSXY]	T_FONT_BK : display text and background colours according to variable VISU (0/1) and according to the BACKGROUND (0/1)				
	T_FONT: display text colour according to variables VISU1 and VISU2				
	T_BK : display background colour according to variables BACK1 and BACK2				
	CMD_MODE :				
	$0 \rightarrow$ first variable of object is forced by push/push				
	$1 \rightarrow$ first variable of object is forced by continuous action				
	10 \rightarrow text is modified directly by clicking on object.				
	21 \rightarrow first variable of object is is always forced to 1.				
	20 \rightarrow first variable of object is is always forced to 0.				
	30 \rightarrow hour display (see title format below – ex : HH:mm:ss \rightarrow 12 :27 :45)				
	31 \rightarrow date display (see title format below – ex : dd-MMM-yy \rightarrow 06-Oct.17)				
	$>= 100 \rightarrow$ first variable of object is forced by pulse $>= 100$ ms				
	HORIZONTAL : object is moved by X horizontal pixels (Up=+)				
	VERTICAL : object is moved by Y vertical pixels (Right=+)				

FORMAT TIME

- h Hours with no leading zero for single-digit hours; 12-hour clock
- hh Hours with leading zero for single-digit hours; 12-hour clock
- H Hours with no leading zero for single-digit hours; 24-hour clock
- HH Hours with leading zero for single-digit hours; 24-hour clock
- m Minutes with no leading zero for single-digit minutes
- mm Minutes with leading zero for single-digit minutes
- s Seconds with no leading zero for single-digit seconds
- ss Seconds with leading zero for single-digit seconds
- t One character time marker string, such as A or P
- tt Multicharacter time marker string, such as AM or PM

FORMAT DATE

- d Day of month as digits with no leading zero for single-digit days.
- dd Day of month as digits with leading zero for single-digit days.
- ddd Day of week as a three-letter abbreviation.
- dddd Day of week as its full name.
- M Month as digits with no leading zero for single-digit months.
- MM Month as digits with leading zero for single-digit months.
- MMM Month as a three-letter abbreviation.
- MMMM Month as its full name.
- y Year as last two digits, but with no leading zero for years less than 10.
- yy Year as last two digits, but with leading zero for years less than 10.
- yyyy Year represented by full four digits.
- gg Period/era string.

V12.05A3 22 CIMI

File.txt Notepad

<u>2 binary variables + 3 integer variables</u>

[DIS][CF] VISIBLE : display text or not (end of text is character ¤).

[POSXY] BACKGROUND COLOR : color (0..31) depending from PROSIMUL palette HORIZONTAL/VERTICAL : X/Y pixels displacement on screen

MANU	▼ ListBox
	LINES NUMBER (Int) :
[CF]	0 = no text displayed but background color, no selection available
[POSXY]	1 = 1 line displayed with background color, no selection available
[TXT]	N(>=2) = 1 line displayed, selection is available with N items visible if « Forc » option is active
	DISPLAYED LINE (Bool / Int) : n° of displayed line coming from .TXT file (<0 : no display) configured in title.
	BACKGROUND or BORDER/TEXT(Bool / Int) : selection of background or text color 0 to 4
	HORIZONTAL/VERTICAL : X/Y pixels displacement on screen

🚢 Dialog Box

	<u>5 variables (Bool / Int / Float) + 5 colors</u>
[DIA]	Dynamic dialog box created thru text file .TXT indicated in title.
	See texte file format below (Excel tool available on demand)

FORMAT of text file (.TXT) for CUSTOM Dialog Box

One line for box descriptor.

Code Box : 33150 = separator ',' 32150 = separator Tabulation

33150/32150 : controls coordinates are indicated in window

33151/32151: controls coordinates are indicated in frame of window, horizontal size automatic (full width) if ≤ 0 .

PosX / PosY: position of box on the screen. -1=automatic position near the click point

Liano		Caract	éristiques gé	nérales de l	a boîte				
Ligne	Code Box	PosX	PosY	Largeur	Hauteur	Titre			
1	Code Dox	(écran)	(écran)	(écran)	(écran)	The			
Liano			Défin	ition des ob	ojets (3 lignes	s par objet)			
Ligne N	Туре	PosX	PosY	Largeur	Hauteur	Text0	Toyt1	Text1 Text2	Text3
1	contrôle	(box)	(box)	(box)	(box)	Texto	Texti		ΤΕΧΙΟ
		Attributs d'affichage				Couleurs de fond			
Ligne		Fore	Border	Align	Bold /	CO	C1	C2	C3
N+1	Font Size	Color	(0 / 1)	0_1_2	Gras	(04)	(04)	(04)	(04)
		(031)	(071)	0_1_2	(0 / 1)	(0+)	(0+)	(0+)	(0+)
Ligne	Visib	le	Ena	ble	Sta	ate	Vale	urs	
N+2	VarV	Default	VarE	Default	Var1	Var2	Val1	Val2	
1472	(-1,04)	(0 / 1)	(-1,04)	(0 / 1)	(-1,04)	(-1,04)	Min	Max	

Control type: 50=Text, 51=Value without seizure, 60/62=Button Text with/without color, 61/63=Button Value with/without color, 64=button with icon, 70=Radio Button, 72=Check box, 81=Input Value, 90=ListBox, 101=Bargraph, 103=Scale with cursor.

Text0...3: texts or .bmp file name (code 64) displayed depending from State value.

Var V/E/S : animation variable n° (0 to 4).

Visible : if VarV is true (1), control is visible. If -1 value of **Default** is taken.

Enable : if VarE is true (1), control is editable. If -1 value of **Default** is taken.

State : if used, state is calculated by (Var 1 + Var 2) for numeric variables or (Var $1 + 2^* Var 2$) for boolean variable. If -1 **Val1/Min** is taken

For Text controls (codes 50, 60, 90) **Var1/2** drive or/and receive n° of displayed text.

For Value controls (codes 51, 61, 81, 101, 103) state is displayed or draw or transmitted (81).

Values :

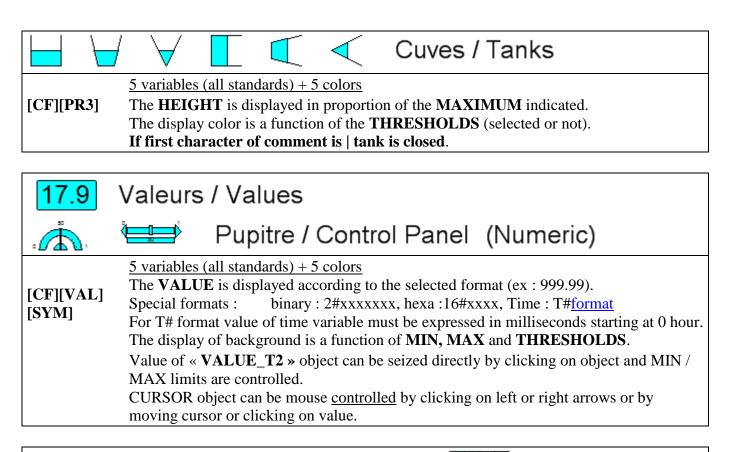
- binary command (codes 70, 72) : Val1 and Val2 value are store in Var1 et Var2 if used

- numeric value (code 81) : low and high limits of State

- bargraph (101) ans scale (103) : low and high limits of display

Cn : background colors (0..4) selected among configured colors (animation box). For numeric controls (51, 61, 81, 101, 103) :

- State < Min \rightarrow C0, Min <= State <= Max \rightarrow C1, State > Max \rightarrow C2, Enable=false \rightarrow C3. For text controls, selected color Ci follow current state of Var1 and Var2 (0..3 - modulo). If Enable is false color 4« Window » is display.



Pupitre / Control Panel (Numeric)

4 integer or real variables

[CF][PR3] Quarters (numbered by "N-PART") are displayed according to VALUE and proportionally to the MINIMUM / MAXIMUM. Bargraphe VALUE can be <u>controlled</u> by mouse clicking on one of quarter (to reset, click on last superior active quarter).

	Vérins / Cylinders
[CF][PR3] [POSXY]	<u>4 integer variables + 2 colors</u> The display of stem is a function of the value TEMPO and proportionally to the MAXIMUM . Entry or exit color is displayed according to direction of operation. HORIZONTAL / VERTICAL : object is moved by X / Y pixels (Right+ ; Up=+)

	5 integer variables + 3 colors
[CF][PR3]	The HEIGHT is displayed in proportion of the indicated MAXIMUM .
[POSXY]	The display color is a function of the THRESHOLD (selected or not).
	For RX et RY mobiles, SECONDARY color is used to fill from current HEIGHT to
	MAXIMUM
	HORIZONTAL / VERTICAL : object is moved by X / Y pixels (Right+ ; Up=+)

ſ	Robot			
	4 integer variables			
[POSX] [R2D]		he axes is displayed according to an s (+ in anti-clockwise direction).	igular values' AXE_1 and AXE_2	
	HORIZONTAL : (object is moved by X horizontal pix	els (Up=+)	
	VERTICAL : obje	ct is moved by Y vertical pixels (Ri	ght=+)	
	· · ·			
	Distributeu	r		
	2 binary variables +	2 integer variables		
[POSX]	According to LEFT	(all standards) and RIGHT (flip-f.	lops) commands, the distributor	
	shifts on the right (all standards) or on the left.			
	HORIZONTAL : (object is moved by X horizontal pix	els (Up=+)	
	VERTICAL : obje	ct is moved by Y vertical pixels (Ri	ght=+)	
$\langle \rangle$	$\gamma \gg \mathbf{N}$	Traits / Lines		
	5 integer variables			
[CF][CC]	HORIZONTAL and VERTICAL have a number of pixels +=right, +=up) to change the			
[POSXY]	position of the line according to the type of retained animation.			
[LGXY]		R contains the displaying color of th		
		contains the cleaning color to the old	d position (0 15 - to allow	
		for example)1 for non-display.	Deint 2	
	ANIMATION Point 1 Point 2			

ANIMATION	Point	: 1	Point 2		
TYPE	HORIZONTAL	VERTICAL	HORIZONTAL	VERTICAL	
0	+	+	+	+	
1 (rotation)	Fixed	Fixed	+	+	
2	-	-	+	+	
3 (crane)	+	Fixed	+	+	
4	Fixed	+	+	+	
5	+	+	-	+	
6	+	+	+	-	

) 🖉 🧿 🔟 🚬 <u>3</u> 4 🍯 🌀 Rotation 2D		
integer variables		
COTATION ANGLE contains the angular value in degree for the effect of rotation.		
IORIZONTAL : object is moved by X horizontal pixels (Up=+)		
ERTICAL : object is moved by Y vertical pixels (Right=+)		
BORDER MODE: 0=border of circle is display, 1=border isn't display		
Dr ANIM_TYPE : define geometric form of object (see numbers above).		

V12.05A3 26 CIMI

	ConveyorXY
Conveyor	5 integer variables
[R2D]	ROTATION ANGLE contains the angular value in degree for the effect of rotation.
[POSXY]	 For XY style, points 1 and 2 can be moved by DELTA_X1/2 and DELTA_Y1/2. For Têta Style FIX POINT(%) : conveyor rotation point expressed in percent of length FIX ANGLE(Deg) : conveyor rotation angle applied at rotation point PRODUCT START/END(%) : conveyor product expressed in percent of length Product Color + Layer25 : if different from "page color", conveyor product thickness is 1 to 5 pixels multiplied by thickness of object
0	

40	-	-	-	-	-	-
20	-	-	-	-	-	_
0						

Courbes / Curves

5 variables (all standards) + 3 colors

[VAL] ABSCISSA contains the display position in pixels of the points compared to the origin (modulo the length of the axis to the screen). When the X limit is reach, curve is shifted and new graduations of ABSCISSA are displayed. For "CURVE_AUTO" model, this value in converted in hour depending from the base time **BT** (**ms**).

VALUE 1/2/3 contain the co-ordinates of the displayed points according to the indicated **MAXIMUM** (in proportion of). Each value has its own displaying color. When a graphic page is activated, the last available 1000 values are displayed.

For "CURVE_AUTO" model, Maxi and Mini values are stored in the label formatted "Maxi/Mini" (ex: 100.0/-100.0)

For « CURVE_PC » values are given in 0..100% scale and Y-values aren't displayed. The label (ex : 2/1) give the number of Y parts (2) and if X-values are displayed (1) or not(0) at the bottom of the curve.

	Sons / Sounds	
[WAV]	<u>1 binary variable</u> LAUNCH : on rising edge, the WAV file is played in background.	

V12.05A3 27 CIMI

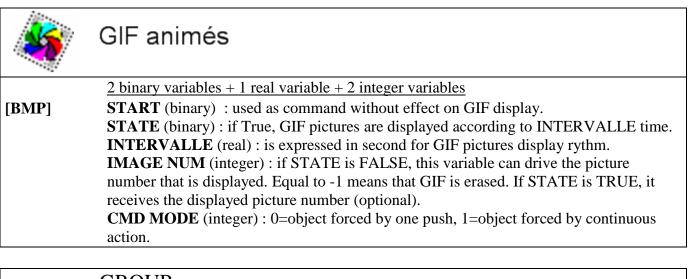




[BMP] 5 integer/real variables [POSXY] HORIZONTAL and VERTICAL contain image movements in pixels (+ towards the right and the top). [LGXY] RATIO_X.Y(%) : contain increase/reduce factor of the image (4 digits per axis – high bytes for X axis). Seize value 0100 0100 by default for a 100% ratio X and Y. [R2D] Boy test for X axis). Seize value 0100 0100 by default for a 100% ratio X and Y. ROTATION POINT: from 0 (or NULL) to 8 (see schema below). ROTATION ANGLE: contain the rotation angle in degrees. It is apply according to the rotation point.



Note : All BMP/GIF/JPG/PNG/TIF/EMF files are accepted.



	GROUP
	<u>1 binary variable + 2 integer variables</u>
[DIS]	HIDE : allow to hide from screen or display on screen grouped object.
[POSXY]	HORIZONTAL : objects are moved by X horizontal pixels (Up=+)
	VERTICAL : objects are moved by Y vertical pixels (Right=+)

Sinteger variables + video.AVI or .WMV filename [VID] ID : n° 0 to 9 of VideoPlayer. One player can be used for few videos (see functive VideoLoad). STATE : variable for VideoPlayer control and information b0: initialize VideoPlayer a Pro32Video.EXE » on rising edge or change filenare b1: command Play (1) or Stop (0) b2: 1= automatic rewind command to the beginning at the end of video b3: 1=manual rewind command to the beginning at the end of video b3: 1=modify timer position of VideoPlayer (with TIME parameter) b5: 1=modify display position & ratio (with SCREEN and RATIO parameters) b6: 1= close and free the VideoPlayer b7: scheduling bit (optional). Used to receive time and position of VideoPlayer b8: 1=VideoPlayer is launched b9: Play (1) / Stop (0) state b12: 1=new time position available. Use GetSX, GetSY,functions SCREEN*10-POS : screen number * 10 + window position 0 : position of PROSIMUL object 1 : top left corner 2 : top right corner 3 : bottom left corner 4 : bottom right corner 5 : centred 6 : full screen +100: video is displayed with borders +200: borders and progress H Ex : W_VIDEOPOS=125 → video with borders on screen 2 and centred RATIO : contain display factor in percent TIME : control or state of time position expressed in 1/10 ^{ème} second Example: one VideoPlayer used for 2 videos If Fe B_VIDEO2 Then : W_EXEC = VideoLoad (("PageVideos"; "Widiffe") : End_Iff If Re B_VIDEO2 Then : W_EXEC = VideoLoad (("PageVideos"; "Test") : End_Iff W_VIDEO_STATE . 2 = 1 W_VIDEO_STATE . 3 = Re B_VIDEO_REWIND If Fest W_VIDEO_RATIOPC Then: W_VIDEO_STATE . 4 = 1 : UnF W_VIDEO_TIME_1110S : If Fest W_VIDEO_RATIOPC Then: W_VIDEO_STATE . 5 = 1 : UnF W_VIDEO_RATIOPC : End_WIDEO_STATE . 6 = D_VIDEO_PLAY W_VIDEO_STATE . 6 = D_VIDEO_PLAY W_VIDEO_STATE . 6 = D_VIDEO_REWIND </th <th></th>	
VideoLoad). STATE : variable for VideoPlayer control and information b0 : initialize VideoPlayer « Pro32Video.EXE » on rising edge or change filenar b1 : command Play (1) or Stop (0) b2 : 1= automatic rewind command to the beginning at the end of video b3 : 1=manual rewind command to the beginning b4 : 1=modify timer position of VideoPlayer (with TIME parameter) b5 : 1=modify display position & ratio (with SCREEN and RATIO parameters) b6 : 1= close and free the VideoPlayer b7 : scheduling bit (optional). Used to receive time and position of VideoPlayer b8 : 1=VideoPlayer is launched b9 : Play (1) / Stop (0) state b12 : 1=new time position available b13 : 1=new screen position available. Use GetSX, GetSY,functions SCREEN*10-POS : screen number * 10 + window position 0 : position of PROSIMUL object 1 : top left corner 2 : top right corner 3 : bottom left corner 4 : bottom right corner 5 : centred 6 : full screen +100: video is displayed with borders +200: borders and progress B Ex W_VIDEOPOS=125 → video with borders on screen 2 and centred RATIO : contrain display factor in percent TIME : control or state of time position expressed in 1/10 ^{ème} second	
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b0 : initialize VideoPlayer « Pro32Video.EXE » on rising edge or change filenau b1 : command Play (1) or Stop (0) b2 : 1 = automatic rewind command to the beginning at the end of video b3 : 1=manual rewind command to the beginning b4 : 1=modify timer position of VideoPlayer (with TIME parameter) b5 : 1=modify display position & ratio (with SCREEN and RATIO parameters) b6 : 1 = close and free the VideoPlayer b7 : scheduling bit (optional). Used to receive time and position of VideoPlayer b8 : 1=VideoPlayer is launched b9 : Play (1) / Stop (0) state b12 : 1=new time position available b13 : 1=new screen position available b13 : 1=new screen position available b13 : 1=new screen position available. Use GetSX, GetSY,functions SCREEN*10-POS : screen number * 10 + window position 0 : position of PROSIMUL object 1 : top left corner 2 : top right corner 3 : bottom left corner 4 : bottom right corner 5 : centred 6 : full screen +100: video is displayed with borders +200: borders and progress F Ex : W_VIDEOPOS=125 → video with borders on screen 2 and centred RATIO : contain display factor in percent TIME : control or state of time position expressed in 1/10 ^{ème} second Example: one VideoPlayer used for 2 videos If Fe B_VIDE02 Then : W_EXEC = VideoLoad (('PageVideos"; "Wildlife") : End_If If Re B_VIDE02 Then : W_EXEC = VideoLoad (('PageVideos"; "Test") : End_If W_VIDE0_STATE . 1 = B_VIDE0_PLAY W_VIDE0_STATE . 3 = Re B_VIDE0_PLAY W_VIDE0_STATE . 3 = Re B_VIDE0_REWIND If Fst W_VIDE0_TIME_1100S Then : W_VIDE0_STATE . 4 = 1 : UnF W_VIDE0_TIME_1100S : If Fst W_VIDE0_RATIOPC Then : W_VIDE0_STATE . 5 = 1 : UnF W_VIDE0_RATIOPC : End_	
b1 : command Play (1) or Stop (0) b2 : 1= automatic rewind command to the beginning at the end of video b3 : 1=manual rewind command to the beginning b4 : 1=modify timer position of VideoPlayer (with TIME parameter) b5 : 1=modify display position & ratio (with SCREEN and RATIO parameters) b6 : 1= close and free the VideoPlayer b7 : scheduling bit (optional). Used to receive time and position of VideoPlayer b8 : 1=VideoPlayer is launched b9 : Play (1) / Stop (0) state b12 : 1=new time position available b13 : 1=new screen position available. Use <u>GetSX</u> , GetSY,functions SCREEN*10-POS : screen number * 10 + window position 0 : position of PROSIMUL object 1 : top left corner 4 : bottom right corner 5 : centred 6 : full screen +100: video is displayed with borders +200: borders and progress the Ex : W_VIDEOPOS=125 → video with borders on screen 2 and centred RATIO : contain display factor in percent TIME : control or state of time position expressed in 1/10 ^{ème} second Example : one VideoPlayer used for 2 videos If Fe B_VIDE02 Then : W_EXEC = VideoLoad (("PageVideos"; "Wildlife") : End_If If Re B_VIDE02 Then : W_EXEC = VideoLoad (("PageVideos"; "Test") : End_If W_VIDE0_STATE : 0 = Re B_VIDE0_PLAY W_VIDE0_STATE : 2 = 1 W_VIDE0_STATE : 2 = 1 W_VIDE0_STATE : 2 = 1 W_VIDE0_STATE : 2 = 1 W_VIDE0_TIME_1103 Then : W_VIDE0_STATE . 4 = 1 : UnF W_VIDE0_TIME_1103 : If Fst W_VIDE0_TIME_1105 Then : W_VIDE0_STATE . 5 = 1 : UnF W_VIDE0_RATIOPC : End_If W_VIDE0_STATE : 2 = 1 W_VIDE0_STATE : 5 = 1 : UNF W_VIDE0_TIME_1100S : If Fst W_VIDE0_TIME_110F Then : W_VIDE0_STATE . 5 = 1 : UnF W_VIDE0_RATIOPC : End_If W_VIDE0_STATE : 2 = 1 W_VIDE0_STATE : 5 = RE VIDE0_REWIND If fst W_VIDE0_TIME_1100S Then : W_VIDE0_STATE . 5 = 1 : UnF W_VIDE0_RATIOPC : End_If W_VIDE0_STATE : 2 = 1 W_VIDE0_STATE : 5 = 1 : UNF W_VIDE0_TIME_110S : If Fst W_VIDE0_TIME_1100S Then : W_VIDE0_STATE . 5 = 1 :	
b2 : 1= automatic rewind command to the beginning at the end of video b3 : 1=manual rewind command to the beginning b4 : 1=modify timer position of VideoPlayer (with TIME parameter) b5 : 1=modify display position & ratio (with SCREEN and RATIO parameters) b6 : 1= close and free the VideoPlayer b7 : scheduling bit (optional). Used to receive time and position of VideoPlayer b8 : 1=VideoPlayer is launched b9 : Play (1) / Stop (0) state b12 : 1=new time position available b13 : 1=new screen position available. Use <u>GetSX</u> , GetSY,functions SCREEN*10-POS : screen number * 10 + window position 0 : position of PROSIMUL object 1 : top left corner 2 : top right corner 3 : bottom left corner 4 : bottom right corner 5 : centred 6 : full screen +100: video is displayed with borders +200: borders and progress th Ex: W_VIDEOPOS=125 → video with borders on screen 2 and centred RATIO : contain display factor in percent TIME : control or state of time position expressed in 1/10^{ème} second Example : one VideoPlayer used for 2 videos If Fe B_VIDEO2 Then : W_EXEC = VideoLoad (("PageVideos"; "Wildlife") : End_If If Re B_VIDEO2 Then : W_EXEC = VideoLoad (("PageVideos"; "Test") : End_If W_VIDEO_STATE . 0 = Re B_VIDEO_PLAY W_VIDEO_STATE . 1 = B_VIDEO_PLAY W_VIDEO_STATE . 2 = 1 W_VIDEO_STATE . 2 = 1 W_VIDEO_RATIOPC Then : W_VIDEO_STATE . 4 = 1 : UnF W_VIDEO_TIME_1110S : If Fst W_VIDEO_RATIOPC Then : W_VIDEO_STATE . 5 = 1 : UnF W_VIDEO_RATIOPC : End_	ame
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	_lf
$W_VIDEO_STATE \cdot 6 = B_VIDEO_EXIT$	
W_VIDEO_STATE . 7 = SYS_TOP_DIXIEME	If
" W_VIDEO_STATE . IS THEN . W_VIDEO_WIDTT = GELSA (Pagevideos , Wildlife). Elid_II	.u

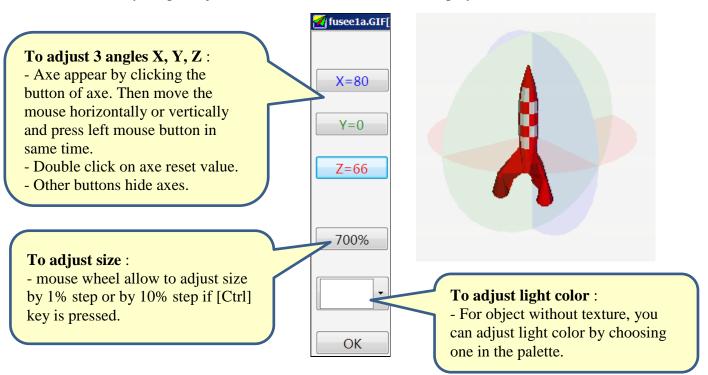
NOTA: Pro32Video.EXE player can be started alone with following parameters :
1st parameter (must be present) : video filename (.AVI or .WMV).
ID0...ID9 : ID of VideoPlayer if used by PROSIMUL
M1 M5 : screen number P0 P6 : window position (as defined in SCREEN-POS)
%vvv, Xvvv, Yvvv : display ratio and window X, Y position on screen

3D OBJECT

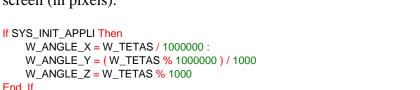
Select the 3D file (must be on .SIM application directory).

- \Rightarrow Recognized file : .ASE, .DAE (Collada) et .OBJ.
- \Rightarrow Max pixel dimensions : 1024 pixels X 768 pixels
- \Rightarrow Colours : 32 bits.

Using 3D object cause start of viewer named Pro3D.exe (that must be on same directory as Pro32.exe). In STOP mode, initial size and angles (X,Y,Z) are adjusted thru viewer and exchanged with PROSIMUL. Only simple object can be used to avoid too slow display.



In RUN mode, animation is adjusted thru 5 variables (integer) : - **ZOOM(%)** : store or give the growth in % of the object - **TETA (XXX YYY ZZZ)** : contains X,Y,Z angle values (3 digits by angle – Ex : 90 000 000 \rightarrow X=90° - Y and Z = 0°) - **xRGB** : contains light color in 4 bytes format [Transparency][Red][Green][Blue] (ex : 16#FFFFFFF = white) - **HORIZONTAL** et **VERTICAL** allow object displacement on the screen (in pixels).



If Re SYS_TOP_DIXIEME Then : W_TETAS = W_ANGLE_X * 1000000 + W_ANGLE_Y * 1000 + W_ANGLE_Z : End_If

NOTE: Pro3D.exe « viewer » can be use in standalone mode by giving name of 3D file as first parameter (.ASE, .DAE ou .OBJ file). It can be used to control correct display of object.

Point 2

fusee1a.dae

Col.Objet

Forçable 🕅

Paramètres Animation

1134

271

250

Animation 🔽

16#FFFFFFF

TETA(XXX YYY ZZZ) W_TETAS_XYZ

Point 1

1080

150

ZOOM(%)

xRGB

HORIZONTAL VERTICAL

(Variables)-

Dev. Only 🕅

Size

121

X 54

Y

FILL VALUE	5 5 7 8 VAL1 VAL2 VAL3 1 2 3 Table
	<u>1 bool/int variable + 1 int/float value + 3 int values</u>
[CF][VAL]	REFRESH : when changing state allow the table refresh.
	TABLE (LEN=First Element) : the first integer or float variable of the table. This first
	element must contain the number of consecutive elements (integer or float). Elements of
	table are displayed (values for "Table Value") with colours depending from MINIMUM
	/ THRESHOLD / MAXIMUM.

SYMB BAR	5 6 7 8 VAL1 VAL2 VAL3 1 2 3 Tables		
	<u>1 bool/int variable + 1 bool/int/float value + 3 int values</u>		
[CF][VAL]	REFRESH : when changing state allow the table refresh.		
	TABLE START : the first variable of the table.		
	TABLE LENGTH : the quantity of elements in the table.		
	Symbols and values of data are displayed with colours depending from THRESHOLD1		
	/ THRESHOLD2.		
	For BARH or BARV table % of display depends from Max and Min value seized in title:		
	Max Value ≥ 1 : format MAX.MIN (ex : 100.0)		
	Max Value < 1 : format 0.MAX,0.MIN (ex: 0.5,0.0)		

Ŕ	Rempli / Fill		
Filled	5 integer variables		
[CF]	BACKGROUND COLOR contains the display color value (0 to 15) of the filling in the selected style. The border color remains the stop color of the filling. BORDER :		
	Empty or 0 : The filling operation operate on every closed surface.		
	1 : A rectangular border is draw and fill.		
	2 : A circular border is draw and fill.		
	3 : A star border is draw and fill.		
	10 : The fill colour follow the colour present at the center point of fill object.		
	OFFSET COLOR : (a) if not empty the value is subtract from BACKGROUND		
	COLOR.		
	MODULO COULEUR : modulo operation on BACKGROUND COLOR after		
	operation (a).		
	MINI COLOR : value finally added to BACKGROUND COLOR.		
	\rightarrow Final color = MINI + Mod(BACKGROUND – OFFSET , MODULO)		

ROD CRANK	🏈 🔨 🔍 Mécanique
[R2D] [POSXY]	 <u>1 integer variable + 2 output integer variables for positions returns</u> ROTATION ANGLE : contain the angular value of the driving shaft. X1(Output) / X2(Output) / Y1(Output) : those 2 returns variables contains the value of circular movement (X1,Y1) and translation movement (X2). The total course is the sum of X1+X2.

LINK	🏈 🔨 🔍 Mécanique
[R2D] [POSXY]	 <u>4 integer variables + 1 output integer variable</u> Delta X1 / Delta Y1 : contains offset of point 1 (X+ = right, Y+ = up). Delta X2 / Delta Y2 : contains offset of point 2. LEN (Output) : this return variable contain the value of length of LINK element.

HINGE	🍊 🔪 🦾 Mécanique		
	<u>4 integer variables + 1 input/output integer variable</u>		
[R2D]	Delta X1 / Delta Y1 : contains offset of point 1 (X + = right, Y + = up).		
[POSXY]	Delta X2 / Delta Y2 : contains offset of point 2.		
	LEN (Input/Output) : this variable contain the value of length of HINGE element. It can		
	be writed by Prosimul if new calculated len is out of original size. The Len sign		
	determine the Hinge angle when moving.		

V12.05A3 32 CIMI

LADDER EDITOR

This editor has a simple instruction set (<u>timer</u>, <u>counter</u>, <u>logical equation</u>, <u>block calculation</u>) which can be seized through 1 Main program, 15 sub-routines and 1 specific program (treatment of the transitions/actions related to Chart if named "Grafcet").

The programs are visualized in <u>list mode</u> (default) or in <u>detailed instructions</u>.

Each program can receive a label through navigator application.

Maximum of **512 instructions** per program.

🛃 CIMI®-Prosimul©Wi	n32C (V10.22) : C:\SIMU\WIN32\CLIENTS\MICHELIN\CGR5\FINAL\B-MI_CGR5.SIM [??]
Fermer Exporter Import	er Dictionnaire Enregistrer_Sous Enregistrer Run Reset Messages Window Aide
🖃 Projet	Fermer Imprimer Modifier Insérer Edition Chercher Suivant Aide
	©-Général
. • • • • • • • • • • • • • • • • • • •	->W SECONDES
Graphiques	@W_TOP_500MS
MI50	©-Sécurité EM
GENERAL	=B_EM_CHAIN
OIL	=S#B_EM_RELAY_MEM
PLC_OUTB	=R#B_EM_RELAY_MEM
PLC_INPB	=I_115V_NORM_PLC_OUTPUT
····PLC_ANA ····Page 6	=I_MI_115V_NORM_OUTPUT
Page 7	
Page 8	
Page 9	=I_MI_IN_SERVICE ©–Call SR
Page 10	
Page 11	=CALL#SR1(HYD-LUBE) =CALL#SR2(BELTS)
Page 12	=CALL#SR3[OIL]
····Page 13	=CALL#SR4(FN21)
- Page 14	=CALL#SR5[MIXER]
Page 15	=CALL#SR6(ANALOG)
. • Variables	=CALL#SR7[GESTION]
- Programmes	END (* GENERAL *)
GENERAL_(LD)	
HYD-LUBE_(LD)	
BELTS_(LD)	
OIL_(LD) FN21_(LD)	
MIXER_(LD)	
ANALOG_(LT)	
GESTION_(LT)	
Grafcet	
⊕ Grafcet	
Messages	
Préférences	

LADDER : LIST MODE

Ladder Menu

Print : print, in a graphic form, all **selected** instructions.

Modify : entry in the modification screen of the selected instruction in the list (detailed viewing mode). **Double-click** on an instruction causes the same effect.

Insert : insertion of an empty instruction in front of the selected instruction.

Edit -> Cut : copy and clear selected instructions.

Edit -> Copy : store in buffer memory the selected instructions. The copied instructions could be exported .

Edit -> Paste : recopy of the instructions memorized in front of the 1st selected position.

Edit -> Paste with Increment : recopy of the instructions memorized in front of the 1st selected position with increment (if possible) of variables (example : FDCS_VERIN_01 becomes FDCS_VERIN_02 if the symbol exists consecutively in the base).

Edit -> Paste with Next : recopy of selected instructions memorized with following variables in database.

The Copy/Paste/Cut functions are accessible via the right click (finely contextual).

Search : search for a string in the comments or symbols of the different instructions. Seize the string. The first instruction containing the string is selected (research in all Main programs and SR).

Next : continuation of the same search.

Displaying Format of the instructions

©-- Comment LABEL [T] VARIABLE/RESULT_ACTION

[T] represents

- @ temporization
- ± counter
- = logical equation
- -> block calculation
- © Comment

Last instruction END (*End of program*) exists by default.

Colours of instructions an font size can be selected thru "Preferences" in project explorer.

Instructions Selection

- a simple click on an instruction causes its selection. Direction keys and wheel mouse allows to move in the list. [CTRL] key associated with wheel has same action than right and left keys.

- a simple click with **[SHIFT]** on an instruction causes an extend selection until the selected instruction.

- a simple click with **[CTRL]** allows a multiple selection of non-consecutive instructions.

LADDER : INSTRUCTIONS

Comment

Each instruction can receive a comment of 28 maximum characters. This comment is optional.

Label

Each instruction can receive 4 maximum characters used for the JUMP. This label is optional.

Variables Seizure

- Zones of variables seizure can :
 - . be empty (state 0 grey bottom),
 - . contain immediate values (0,1, or numeric/real values white zone),

. receive symbols resulting from the base (**yellow bottom**). The symbol can **be seized directly or** reached in the base by a simple click on its information text (above). **A right click** on the edition zone allows a choice among the 10 last seizures (floating menu),

/#VARIABLE

P#VARIABLE

N#VARIABLE

F#VARIABLE

. receive operators, jump actions or program calling (**blue bottom**).

- Types of indicated variables for the different instructions must be respected.

- For read binary variables, additional operations (rising or downward front) can be used :

- . syntax of complement :
- . syntax of rising front :
- . syntax of downward front :
- . syntax for testing state 1 of force bit:

NOTE : rising and falling edges are true during only 1 cycle of program.

- For written binary variables (results), Set/Reset operations of variables, reset of force bit, jump and call of program can be used :

. syntax of Set operation :	S#VARIABLE			
. syntax of Reset operation :	R #VARIABLE			
. syntax for unforce bit :	U #VARIABLE			
. syntax for program jump (for equation and block calculation):				
. syntax for subroutine calling (for equation and block calculation) :				

JUMP#LABEL. CALL#SR1..15 CALL# MYPROG

Shorcuts for using variable in editors

- **[SHIFT]** key associated with [/], [P], [N], [F] enable to use "Not, "Rising Edge", "Falling Edge" and "Test force state" to the used variable.

- **[SHIFT]** key associated with [S], [R], [U] enable to use "Set, "Reset" and "Unforce" function to the used variable.

- All those shorcuts are available thru mouse right-click.

- In exploitation these variables will be animated.

Validation

- [OK], [Next] and [Previous] buttons validate the instruction in progress if all the fields of variables are correctly indicated.

- [Next] and [Previous] buttons cause moreover the passage to the previous or next instructions of the lists mode.

TEMPORIZATION

Temporisation (@)	
LABEL Commentaire	Précédent Suivant OK Annuler
VALIDATION 1 INCREMENTATION /#B_TOP_500MS	SEUIL MAXI 5 SORTIE MAXI S#B_TOP_500MS 100
DECREMENTATION B_TOP_500MS REMISE A ZERO	VALEUR COURANTE W_TOP_500MS R#B_TOP_500MS SEUIL MINI 0

CURRENT VALUE : written integer variable containing the temporization value.

TIME BASIS : value of time basis in millisecond.

MAX THRESHOLD : value of the maximum threshold of temporization (blocking with beyond).

MIN THRESHOLD : value of the minimum threshold of temporization (blocking in on this side).

VALIDATION : binary condition allowing the functioning of the temporization and the activation of the maximum and minimum outputs.

INCREMENT : binary condition allowing the positive flow of the timer.

DECREMENT : binary condition allowing the negative flow of the timer.

RESET : binary condition causing a reset with the minimum threshold of the current value (priority).

MAX OUTPUT: executed action or binary variable written in 1 if *current value* > = maximum *threshold* and if *validation* = 1.

MINI OUTPUT: executed action or binary variable written in 1 if *current value* < = *minimum threshold* and if *validation* = 1.

NOTE : a temporization can count several base of time between 2 Prosimul cycles according to cycle time's in *RUN* (see system variables)

COUNTER

Compteur (±) LABEL Commentaire	Précédent Suivant OK Annuler
VALIDATION B_AVANCE_BARRE	SEUIL MAXI
INCREMENTATION	PAS
DECREMENTATION	VALEUR COURANTE W_COMPTEUR_TOP
REMISE A ZERO	SEUIL MINI SORTIE MINI

CURRENT VALUE : written integer variable containing the value of the counter.

STEP : value of increase/decrease of the counter.

MAX THRESHOLD : value of the maximum threshold of the counter (blocking with beyond).

MINI THRESHOLD : value of the minimum threshold of the counter (blocking in on this side).

VALIDATION : binary condition allowing the functioning of the counter and the activation of the maximum and minimum outputs.

INCREMENT : binary condition allowing the increment of the counter (counting is executed *on rising front* of the condition).

DECREMENT : binary condition allowing the decrease of the counter (the countdown is executed *on rising front* of the condition).

RESET : binary condition causing a reset with the minimum threshold of the current value (priority).

MAX OUTPUT: executed action or written binary variable in 1 if *current value* > = maximum *threshold* and if *validation* = 1.

MINI OUTPUT: executed action or written binary variable in 1 if *current value* < = *minimum threshold* and if *validation* = 1.

LOGICAL EQUATION

Boolean equation of fixed structure : 6 functions " AND " and 3 functions " OR ".

Equation Booléenne (=)			
LABEL Commentair	e	Précédent Suivant	OK Annuler
VARIABLE 1 O_INTRO_BELT_FWD	VARIABLE 2 B_BELTS_OUT_HARD_OK	VARIABLE 3	
VARIABLE 4	VARIABLE 5 B_BELTS_OUT_HARD_OK	VARIABLE 6	I_INTRO_BELT_CTR SORTIE
VARIABLE 7	VARIABLE 8	VARIABLE 9	

VARIABLE 1 TO VARIABLE 9 : binary conditions. For always true conditions, seize value 1.

OUTPUT : executed action or written variable in 1 if the logical equation is true.

BLOCKS CALCULATION

Bloc Calcul (->)			
LABEL Commentaire BC		Précédent Suivant	OK Annuler
VALIDATION	OPERANDE 1 W_BU1_RUB_ON_BU1_VPOS OPERATEUR	INDEX 1	
	COPERANDE 2	INDEX 2	ERREUR
REMISE A ZERO	RESULTAT	INDEX R	

VALIDATION : binary condition allowing operation of the block calculation.

RESET : binary condition causing the passage to zero of the variable result.

ERROR : executed action or written variable in 1 in case of treatment error.

INDEX 1, INDEX 2, INDEX R : if used, these variables will contain the respective indices of Operand 1, Operand 2 and Result. These indices are *obligatorily* integer type.

NOTE : the current value of **an index** acts as an address movement (+N position in the base normally positive) compared to its associated variable. A overtaking control of the number of accessible variables (2048) is carried out. In event of use (except particular cases indicated) the positions in the base of operands 1 or 2 or the result will be shifted of index values.

OPERANDE 1, OPERANDE 2, RESULT : variables of different types according to the <u>operator</u> used (Arithmetic , Logical , Mathematic , Flow-Moist Air , Comparison , Table , Conversion , Bit<->Word).

Operators and types of variables

[B] : binary value

[M] : integer or real value (word)

[Mi] : integer value (32 bits) or real value converted into integer implicitly.

[Mr] : real value or integer value converted into real implicitly.

[BM] : binary variables or words (agreement of the types must be respected normally)

ARITHMETIC OPERATORS	OP1, OP2, R	Operator LADDER/ST	Result
Addition	$[M][M] \rightarrow [M]$	+	OP1 + OP2
Subtraction	$[M][M] \rightarrow [M]$	-	OP1 - OP2
Multiplication	$[M][M] \rightarrow [M]$	*	OP1 * OP2
Division	$[M][M] \rightarrow [M]$	/	OP1 / OP2
Absolute value	$[M][M] \rightarrow [M]$	ABS	ABS(OP1)*OP2
Maximum	$[M][M] \rightarrow [M]$	MAX	Maximum of OP1 and OP2.
Minimum	$[M][M] \rightarrow [M]$	MIN	Minimum of OP1 and OP2.
Modulo	$[M][M] \rightarrow [M]$	MOD or %	Remain of OP1 divided by OP2.
Random value	[Mi][Mi]→[M]	RND	$OP1 \leq Result \leq OP1 + OP2.$
Test Zero	$[M][M] \rightarrow [M]$	DELTAZERO	OP2 if OP1 <op2 if="" op1="" or="" –op2="">OP2</op2>
Mean value	[M][M]→[M]	MEAN	(OP1+OP2) / 2

LOGICAL OPERATORS	OP1, OP2, R	Operator LADDER/ST	Result
AND	[Mi][Mi]→[M]	AND	OP1 AND OP2
OR	[Mi][Mi]→[M]	OR	OP1 OR OP2
Exclusive OR	[Mi][Mi]→[M]	XOR	OP1 XOR OP2
Left Shift	[Mi][Mi]→[M]	SHL	OP1 shifted on the left of OP2 bits (0 in)
Right Shift	[Mi][Mi]→[M]	SHR	OP1 shifted on the right of OP2 bits (0 in)
Left Circular Shift	[Mi][Mi]→[M]	ROL	OP1 shifted on the left of OP2 bits and
Left Circular Silit		KOL	reintroduced on the right
Right Circular Shift	[Mi][Mi]→[M]	ROR	OP1 shifted on the right of OP2 bits and
		KUK	reintroduced on the left.

MATHEMATIC OPERATORS	OP1, OP2, R	Operator LADDER/ST	Result
Cosine	$[Mr][Mr] \rightarrow [M]$	COS	cosine(OP1)*OP2 (<i>OP1 in degree</i>)
Exponential (base E)	$[Mr][Mr] \rightarrow [M]$	EXPN	OP2 * e puissance(OP1/OP2)
Exponential (base 10)	$[Mr][Mr] \rightarrow [M]$	EXP10	OP2 * 10 puissance(OP1/OP2)
Napierian logarithm	$[Mr][Mr] \rightarrow [M]$	LOGN	OP2 * ln(OP1/OP2)
Logarithm base 10	$[Mr][Mr] \rightarrow [M]$	LOG10	OP2 * log10(OP1/OP2)
Power	$[Mr][Mr] \rightarrow [M]$	POW	OP1 with power OP2
Sine	$[Mr][Mr] \rightarrow [M]$	SIN	sine(OP1)*OP2 (<i>OP1 in degree</i>)
Square root	$[Mr][Mr] \rightarrow [M]$	SQRT	OP2 * sqrt(OP1)
Hypotenuse	$[Mr][Mr] \rightarrow [M]$	НҮРО	Sqrt (Pow(OP1;2) + Pow(OP2;2))
Tangent	$[Mr][Mr] \rightarrow [M]$	TAN	tan(OP1)*OP2 (<i>OP1 in degree</i>)
Arc Tangent PI/2	$[Mr][Mr] \rightarrow [M]$	ATAN	atan(OP1)*OP2 $-90^{\circ} \leq RES \leq +90^{\circ}$
Arc Tangent PI	$[Mr][Mr] \rightarrow [M]$	ATGPI	atan(OP1)*OP2 $-180^{\circ} \leq RES \leq +180^{\circ}$

FLOW - MOIST AIR OPERATORS	OP1, OP2, R	Operator LADDER/ST	Result
Vapour Pressure (Pa)	[Mr][Mr]->[M]	PVAPEUR_PATM_RS PVapPatmRs	Vapour pressure for atmospheric pressure OP1 (Pa) with OP2 (kg/kgas) absolute humidty
Saturation vapour pressure (Pa)	[Mr][Mr]→[M]	PSVAPEUR_TAH PSVapeurTah	Saturation vapour pressure at OP1 (°C) moist air temperature. Formula OP2 : 0: Pow(10 ;2.7877+(7.625*OP1)/(241.6+OP1) 1: 6,11*Pow(10;7.5*OP1/(237.3+OP1)) 2: Exp(46.784-6435.0/(273.15+OP1) - 3.868*Ln(OP1+273.15))/750*1000
Vapour pressure (Pa)	[Mr][Mr]→[M]	PVAPEUR_TAH_HR PVapeurTahHr	Vapour pressure at OP1 (°C) moist air temperature and for OP2 (%) relative moisture. (PSat with formula 2)
Air density	$[Mr][Mr] \rightarrow [M]$	ROAIR_PAS_TABS RoAirPasTabs	Air density at OP1 (Pa) pressure and OP2 (°C) temperature
Vapour density	$[Mr][Mr] \rightarrow [M]$	ROVAPEUR_PV_TABS RoVapeurPvTabs	Vapour density at OP1 (Pa) pressure and OP2 (°C) temperature
Absolute moisture (kg / kg as)	[Mr][Mr]→[M]	RS_PV_PAS RsPvPas	Absolute moisture for OP1 (Pa) vapour pressure and at OP2 (Pa) pressure
Moist air enthalpy (kJ/kg)	[Mr][Mr]→[M]	HS_TAH_RS HsTahRs	Moist air enthalpy at OP1 (°C) temperature and OP2 (kg/kgas) absolute moisture
Enthalpy variation (kJ/kg)	$[Mr][Mr] \rightarrow [M]$	HK_DT_RS HkDtRs	Enthalpy variation (kJ/kg) for OP1 (°C) delta T and OP2 (kg/kgas) absolute moisture
Air temperature (°C)	[Mr][Mr]→[M]	TAH_HS_RS TahHsRs	Air temperature for OP1 (kJ/kg) enthalpy and OP2 (kg/kgas) absolute moisture
Condensation temperature (°C)	$[Mr][Mr] \rightarrow [M]$	TR_PV TrPv	Condensation temperature for OP1 (Pa) vapour pressure
Delta Pressure(K,Q)	$[Mr][Mr] \rightarrow [M]$	DELTAP	=OP1 * Pow(OP2;2) * sign(OP2)
Flow(K,DP)	$[Mr][Mr] \rightarrow [M]$	FLOW	=OP1 * Sqrt(abs(OP2)) * sign(OP2)
Celsius \rightarrow Fahrenheit	$[Mr][Mr] \rightarrow [Mr]$	Fahrenheit(OP1;OP2)	OP1*1.8 + 32.0 + OP2 (offset)
Fahrenheit \rightarrow Celsius	$[Mr][Mr] \rightarrow [Mr]$	Celsius (OP1;OP2)	(OP1 – 32.0) / 1.8 + OP2 (offset)

COMPARISON OPERATORS	OP1, OP2, R	Operator LADDER/ST	Result
Superior	[M][M]->[B]	>	True binary variable if OP1 > OP2
Equality	[M][M]->[B]	II	True binary variable if $OP1 = OP2$
Inferior	[M][M]->[B]	<	True binary variable if OP1 < OP2
Superior or Equal	[M][M]->[B]	>=	True binary variable if $OP1 \ge OP2$
Inferior or Equal	[M][M]->[B]	<=	True binary variable if OP1 <= OP2
Different from	[M][M]->[B]	\diamond	True binary variable if OP1 <> OP2
Interval 12510 (i)	[M][M]->[B]	?1 ?2	True binary variable if :
		?5 ?10	$OP2-i \le OP1 \le OP2+i$
Near from	[M][M]->[B]	\times	True binary variable if Abs(OP1) <= OP2

ARRAY OPERATORS	OP1, OP2, R	Operator LADDER/ST	Result
Copy a value into N variable	[BM][Mi]->[BM]	NCOP (not in ST)	OP1 -> RESULT[OP2]
Copy table in another table	[BM][Mi]->[BM]	TBCOP (not in ST)	OP1[OP2] -> RESULT[OP2]
Sum of table elements	[M][Mi]->[M]	TBSUM	Sum(OP1[OP2]) -> RESULT
Search a value in 1 table (equality) INDEX 1 must indicate the length of the table starting from OP1	[M][M]->[M] Note INDEX 1 and INDEX R of the type [Mi]	TBEQ	Search in table OP1[INDEX 1] of the 1 st value equal OP2. If the value is found RESULT receives it and INDEX R receives the offset based on OP1 (-1 if not).
Search a value in 1 table (lower than) INDEX 1 must indicate the length of the table starting from OP1	[M][M]->[M] Note INDEX 1 and INDEX R of the type [Mi]	TBLT	Search in table OP1[INDEX 1] of the 1 st value lower than OP2. If the value is found RESULT receives it and INDEX R receives the offset based on OP1 (-1 if not).
Search a value in 1 table (superior to) INDEX 1 must indicate the length of the table starting from OP1	[M][M]->[M] Note INDEX 1 and INDEX R of the type [Mi]	TBGT	Search in table OP1[INDEX 1] of the 1 st value higher than OP2. If the value is found RESULT receives it and INDEX R receives the offset based on OP1 (-1 if not).

CONVERSION OPERATORS	OP1, OP2, R	Operator LADDER/ST	Result
Binary to Gray	[Mi][Mi]->[Mi]	BTG	Value in Gray code of OP1 coded on OP2 bits.
Gray to Binary	[Mi][Mi]->[Mi]	GTB	Value in binary of OP1 coded on OP2 bits.
Binary to BCD	[Mi][Mi]->[Mi]	BCD	BCD value (16 base) OP1. A complement is carried out if OP2 is negative.
BCD to Binary	[Mi][Mi]->[Mi]	BIN	Binary value (bases 10) of OP1. A complement is carried out if OP2 is negative.
Integer To Float	[Mi][Mi]->[Mr]	FLOAT	Float value of OP1 / OP2.
Float To Integer	[Mr][Mr]->[Mi]	INT	Integer value of OP1 / OP2.

BIT ←→ WORD OPERATORS	OP1, OP2, R	Operator LADDER	Result
Word \rightarrow Bits array	[Mi][Mi]->[B]	BIT (not in ST)	OP2 binary variables coming from OP1 (low bits in 1 st) are stored at RESULT and next
Bits array \rightarrow Word	[B][Mi]->[Mi]	MOT (not in ST)	OP2 binary variables from OP1 are gathered in RESULT (high bits set to 0 if necessary).
Writing a bit of word	[B][Mi]->[Mi]	EBM (not in ST)	Writing n° OP2 bit of variable RESULT with OP1 binary variable.
Reading a bit of word	[Mi][Mi]->[B]	LBM (not in ST)	Writing RESULT binary variable with the bit n° OP2 extracted from OP1 integer variable.

VARIABLE ACCESS OPERATORS	OP1, OP2, R	Operator LADDER	Result
Initial value	[M][M]->[M]	WriteIni	The current and the initial values of OP1 receive the current value of OP2 RESULT receive the old initial state of OP1

FLOW / TEMP/ PRESSURE	OP1, OP2, R	Operator LADDER/ST	Result		
Delta Pressure(K,Q)	$[Mr][Mr] \rightarrow [M]$	DELTAP	=OP1 * Pow(OP2;2) * sign(OP2)		
Flow(K,DP)	$[Mr][Mr] \rightarrow [M]$	FLOW	=OP1 * Sqrt(abs(OP2)) * sign(OP2)		
Celsius \rightarrow Fahrenheit	$[Mr][Mr] \rightarrow [Mr]$	Fahrenheit(OP1;OP2)	OP1*1.8 + 32.0 + OP2 (offset)		
Fahrenheit \rightarrow Celsius	$[Mr][Mr] \rightarrow [Mr]$	Celsius (OP1;OP2)	(OP1 – 32.0) / 1.8 + OP2 (offset)		

INFORMATION OPERATORS	OP1, OP2, R	Operator LADDER/ST	Result
Object size	[Mi][Mi]→[Mi]	GetSX GetSY	Dynamic X or Y sizes for an object draw on page OP1 with number OP2.
Object position	[Mi][Mi] → [Mi]	GetLeftX GetRightX GetTopY GetBotY	Dynamic positions cadre for an object draw on page OP1 with number OP2.
Object coordinates	[Mi][Mi] → [Mi]	GetX1 GetY1 GetX2 GetY2	Dynamic coordinates of points 1 and 2 for an object draw on page OP1 with number OP2.

Note : take care of graphics modification (ex : object order) that modify number objects. To avoid this problem, OP2 can be given by the label of the object with quote delimiters (ex: GetSX("Synoptic"; "Belt1"). For picture and video objects, name of file is given without it extension.

FRIGO (*) OPERATORS	OP1, OP2, R	Operator LADDER/ST	Result
Gas density	$[Mr][Mr] \rightarrow [M]$	FRIGO_ROGAZ_T	Gas OP1 density at OP2 (°C)
Gas defisity		FrigoRoGazT	temperature
Liquid density	$[Mr][Mr] \rightarrow [M]$	FRIGO_ROLIQ_T	Liquid OP1 density at OP2 (°C)
Liquid density		FrigoRoLiqT	temperature
Saturation pressure		FRIGO_PSAT_T	Saturation pressure at OP1 fluid at OP2
(bar)	[Mr][Mr]→[M]	FrigoPsatT	(°C) temperature
Saturation		FRIGO_PSAT_P	Saturation temperature at OP1 fluid for
temperature (°C)	[Mr][Mr]→[M]	FrigoPsatP	OP2 (bar) pressure
Gas enthalpy		FRIGO_HTGAZ_T	Saturation enthalpy of OP1 fluid in gas
(kJ/kg)	[Mr][Mr]→[M]	FrigoHtGazT	state at OP2 (°C) temperature
Liquid enthalpy		FRIGO_HTLIQ_T	Saturation enthalpy of OP1 fluid in
(kJ/kg)	[Mr][Mr]→[M]	FrigoHtLiqT	liquid state at OP2 (°C) temperature
Latency enthalpy		FRIGO_HLAT_T	Latency enthalpy of OP1 fluid at OP2
(kJ/kg)	$[Mr][Mr] \rightarrow [M]$	FrogoHlatT	(°C) temperature

(*) Available gas : R134a : OP1= 134.0. For other gases please contact us.

STRUCTURED TEXT EDITOR

This editor provide some instructions (struct \underline{IF} , struct \underline{WHILE} , struct \underline{FOR} , Boolean calc, numeric calc and bit instructions) that can be used in the 15 sub-routines (the Main is always in Ladder) and in the specific program affected of the Chart treatments (actions and transitions if program is named "Grafcet").

Both **Boolean** or **numeric** instructions can be used.

Otherwise, Literal language can be used <u>indexed</u> addressing, <u>bits</u> extracted from words and bits or variables <u>arrays</u>.

Maximum of **1024 lines of 1024 characters containing 15 operators** per program. Total number of characters per program is 55.000 for a total number of 8192 words.

CIMI@-Prosimul@Win32C (V10.22) : C:\SIMU\WIN32\CLIENTS\MICHELIN\CGR5\FINAL\B-MI_CGR5.SIM [??]					
Fermer Exporter Importer Dictionnaire Enregistrer_Sous Enregistrer Run Reset Messages Window Aide					
- Projet	Fermer Imprimer Valider Edition Insert Chercher Suivant Remplacer Aide				
Configuration	[** Démarrage **]				
Outils Graphiques	If Not B_RUN Then				
MI50	Set B_RUN				
GENERAL	W_TEMP = StopApp [1;0]				
OIL	End_lf				
PLC_OUTB	(** Gestion compteur échanges **)				
PLC_INPB	if Re B TOP 500MS Then				
···PLC_ANA	B COMM OK = (SYS COMPTEUR ECHANGE > W COMM COUNTER COPY)				
Page 6	W COMM COUNTER COPY = SYS COMPTEUR ECHANGE				
···Page 7 ···Page 8	End_lf				
Page 9					
Page 10	[** Reset Forcages **]				
Page 11	If Fst FROM_PLC9_BGM_ON_INTRO Then : UnF FROM_PLC9_BGM_ON_INTRO : End_If If Fst FROM PLC1 BU1 ON INTRO Then : UnF FROM PLC1 BU1 ON INTRO : End_If				
Page 12	If fst FROM_PLC1_B0_ON_INTRO Then: UnF FROM_PLC1_B0_ON_INTRO. End If				
- Page 13	If Fst FROM_PLC2 BN5X_ON_INTRO Then: UnF FROM_PLC2 BN5X_ON_INTRO : End_If				
Page 14	If Fst FROM PLC2 BH53 ON INTRO Then : UnF FROM PLC2 BH53 ON INTRO : End If				
Page 15	If Fst W_MI_FILL_MEM Then : UnF W_MI_FILL_MEM : End_If				
Variables Programmes					
GENERAL_(LD)	[** Remplissage Mixer **]				
HYD-LUBE_(LD)	If Re B BGM RUB IN MITHER W MI FILL MEM = W MI FILL MEM OF 1: End If				
BELTS_(LD)	If Re B_BU1_RUB_IN_MI Then : W_MI_FILL_MEM = W_MI_FILL_MEM Or 2 : End_If If Re B_BU2_RUB_IN_MI Then : W_MI_FILL_MEM = W_MI_FILL_MEM Or 4 : End_If				
···OIL_(LD)	If Re B FN21 IN MITHER : W MI FILL MEM = W MI FILL MEM OF 8: End If				
FN21_(LD)	If Re B OILX TO MI Then : W MI FILL MEM = W MI FILL MEM Or 16 : End If				
MIXER_(LD)	If (W. MI_FILL_MEM = 1) Then : W_MI_FILL_COLOR = SYS_COLOR_BLUE : End_If				
ANALOG_(LT) GESTION_(LT)	If (W_MI_FILL_MEM = 2) Then : W_MI_FILL_COLOR = SYS_COLOR_D_GREEN : End_If				
Sr 8	If (W_MI_FILL_MEM = 4) Then : W_MI_FILL_COLOR = SYS_COLOR_BEIGE : End_If				
Grafcet	If (W_MI_FILL_MEM = 8) Then: W_MI_FILL_COLOR = SYS_COLOR_MAGENTA: End_If				
⊕ Grafcet	If (W_MI_FILL_MEM = 16) Then : W_MI_FILL_COLOR = SYS_COLOR_YELLOW : End_If If (W_MI_FILL_MEM = 0) Then : W_MI_FILL_COLOR = SYS_COLOR_BLACK : End_If				
Fonction	If (Y MI FILL MEM = 3) Or (W MI FILL MEM = 5) Or (W MI FILL MEM = 6) Or (W MI FILL MEM = 7) Then : W MI FILL COLOR = SYS CI				
Messages	W TEMP W MI FILL MEM And 7				
Préférences	If [W TEMP = 0] And W MI FILL MEM . 3 And W MI FILL MEM . 4 Then : W MI FILL COLOR = SYS COLOR RED : End If				
	If (W_TEMP > 0) And W_MI_FILL_MEM . 3 And Not W_MI_FILL_MEM . 4 Then : W_MI_FILL_COLOR = SYS_COLOR_L_BLUE : End_If				
	If (W_TEMP>0) And W_MI_FILL_MEM . 4 And Not W_MI_FILL_MEM . 3 Then : W_MI_FILL_COLOR = SYS_COLOR_ORANGE : End_If				
	If (W_TEMP > 0) And W_MI_FILL_MEM_3 And W_MI_FILL_MEM 4 Then : W_MI_FILL_COLOR = SYS_COLOR_VIOLET : End_If				
	B MI GOOD MX PRESENT = (W MI FILL MEM > 24)				
	B_MI_MIX_PRESENT = (W_MI_FILL_MEM > 0)				

V12.05A3 47 CIMI

Structured Text Menu

Validate : launch a compilation of edited program. In failure case, a message is posted in the status bar and is recorded in the Errors.TXT file.

Insert \rightarrow **Keywords** : automatically insert structure keywords IF...THEN...ELSE...END_IF ,

WHILE...DO...END_WHILE , FOR...TO...STEP...NEXT.

Insert → **Functions**: library of function

Insert \rightarrow **Commentary** : insert structure (*...*).

Edit \rightarrow **Copy** : store in buffer memory the selected text.

Edit \rightarrow Paste : recopy of the text memorized to the selected position.

Edit \rightarrow **Cut** : copy and clear selected text.

Edit \rightarrow **Cancel** : cancel the last operation.

Search : search for a string in the text from the current position of the cursor.

Replace : function Search with replacement of string in the text.

Replace all : same than function Replace but replacement operate for whole text in all ST programs. **Next** : repeat the same search or replacement.

Comment

Comments begin at the line containing (* and finish after the line including *). F1 and F2 keys are shortcuts to introduce or suppress begin and end of comment. Also, a **double dash at end of line** allow to write comment (-- *Comment*).

Instruction separator

Instructions are normally separated by line feeds or by the character ":"

Indexed addressing

Variables can be used with addressing indexed by the syntax: : **VARIABLE , INDEX_WORD** Word index is necessarily an integer variable. Example : Set MOTOR_01 , M10 (If M10 equal 3, puts to1 the 3rd variable following MOTOR_01).

Bit extracts from word

The bits of integer numerical variables can be individually used by the syntax : **VARIABLE_INT_NUM . RANK** Example : BIT08 = TRANS . 8 : transfer the bit of rank 8 of TRANS word on BIT08 variable.

Array

VARIABLE [LENGTH] Variables array can be used only in simple transfers instructions. Example 1 : TRANS = CASE_01 [8] : transfer 8 bits from CASE_01 and next in the TRANS word by beginning with low bits. Example 2 : ARRAY_1[10] = ARRAY_2[10] (Equivalent to TBCOP in LADDER) Example 3 : ARRAY_1[10] = VAR (Equivalent to NCOP in LADDER) Indexed addressing and \cdot bit extracts from word can be simultaneously used with array. Example : WORD . 4 [4] = 5 (puts to1 the bits 4 and 6 of WORD variable and puts to 0 the bits 5 and 7)

Structure : IF <CONDITION> THEN <OPE1> ELSE <OPE2> END_IF

The structure is a condition structure.

Variables can be used in a array form via the syntax :

If the Condition is verified, operations composing OPE1 are executed but not those of OPE2. If the Condition is not verified, operations composing OPE2 are executed but not those of OPE1. The structure may be used simply : IF <CONDITION> THEN <OPE1> END_IF.

Structure : WHILE <CONDITION> DO <OPE> END_WHILE

The structure is a loop structure with condition. The loop executes OPE operations as long as the CONDITION is true.

Structure : FOR <VAR=VALBEG> TO <VALEND> STEP <N> <OPE> NEXT

The structure is an increase or decrease structure according to a fixed step. The loop executes OPE operations from initial variable state VALBEG to includes final value VALEND.

Example – Sum of a word on 2 in an array of 20 :

$$\begin{split} &SUM = 0\\ &FOR \ &INDEX = 0 \ &TO \ &20 \ &STEP \ &2\\ &SUM = SUM + VALWORD \ , \ &INDEX\\ &NEXT \end{split}$$

Call function : CALL

Call function can operate with Sr number or program name between simple quotes. Ex : Call Sr5 or Call 'MyProg'

Simple transfers

Booleans and numeric transfers are made via the operator = .

The simple transfers do not allow operators' custom. They can be notably used for the array transfers and affectations of different types variables.

VAR_INT = VAR_FLOAT

Booleans Operators

Every operator must be surrounded with a space. Certain spaces are automatically introduced. The useful boolean operators for the tests are by **priority order** :

Not : bit complement (unable on logical expression)

Re : Rising edge syntax

Fe: Falling edge syntax

Fst : test of the forcing state of the variable

<,>,=,>=,<=,<>: Value comparisons

?1, **?2**, **?5**, **?10**: Test of specific interval. Example : VAR ?5 100 will be true for VAR between 95 and 105 includes.

><: Test of every interval. Example: B_INTERVAL = $(W_VALUE - 100) >< 7$: is true if W_VALUE contain value between 93 to 107.

And : And function

Or : Or function

Xor : Exclusive Or function

Numeric operators +, -, /, *, % (modulo) can be used inside logical equation

Parentheses may be used to increase priority order.

Bits Operations

The useful boolean operators for writings are :

Set : Puts to1 the bit (exclusive for booleans variables)

Reset : Puts to 0 the bit (exclusive for booleans variables)

Unf : reset the forcing bit of the variable.

Example : reset a bit and its forcing

IF BIT_10 THEN Unf BIT_10 : Reset BIT10

END_IF

Numeric Operators

Every operator must be surrounded with a space. Certain spaces are automatically introduced. The useful numeric operators are by **priority order** :

Priority 1: **Functions** (see above)

Priority 2: *, / executed from left to right

Priority 3: +, - executed from left to right

Priority 4: **AND**, **OR**, **XOR**.

The **parentheses** may be used to increase priority order.

Functions

The useful <u>functions</u> are identical to those of <u>LADDER</u> editor and are executed in the following order : ABS, MAX, MIN, MOD, RND, SHL, SHR, ROL, ROR, COS, SIN, TAN, ACOS, ASIN, ATAN,ATGPI EXPN, EXP10, LOGN, LOG10, POW, SQRT, TBSUM, BTG, GTB, BIN, BCD, INT, FLOAT WRITEINI, GETSX, GETSY, GetLeftX, GetRightX, GetTopY,GetBotY, GetX1, GetY1, GetX2, GetY2

To use these functions, you must use the following syntax : **FUNCTION (OPERATOR1 ;OPERATOR2)** Example : RES = SHL(WORD 1 ; 8) . RES receive WORD1 moved of 8 bits to the right (0 are introduces on low bits).

Operators and function can be stacked (nested) on OP1 and OP2.

Following functions does exist only in LADDER editor :

- EBM, LBM : in Literal use bits extracted from words.
- BIT, MOT : in Literal use array of bits.
- TBGT, TBLT, TBEQ : in Literal use a index search onto array of variables.

Examples

Example 1 : index search

INDEX = 0 : FIND = -1 WHILE (INDEX < 10) And (FIND = -1) DO IF TAB , INDEX = SEARCHVALUE THEN FIND = INDEX END_IF END_WHILE (* Treatment of find value *) IF (FIND > -1) THEN

Example 2 : creation of cadence bit

TEMPO_TOP = TEMPO_TOP + SYS_CYCLE_PROSIMUL TOP_CADENCE = (TEMPO_TOP >= TIME_MS) IF TIME_MS THEN : TEMPO_TOP = Mod (TEMPO_TOP ; TIME_MS) : END_IF (* Using of Top *) If TOP_CADENCE And

Example 3 : creation of realtime base for « auto » curve

W_ELAPSED_MS = GetDateTime (10; W_NB_MS)

W_NB_MS : contain the period of time base in millisecond. W_ELAPSED_MS: receive the number of elapsed period since the beginning of the day.

Function SendMail (n°X ; Server)

This function use *PRO32_Email_X.TXT* files located on the same directory of the .SIM application and formatted like below :

From: <u>sender@cimi.fr</u> To: <u>recept@cimi.fr</u> Subject: Title of the email (**Current Date and Time** will automatically be added)

Free body text (one blank line must exist like above) with dynamic variables.. $HEURE=\%MW28\% \leftarrow$ one dynamic variable per line (rank is indicated between % characters) MINUTE=%MW29% $DEBIT B2=\%MF10\% \leftarrow \%MFXX\%$ for real value, %MWXX% for integer value The body must be terminated by a single point on the last line (see below) Bye, bye.

Current Date and Time will automatically be added in the subject field. **Parameter X** : is the end number of file *PRO32_Email_X.TXT*

V12 : two server profiles can be configured thru SendMail.exe application (*) and **profile names** must be provide in PROSIMUL **preferences** (PROSIMUL.INI file).

Parameter Server : is the used server profile number (1 or 2) given into preferences file (Profil.1 / Profil.2). 0 is same as 1 (for V11 compatibility). (*) Server profile configuration: start SendMail.exe application, "Options" \rightarrow "Configuration" \rightarrow "Add/Modify" profile.

Ē	🗄 SendMail				
	Profil.1=Wanadoo				
	Profil.2=Wanadoo				

V11: Parameter Server : 0=SMTP protocol / 1=ESMTP protocol

Return value : 1 if OK, 0 otherwise (see LOG file)

Function GetTcpPortState (Ip ; Port)

Parameter IP : 0.3 : 0 default IP address / 1.3 : one of the 3 addresses configured in preferences. Parameter Port : TCP port number which must be tested Return value : 5 = port is active / -1 : port is closed or inexistent

Functions DialogOpen / DialogClose ("Page"; "Dialog")

Those functions allow to start / stop by program dialog boxes configured on graphic pages. They replace mouse click on graphic object.

In case of success, the number of object is return otherwise value -1 is return. Example :

If B_APPEL Then : W_APPEL = DialogOpen ("Synoptique" ; "DIALOG_PID") : End_If If B_CLOSE Then : W_APPEL = DialogClose ("Synoptique" ; "DIALOG_PID") : End_If V12.05A3 52 CIMI

Extern BOX functions BOX

It's possible to call (12 simultaneous max) exe files with data exchange (R/W) thru a share zone accessible with a DLL Pro32BoXDLL.dll which include 4 functions.

□ Share memory structure

struct pro32_box {	struct boxzone {	
boxzone BoxData[10]; };	HWND	boxH; // Box Handle stocké par l'exe
	int32	boxId; // Box ID stocké par PROSIMUL
union var32 {	int32	state; // 0 initialement - Gestion libre
int32 i;	int32	monitor; // 0 initialement - Gestion libre
float f; };	int32	left; // Gestion libre
	int32	top; // Gestion libre
	var32	<pre>var[10]; }; // Gestion libre en int ou float</pre>

PROSIMUL : instruction usable in structured text program

 $W_{ID} = BoxInit(X; BoxID) - Call of Pro32BoxX.exe with user id BoxID with « Hidden » attribute. Return value in W_ID:$

- If call is OK : value n from 0 to 11 of activated box.
- \triangle If BoxID is already use : Value of box + 20 (20 to 31)
- \triangle Exe can't start : -2

If OK, Exe file start and initialize **BoxData[n].boxId** =**BoxID** and **BoxData[n].state** = **0**.

W_SEL = BoxSelect(W_ID; -1)- Select Box Data zone with W_ID (0..11)W_SEL = BoxSelect(-1; BoxID)- Select Box Data zone with BoxID (> 0).W_SEL receive value 0..11 from selected Data zone or -1 if selection is impossible.If OKSelect = W_SEL (Select is internal to each application).

W_VAR = BoxSelRead(NUM ; 0)-- Reading variable NUM (depending from Select Data zone).For 10 to 19, if NUM is integer, return will be interger, if NUM is float return will be float.NUM=0BoxData[Select].boxIdNUM=1BoxData[Select].stateNUM=2BoxData[Select].monitorNUM=3BoxData[Select].leftNUM=4BoxData[Select].topNUM=10...19 or 10.0 ...19.0BoxData[Select].var[NUM-10]

W_VAR = **BoxSelWrite**(NUM ; VAL) -- Writing variable NUM (depending from **Select** Data zone). For 10 to 19, if NUM is integer, return will be integer, if NUM is float return will be float.

W_SEL = BoxClose(W_ID; -1) - Stop the Box with W_ID (0..9)
W_SEL = BoxClose(-1; BID) - Stop the Box with BoxID (> 0).
W_SEL receive -1 if stop is impossible or W_ID or BID if Box is unfindable.
If OK BoxData[n].boxId =-1 et BoxData[n].state = 0 and a message WM_CLOSE is sended to the Box Handle. Then BoxData[n].boxH is forced to NULL.

User can develop its own closing or visibility state program using variable **BoxData[n].state**.

PROSIMUL code

```
(*** Starting BOX ***)
If Re B BOX VISIBLE Then
    W_BOX99 = BoxInit (99; 100): W_TEMP = BoxSelect (W_BOX99; -1)
    W_TEMP = BoxSelWrite (10; Int (B_START_STOP; 1)) -- écriture du sélecteur binaire dans la 1ère variable User
    -- La position de l'objet appelant peut être retrouvé avec les fonctions GetLeftX et GetTopY (avec leurs noms)
    -- La Box peut alors être positionnée à l'endroit voulu
    W_TEMP = BoxSelWrite (BOX_MONITOR; 1)
End_lf
(* Gestion courante *)
If Re SYS_TOP_DIXIEME And (W_BOX99 > -1) Then
    W_TEMP = BoxSelRead (BOX_STATUS; 0)
    If (W TEMP = WANT CLOSE) Then
        UnF B_BOX_VISIBLE : B_BOX_VISIBLE = 0
        W_BOX99 = BoxClose (W_BOX99; -1)
    Else
        W_TEMP = BoxSelect (W_BOX99; -1)
        W_TEMP = BoxSelRead (10;0) -- lecture sélecteur StartStop
        B START STOP = W TEMP.0
        If B_START_STOP Then : W_TEMP = BoxSelWrite (11; SYS_HORLOGE_DIXIEME) : End_If -- écriture de
l'horloge dans la 2ème variable User
        R_INPUT = BoxSelRead (12.0; 0.0) -- lecture SetPoint en réel
    End_lf
End_If
(* Fermeture BOX *)
If ( SYS_CYCLE_PROSIMUL = -1 ) Or Fe B_BOX_VISIBLE Then
    If (W_BOX99 <> -1 ) Then : W_BOX99 = BoxClose (W_BOX99 ; -1 ) : End_If
End_lf
```

Client Application

Application receive the number of Data zone used by the Box (ex. **Pro32Box0.exe ID5**). Library Pro32Box (.LIB + .DLL) must be linked to the project. 4 functions manage access to share data zone. extern "C" __declspec(dllimport) bool _**Pro32BoxInit**(int Num, HWND hbox, int State); //true if OK extern "C" __declspec(dllimport) var32 _**Pro32BoxGetData**(int var); //-9999 if error extern "C" __declspec(dllimport) int _**Pro32BoxSetData**(int var, var32 val); //-9999 if error extern "C" __declspec(dllimport) bool _**Pro32BoxClose**(); //true if OK

Example of Box builded with C++ (C++ Builder)

//-----

#include <vcl.h>
#pragma hdrstop

#include "main.h"

//-----

#pragma package(smart_init)
#pragma resource "*.dfm"
#pragma comment(lib, "Pro32BoxDLL");

#define MAXBOX	12	
#define BOXID		0
#define STATE		1
#define MONITOR	2	
#define LEFT		3

#define TOP 4 #define VAL10I 10 #define VAL111 11 #define VAL12R 12.0 #define TOCLOSE 0 #define UNVISIBLE 1 #define VISIBLE 2 #define WANTCLOSE 3 union var32 {__int32 i; float f; }; struct infoecran {__int32 width; __int32 height; __int32 left; __int32 top; }; infoecran tabmon[5]; TForm1 *Form1: HMONITOR hmonitor[5]; int Ecran=0,Px=0,Py=0,NbEcrans,boxId=-1,State=0,ValI=0,Id=-1; float ValR=0.0; bool IsPro32=false; var32 ret; extern "C" __declspec(dllimport) bool _Pro32BoxInit(int Num,HWND hbox,int State); //true is OK extern "C" __declspec(dllimport) var32 _Pro32BoxCotDate(int Lline) extern "C" __declspec(dllimport) var32 _Pro32BoxGetData(int Id,int var); //-9999 if error extern "C" __declspec(dllimport) int _Pro32BoxSetData(int Id,int var,var32 val); //-9999 if error extern "C" __declspec(dllimport) bool _Pro32BoxClose(int Id); //true if OK //____ __fastcall TForm1::TForm1(TComponent* Owner) : TForm(Owner) { Int NbParam=ParamCount(); NbEcrans=InfoEcrans(); Caption="Pro32Box99"; State=UNVISIBLE; if (NbParam > 0) { int sp=1; AnsiString pn; while (sp <= NbParam) { pn=ParamStr(sp); if (LeftStr(pn,2) == "ID") Id=StrToInt(RightStr(pn,pn.Length()-2)); sp++; if (Id >=0 && Id < MAXBOX) { IsPro32=_Pro32BoxInit(Id,Form1->Handle,State); if (IsPro32) { boxId=_Pro32BoxGetData(Id,BOXID).i; //read only - for use is necessary is the BoxN is is used several times with different BoxID else Caption=Caption + " Mapping_error"; else Caption=Caption + " Id error"; } Else { Caption=Caption + " No_param"; Show(); } } //-------//---void __fastcall TForm1::CalcPos(void) if (IsPro32) { ret.i=Px; _Pro32BoxSetData(Id,LEFT,ret); ret.i=Py; _Pro32BoxSetData(Id,TOP,ret); Ecran=Min(Ecran,NbEcrans); Px=Px+tabmon[Ecran-1].left; Form1->Left=Px; Py=Py+tabmon[Ecran-1].top; Form1->Top=Py; } -----//-----//-void __fastcall TForm1::FormClose(TObject *Sender, TCloseAction &Action) if (IsPro32) { State=_Pro32BoxGetData(Id,STATE).i; //from Pro32 if (State > TOCLOSE) { State=WANTCLOSE; //dmde Close user ret.i=State; _Pro32BoxSetData(Id,STATE,ret); } else State=TOCLOSE; if (State == TOCLOSE) { if (IsPro32) _Pro32BoxClose(Id);

```
Action=TCloseAction::caFree;
    }
else Action=TCloseAction::caNone;
}
void __fastcall TForm1::Timer1Timer(TObject *Sender)
if (IsPro32) {
   if (State == UNVISIBLE) {
       Ecran=_Pro32BoxGetData(Id,MONITOR).i;
        if (Ecran > 0) {
           ValI=_Pro32BoxGetData(Id,VAL10I).i;
           if (ValI) B_Stop->Enabled=true; else B_Start->Enabled=true;
           Px=_Pro32BoxGetData(Id,LEFT).i; Py=_Pro32BoxGetData(Id,TOP).i;
           CalcPos();
           State=VISIBLE;
           ret.i=State; _Pro32BoxSetData(Id,STATE,ret);
           Show();
           }
        }
   Else {
       ret=_Pro32BoxGetData(Id,VAL11I); // récupération de l'horloge
       Horloge->Caption=IntToStr(ret.i);
       }
    }
}
//-
             _____
BOOL CALLBACK MonitorEnumProc(HMONITOR hmonitor,HDC,LPRECT r,LPARAM)
{
static int i=0;
MONITORINFO mi;
mi.cbSize=sizeof(MONITORINFO);
GetMonitorInfo(hmonitor,&mi);
if (mi.dwFlags == 1) i=0;
else i++:
tabmon[i].left=mi.rcWork.left; tabmon[i].top=mi.rcWork.top;
tabmon[i].width=mi.rcWork.right-mi.rcWork.left; tabmon[i].height=mi.rcWork.bottom-mi.rcWork.top;
return(true):
}
//--
        _____
int __fastcall TForm1::InfoEcrans()
int i,nb;
nb=GetSystemMetrics(80);
for (i=0;i < nb;i++) {
hmonitor[i]=NULL;
    tabmon[i].left=tabmon[i].top=0;
    tabmon[i].width=1280; tabmon[i].height=1024;
EnumDisplayMonitors(NULL,NULL,MonitorEnumProc,NULL);
return(nb);
};
//----
       void __fastcall TForm1::B_StartClick(TObject *Sender)
ł
ret.i=1; _Pro32BoxSetData(Id,VAL10I,ret);
B_Start->Enabled=false; B_Stop->Enabled=true;
}
//----
void __fastcall TForm1::B_StopClick(TObject *Sender)
ret.i=0; _Pro32BoxSetData(Id,VAL10I,ret);
B_Start->Enabled=true; B_Stop->Enabled=false;
}
//--
void __fastcall TForm1::E_spKeyDown(TObject *Sender, WORD &Key, TShiftState Shift)
if (Key == VK_RETURN) {
   ret.f=_wtof(E_sp->Text.c_str()); _Pro32BoxSetData(Id,VAL12R,ret); // écriture 3ème paramètre en réel
    }
```

}

V12.05A3 57 CIMI

Function WinExec (n°X ; Display)

This function use *PRO32_WinExec_X.TXT* files located on the same directory of the .SIM application and containing one command line like below :

<DIRECTORY\APPLI.EXE> <DIRECTORY\PARAMETRE>

 $\label{eq:second} PROSIMUL \ directory \ could \ be \ writed \ <\!\!REPPRO\!\!> (without \ \!\!\!) \ and \ SIM \ application \ directory \ (if \ same) \ could \ be \ writed \ <\!\!REPAPPLI\!\!>.$

Complete path of PROSIMUL executable file is shorted by <APPPRO>

Sample 1 : C:\Program Files\Internet Explorer\iexplore.exe <u>http://www.cimi.fr</u>

Sample 2 : C:\SIMU\PRO32FR.EXE C:\SIMU\SUPERVISEUR.SIM

Sample 3 : <REPPRO>PRO32FR.EXE <REPAPPLI>SUPERVISEUR.SIM

Sample 4 : < APPPRO> < REPAPPLI>SUPERVISEUR.SIM

Parameter X : is number of file named *PRO32_WinExec_X.TXT*

Parameter Display : is the display mode of application

- 0 SW_HIDE
- 1 SW_SHOWNORMAL
- 2 SW_SHOWMINIMIZED
- 3 SW_SHOWMAXIMIZED
- 4 SW_SHOWNOACTIVATE
- 5 SW_SHOW
- 6 SW_MINIMIZE
- 7 SW_SHOWMINNOACTIVE
- 8 SW_SHOWNA
- 9 SW_RESTORE
- 10 SW_SHOWDEFAULT
- 11 SW_FORCEMINIMIZE

Return value : > 30 if OK, otherwise see LOG file.

Function MouseCtrl (param1 ; param2)

Param1 : type of executed operation

- 0 X coordinate is return
- 1 Y coordinate is return
- 2 max X coordinate is limited according to **param2** and new coordinate is return
- 3 max Y coordinate is limited according to **param2** and new coordinate is return
- 4 min X coordinate is limited according to **param2** and new coordinate is return
- 5 min Y coordinate is limited according to **param2** and new coordinate is return
- 10 return screen number on which mouse cursor is located

V12.05A3 58 CIMI

Function GetDateTime (param1 ; param2)

Param1 : indicate type of return value

- 0 Year
- 1 Month
- 2 Day of Month
- 3 Day of Week
- 4 Hours
- 5 Minutes
- 6 Seconds
- 7 Milliseconds (current)
- 10 Milliseconds elapsed in the day (since 0h)

Param2 : if > 0 the value is subtracted from return value (for value 0 to 7 of Param1) or divide the return value (if Param1 = 10).

Function MsgLog (param1 ; param2)

Function used to write a user message in PROSIMUL.LOG file.

If OK, return Param1 value.

Param1 : line number (0..n) of text in MSGLOG.TXT file (located on .SIM directory)

Param2 : colour of the message in status bar.

One variable could be inserted in the message like **%MWx%** (integer x) or **%MFx%** (real x). Ex : Temperature=%MW125%

Function StopApp (param1 ; param2)

Param1 : =0 : function return « Lock » state

- =1 : to (un)lock application (**Param2** : 0=unlock or 1=lock)
- =2 : to stop and quit application (**Param2** = delay in ms)
- =3 : to stop and restart application (**Param2** = delay in ms)
- =4 : application **Param2** is maximized and foregrounded.

=5 : to stop other Prosimul application indicated by **Param2** (0..n=1 application, 99=all

- applications, -99= abort all stops)
 - =6 : application **Param2** is minimized.
 - =7 : application **Param2** is hided.

Function return « Lock » state (P1=0 to 3) or application number (-1 if failing).

Function InfoApp (param1 ; param2)

Function used to read application state.

- **Param1** : =0 : function return application number
 - =1 : function return the number of loaded applications
 - =2 : function return the number of running applications
 - =3 : function return state Run(1)/Stop(0) of application indicated by **Param2**
 - =4 : function return window state of application (see <u>WinExec</u>)
 - =10 / 11 : function return X / Y origin of synoptic

if **Param2** = 1 screen origin is added; if **Param2** = -1, screen origin is subtracted.

Function ScreenParam (param1 ; param2)

This function allow to receive information on window or screen placement and allow to change window position.

Param1	Param2	Retour	Action	
0	0	Number of connected screens	-	
0	1	N° of current screen (application)	-	
1	0=appli	X left coordinate	-	
2		Y top coordinate	-	
3	15=	Width W	-	
4	screen	Height H	-	
10			Application full screen	
11	15		Application Top Left	
12	15	Saraan abtained after operation	Application Top Right	
13	(screen number)	Screen obtained after operation	Application Bottom Left	
14	number)		Application Bottom Right	
15			Application centred	
21	0 m	0n (X, Y, W, H value obtained after	Move X left of application	
22			Move Y top of application	
23	(X, Y, W, H)	operation control	Adjust Width W of application	
24	vv, 11)		Adjust Height H of application	

Function VideoLoad (param1 ; param2)

Function used to change média FileName of video player.

Param1 :=n or "pagename" : page number or page name of graphic video object.**Param2** := "filename" (between quotes and without extension) : file name of video object.Return = ID of founded object (first parameter) or -1 if no object found or ID unconfigured.

Ex : W_VIDEO=**VideoLoad(''Pvideo'';''TheVideo'')** : search on page "Pvideo" the object named « TheVideo.AVI » or « TheVideo.WMV » and prepare media file for VideoPlayer 0 to 9 as indicated in it first parameter. For VidePlayer control see « <u>Vidéo</u> ».

NOTA : if n Video objects use same VideoPlayer (for switch between videos), **only one must be animated** (with animation variables) and others mustn't be animated but must have same ID in their first parameters (see below).

 \	/idéo (p=0 n=40 g=0)		×	II \	/idéo (p=0 n	=42 g=0)			×
X	Size Point 1 30 930	Point 2 960 Wildlife.wmv	Fichier AVI/WMV	x	Size 30	Point 1	Point 2 995	Test.avi	Fichier AVI/WMV
Y	30 140	170 Col.Objet	Style Police	Y	30	140	170	Col.Objet	Style Police
	(Variables)	Paramètres Animation	Col.Anim.[0][15]		(Varial	bles)	Paramètr	es Animation	Col.Anim.[0][15]
	ID	0	Non utilisée			ID	0		Non utilisée
	ETAT	W_VIDEO_STATE	Non utilisée			ETAT			Non utilisée
	SCREEN*10+POS	W_VIDEO_SCREEN_POS	Non utilisée		SCRE	EN*10+POS			Non utilisée
	RATIO(%)	W_VIDEO_RATIOPC	Non utilisée		R	ATIO(%)			Non utilisée
	TIME(1/10s)	W_VIDEO_TIME_1\10S	Non utilisée		TI	ME(1/10s)			Non utilisée
	Dev. Only Animation Forçable OK Annuler Dev. Only Animation Forçable OK Annuler								

V12.05A3 60 CIMI

CHART EDITOR

This editor allows the construction of graphs on 8 pages of 26 X 20 cells receiving the symbols.

Maximum of 2048 steps including 32 active into simultaneous.

NOTE : each step manages a single bit of step (no other action is possible) and each transition tests a single binary variable. A zone of Ladder action named '' <u>Grafcet</u> '', reserved for the treatment of the graphs, will have to be used to cause the actions from the step bits and to treat the transitions.

🐔 CIMI®-Prosimul©Win32D (V11.05e) : C:\SIMU\WIN32\CDT\CYCLES_SCIE.SIM [FR]
	tionnaire Enregistrer_Sous Enregistrer RUN[Ctrl][F9] Reset Messages Window Aide
⊡. Projet	Fermer Imprimer Graphe Symboles Edition Aide
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Divers_(CT)	
Grafcet_(LD)	
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Fast	
	- I_M_PLUS
···· Messages	
	22 22_TRANSLATION_AVANT_C2
	- I_T_PLUS
	23 23_SERRAGE_FIXE_C2
	24 24 TRANSLATION AR 25 25 ATTENTE SCIE C2
	24 24_TRANSLATION_AR 25 25_ATTENTE_SCIE_C2
	26 26_SERRAGE_MOBILE 27 27_DESCENTE_SCIE_C2
	28 28_DESSERAGE_FIXE_ 29 29_MONTEE_SCIE_C2
	- SYNCHRO_F_S
	30 30_ATTENTE_COMPTEUR_C2
	/#B_10_COUPE B_10_COUPES
	21 20

Grafcet Menu

Graphic -> Check : consistency check of the graphs (structure, references...). See message zone. **Graphic -> Renumber** : renumbering (top towards down and left towards right) selected steps and references.

Graphic -> Properties : information of the selected steps/transitions. *The double-click* on a cel causes the same effect.

Symbols -> Cancel : return to the cursor of selection. Identical action obtained with *the right click* on a cell of the graph.

Symbols -> Initial Step : select the cursor to place initial steps.

Symbols -> Step : select the cursor to place simple steps.

Symbols -> Transition : select the cursor to place transitions.

Symbols -> Link to Destination : select the cursor to place reference of destination.

Symbols -> Link from Origin : select the cursor to place reference of origin .

Symbols -> AND Function : select the cursor to make divergences and convergences in AND (simultaneous parallel actions).

Symbols -> OR Function : select the cursor to make divergences and convergences in OR (exclusive parallel actions).

Symbols -> Down links : select the cursor to place down links .

NOTE : steps, transitions and references must be informs .

Edit -> Copy : store in buffer memory the selected cells. The copied cells could be exported . **Edit -> Paste** : recopy of the instructions memorized to the selected position (top left corner). **Edit -> Cut** : copy and clear selected cells.

NOTE : all these functions are accessible via **the right click** (contextual menu). Steps and transitions can be moved by mouse after selection

Information of steps / transitions / references

- After symbol placement or Graphic->Properties or double-click on cell, information of associated variable is proposed for the steps, transitions and references.

- In the 3 cases you can :

- . Seize its associated symbol (modifiable in the base).
- . Select its symbol in the base via simple click on the text " symbol/number ".
- . A right click on the edition zone allows a choice among the 10 last seizures.

- Specifically for the steps and references :

- . The variables of "Steps " type are **obligatory**.
- . The numbers of steps must be single.
- . You can directly seize their **numbers** (0... 2047) instead of symbol.

V12.05A3 62 CIMI

Function AND and OR

- Select the corresponding cursor.
- AND Divergence : select the origin transition and after the final step for connection.
- AND Convergence : select the final step and after the transition for connection.
- **OR Divergence** : select the origin step and after the transition for connection.
- **OR Convergence :** select the origin transition and after the step for connection.

NOTE : in all cases, couples of connections step/transition will be distant of a line to the maximum. Foresee references if necessary.

References of destination and origin

- references are used for connections between steps/transitions from different pages or to prevent an absence of directed links. References function per pairs.

references of **destination** are positioned behind a transition. Indicate the number of destination step.
references of **origin** are positioned in front of a step. Indicate the number of origin step (located directly at the top of the starting transition).

A Group Symbols Selection

- Click on the top-left corner, maintain the click and move the mouse towards the down-right corner.

- After relax, all included cells in the zone are red. Cut/copy operations can operate above it.

Dynamics visualization

In exploitation the graphs are displayable and forceable in dynamics.

V12.05A3 63 CIMI

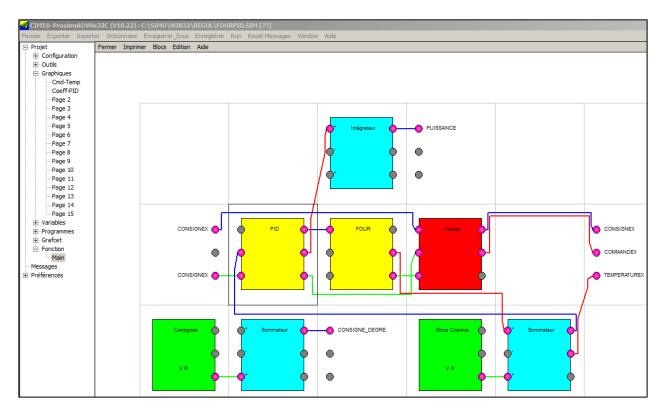
FUNCTION EDITOR

This editor allows creation of processes models ("continuous" type). This can imbricate functions blocks resulting from different families (sources, circuits, systems, logics, organization, outputs) subjected to one **period of execution** (discretized signals). Some <u>parameters</u> allow to adjust block function.

Two specific blocks " Wave Pulses " and " Bode " allow the layout of Bode diagram

Each page has 6 x 4 cells.

The blocks " sub-page " allow to structure the applications on 4 levels of depth. They have 3 entrance points and 3 exit points of values to connect levels between them.



NOTE : **Blocks calculation** is executed from left to right and from top to bottom. In a recurring way, "sub-page "blocks ran in the same way as soon as they are met in the higher levels. Resulting values from the blocks are "pull" by the consuming blocks and not "put" by the producing. This involves a shift of a turn of "period" for the pulled values from right towards left.

A maximum of 800 blocks function is limited.

Function Menu

Block -> Create/Inform : after a selection of a blank cell this menu gives access to blocks pallet. **Double-click** on blank cell of the Graphic page causes the same action. If the cell is not empty the dialog box of parameter appears.

Block -> Zoom In : access to a " sub-page ".

Block -> Zoom Out : exit of a " sub-page ".

Block -> Period : change " period " parameter for the blocks of current page. The sub-pages are affected too.

Block -> Saturation : change " saturation/maximum "parameter for all the selected blocks.

Edit -> Copy : store in buffer memory the selected cells. The copied cells could be exported . Edit -> Paste : recopy of the instructions memorized to the selected position (top left corner). The connections with the other blocks are reconstructed if necessary. If the polynomial identification tool of monitoring menu were used, the resulting polynomial is paste).

Edit -> Cut : copy and clear selected cells.

NOTE : all these functions are accessible via the right click (contextual menu). Blocks can be moved by mouse after selection

Group Blocks Selection

- Click on top-left corner, maintain the click and move the mouse towards the below-right corner.

- With the relaxation, all cells include in the zone become red. Cut/copy operations can be use on.

Connections between functions blocks

The connections between blocks are done exclusively between pairs points of entry and exit.

- Create a connections : when mouse is on a connection point, the cursor changes into " cross 1 ". Click on the point and maintain the mouse up to he second point. The cursor is transformed into " cross 2 " below the 2^{nd} point. Relax mouse click, the connection is created.

- Clear a connection : click on one of the 2 points of connection. The removal of a block involves the obliteration of its connections.

Common Parameters of functions blocks

NOTE : all blocks parameters can receive immediate values or real variables from the base (converted in all cases into real).

Comment : text of 19 characters maximum (displayed in the block).

Duration of samples(sec) : execution period (required) expressed in **second**. In case of period overtaking in RUN a message indicates it. Adjust PROSIMUL cycle time .

Block Gain : multiplying gain applied at block exit.

Saturation : maximum absolute value at block exit.

Validation Block : binary condition allowing or not the periodic execution of the block (*by default a block is permanently validated*).

Ouput(s) reset : binary condition allowing a forced reset of block exits.

Offset (or Coefficient) : if present, this word variable works by default on offset of the block output.

Variable base 1/2/3 : for **the input /output blocks bases**, these variables are used to make internal exchanges of values to the blocks from/to the data base (normally of real type).

Propriétés Fonction Ordre_2					
Commentaire Ordre_	OK Annuler Ci				
DT_Echantillon(sec)	0.1	Validation Bloc			
Gain bloc	lloc 1.0				
Saturation	10000.0	RAZ Sortie(s)			
Constante Ta					
Amortissement		Offset			

V12.05A3 66 CIMI

Source blocks parameters

Blocs	Signal Parameters	Inputs Outputs
Square-triangle	temps montée = temps descente 100 Crête 50 Valeur Initiale 50 Temps mort Durée crête	 No input 3 identical outputs
Sine-cosine	Ampli 100 tude 50 -50 -100 Coupure	No input3 identical outputs
White noise	Période Signal 100 Moyenne 50 0 Temps mort	No input3 identical outputs
In_Base	Variables base 1/2/3	No inputOutputs = Variables
Exponential	Période Signal 100 e ^(-t / Ta) 0	No input3 identical outputs

In_Ana	According to configured cards - Gain Block K _B : value full scale - Channel . Module : n° of channel and n° of card EASYPORT=03 •14 SEALEVEL=116•14 PIO-DAxU=01•0n - Gain/Mode channel : gain of signal LABPC+ : 1, 1.25, 2, 5, 10, 20, 50, 100 ACL8112 : 1, 2, 4, 8, 16 EASYPORT : 1.0 (unused) SEALEVEL : 1.0 (unused) PIO-DAxU: 1.0 (unused) - Conversion Points (2048, 4096,,32767) EASYPORT : 2048 (11 bits) SEALEVEL : 4096 = 12 bits unipolar –for bipolar positive values 02047 and negative 40952048) - Offset: added/subtract optionally to value. Propriétés Fonction E_Ana Commentaire E_Ana OK Annu DT_Echantilon(sec) 0.2 Gain/Mode voie 1.0 Points conversion 4096.0 Offset 0.0	c
Instructions Wave Pulse	Generation of instructions - Initial Value of the outputs - Period : starts again a global cycle - 12 couples of Time, Value instructions (access by button [Ci]) - <i>Seize last time with value -1.0</i> Used to produce <u>Bode diagram</u> - a Number N of sample per pulsation (360°) - a Number of periods I (pulsations) before error	 No input 3 identical outputs No input
Wave Pulse	 a Number of periods I (pulsations) before error Omega Min (rd/s) Steps by LOG10 decade Omega Max (rd/s) Amplitude (/2 at each crossed decade) 	- Output Pulsation Pi = Amplitude * sin(@.N.Te)

V12.05A3 68 CIMI

Circuit blocks parameters

Blocks	Signal Parameters	Entrées Sorties
Integrator	 Integral of 0 with n.T_E of the sum of inputs initial Value of the integrator Saturation Gain K Initial value (can be non zero) Minimum (don't decrease below) 	 Inputs +, -, + 3 identical outputs
Differentiator	 Derived over the period from the sum of inputs Saturation Gain K 	Inputs +, -, +3 identical outputs
Summator	 Sum of inputs (0 if no connection(s)) Saturation Gain K Initial value (can be non zero) Minimum (don't decrease below) 	 Inputs +, -, + 3 identical outputs
Multiplier	 Input1 / Input 2 * Input 3 (1 if no connection(s)) Saturation Gain K Initial value (can be non zero) Minimum (don't decrease below) 	 Inputs *, /, * 3 identical outputs
Delay	 Delay of the input signals of N periods of sampling (128) Saturation Gain K The values can be writed in the table Values 	- 1 input - Output = Lag
Threshold	 Solidifying with 0 of the sum of inputs between ± low Threshold (shifted outputs of ± low Threshold if not) Saturation Gain K 	 Inputs +, -, + 3 identical outputs

Power	 Calculation of power N of the sum of 3 inputs Saturation Gain K Exponent N 	 Inputs +, -, + 3 identical outputs
Minimum	 Calculation of the minimum of 3 inputs (not connected = ∞) Saturation Gain K 	- 3 identical outputs
Maximum	 Calculation of the maximum of the 3 values of entry (not connected = -∞) Saturation Gain K 	- 3 identical outputs
Average	 Moving average of N (128) values Saturation Gain K Initial state Parameter « Start elements » contain number of initial values (0N) to take when system start (0 by default). 	- 1 output Average

NOTE : F(p) functions are calculated (z^{-1} operator) with order 0 blocker.

V12.05A3 70 CIMI

System blocks parameters

Blocks	Signal Parameters	Inputs Outputs
Order 1	 Function F(p) = K / (1+Ta.p) Gain K Constant Time Ta Saturation Initial value (can be non zero) Minimum (don't decrease below) 	 Inputs +, -, + 3 identical outputs
Order 2	- Function F(p) . K / $(Ta^2.p^2 + 2.m.p + 1)$ if $\theta < m < 1$. K / $(1 + Ta.p)^2$ si $m = 1$. K / $(1 + (m+(m^2-1)^{0.5}).Ta.p)*$ (1 + $(m-(m^2-1)^{0.5}).Ta.p)$ if $m > 1$ - Gain K - Constant Time Ta - Damping m - Saturation	 Inputs +, -, + 3 identical outputs
High Pass Filter	 Function F(p) = K * Ta.p / (1 + Ta.p) Gain K Constant time Ta Saturation 	Inputs +, -, +3 identical outputs
Lead / Lag phase	 Function F(p) = K * (1 + Tb.p) / (1 + Ta.p) Gain K Constants time Ta, Tb Saturation 	Inputs +, -, +3 identical outputs
PIDP Controller (parallel structure)	 Function F(p) = K + 1/Ti.p + Td.p / (1 + Td/N.p) Gain K Constants time 1/Ti, Td Differentiator filter N Saturation Min and Max : integrator stop working below or above those values 	- Inputs +, -, + - 3 same outputs - P/I/D values are available for R/W(*) thru button
PIDM Controller (mixed structure)	 Function F(p) = K (1 + 1/Ti.p + Td.p / (1 + Td/N.p) Gain K Constants time 1/Ti, Td Differentiator filter N Saturation Min and Max : integrator stop working below or above those values 	- Inputs +, -, + - 3 same outputs - P/I/D values are available for R/W(*) thru button

(*) PID values are written from external variables if they exist (value 0 by default in case of reset) only when variable « Manual Vi | Raz Out » is in "True" state.

Polynomial	 Polynomial P(X) = Σ C_i * X^{Ni} + Initial_Value (12 max time) Indicate -1 for the last Ni (access by button [Ci]) 	 Inputs +, -, + 3 identical outputs
Phase shift not min.	 Function F(p) = K * (1 - Tb.p) / (1 - Ta.p)2 Gain K Constants time Ta, Tb Saturation 	 Inputs +, -, + 3 identical outputs
Conveyor	 Delay of the input signals of N periods of sampling (124) according to direction (MForward/MBackward) and with management of accumulation if null speed Saturation clip output (loss of matter). Gain is distributed on N elements (nième square of Gain for each). Coefficient : the coefficient speed of the conveyor in integer format between -24 and +24 (0 = stop, < 0 MBack, > 0 MFor). 1 = one shift by period The internal values can be writed in the table Values NOTE: period can also be variable to allow only one shift function (Coefficient=1) with various speed. 	 Inputs : Q_iMFor, Unused, Q_iMBack Outputs Q_oMFor, Total Charge, Q_oMBack
Screw	 - Delay of input signal of N period (1 à 27). - Saturation limit output, but the excess E= (Nième value – Saturation) is distributed on N previous values (Vi) with decreasing algorithm (reflux of matter). Ei= E / ((N+1)*N/2) * i. - Gain is distributed on all N éléments (nième square of Gain). - The internal values can be writed in the table Values NOTE: period can also be variable to allow only one shift function (Coefficient=1) with various speed. 	 Input : Qin Outputs : Unused Total Charge Qout

Logical blocks parameters

Logical	Signal Parameters	Inputs Outputs
OR	 OR Function between inputs (0 if no connection(s)) Gain K Saturation 	- 3 identical outputs
AND	 AND Function between inputs (1 if no connection(s)) Gain K Saturation 	- 3 identical outputs
NOT	 NOT Function for each input Gain K Saturation 	- 1 output per input

Organization blocks parameters

Blocks	Signal Parameters	Inputs Outputs
Sub-Page	 Sub-page Function (accessing by Zoom In or simple click in RUN mode) Gain K Saturation 	 inputs of "sub-page " outputs of sub-page "
Сору	 Copy of input to the 3 outputs Gain K Saturation 	 1 input 3 identical outputs
Multiplexer	 Multiplexing of 2 values (input 2 or 3) according to a threshold compared with input 1 Gain K Saturation (Threshold) 	- 3 identical outputs (input 2 if i1 >= threshold or input 3 if i1 < threshold)
Split-Range	- Gain K - Saturation - Direct/Reverse : condition S1/S3 function : Fast/Slow (same direction) or Warm/Cold (opposite direction) - Low Threshold (LT) + High Threshold (HT) \Rightarrow S2 < SB Direct : S1=S2*Gain+[Offset] Reverse : S1=(LT - S2)*Gain+[Offset] \Rightarrow LT < S2 < HT Direct : S1=LT*Gain+[Offset], S3=0 Reverse : S1=S3=0 \Rightarrow S2 > HT S3=(S2 - HT)*Gain+[Offset] Reverse : S1=0 Direct : S1 = LT*Gain+[Offset]	- S1 : Cold or Slow action - S2 = sum of inputs (+, -, +) - S3 : Warm or Fast action
Share	Allow to share a proportion of inputs (Ratio Out (01)) in 2 parts depending from Coeff Out(%). Qe = Min((E1-E2+E3)*Gain ; Saturation) Qr= Qe*(1- RatioOut*CoeffOut / 100) * ScaleRemain Qo= (Qe - Qr) * ScaleOut	- Inputs Ei +, -, + - Qr - Qo - Qo

V12.05A3 74 CIMI

Output blocks parameters

Blocks	Signal Parameters	Inputs Outpus					
Curve	 - inputs*K Viewing in exploitation - Gain K - Saturation (maximum ordinate) 	isolated inputsoutputs = inputs.K					
LED	- 3 LEDS Viewing (1 if input*K >= Saturation) in exploitation - Gain K	- isolated inputs					
	- Saturation	- outputs = LED state (0 ou 1)					
Out_Base	 Loading of <u>variables base 1/2/3</u> with iputs values*K Gain K Saturation 	- isolated inputs					
	According to configured cards	- outputs = inputs.K					
	- Gain K_B : adjusted for Input * $K_B = 1.0$	- 1 input					
Out_Ana	- Channel . Module : n° of channel and n° of card	I					
	EASYPORT=01 •14	- 3 identical outputs =					
	SEALEVEL=12•14	Input * K_B * Points					
	- Channel Gain/Mode : 1.0 (unused)						
- Conversion Points (2048, 4096,,32767)							
	EASYPORT : 2048 (11 bits)						
	SEALEVEL : 4096 = 12 bits unipolaire - Offset: added/subtract optionally to value.						
	Propriétés Fonction 5_Ana						
		1					
	Commentaire S_Ana OK Annul	er					
	DT_Echantillon(sec) 0.2 Validation Bloc	:					
	Gain bloc 0.0001						
	Voie.Module 2.1 RAZ Sortie(s)						
	Gain/Mode voie 1.0						
	Points conversion 4096.0 Offset						
	0.0						

Used to produce **Bode diagram**

Coefficient N of the filter (> 1 – 100=wihtout)
acceptable Error of integrals variation
Scale of phase layout (in degree) and the gain (in dB) in the form of mini/maxi.
The launching of the layout is executed by the " Zoom In " function if the block is correctly connected.
The launching of the layout is executed by the " Zoom In " function if the block is correctly connected.
Coefficient N of the filtered signal, its derivative and its integral.

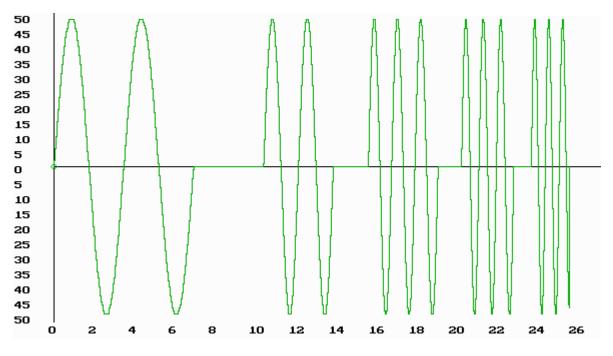
Bode

BODE diagram – Method

In the case of simulated models, the transmission of sinusoidal signals in input of those does not pose any problem of physical behaviour. Moreover, as all functions used are discrete, the duration of test can be singularly shortened by the acceleration of the internal time on which the treatments are dependent. Thus a signal sin(0.001 t) could be sent in the form of samples $sin(\omega n.T_E)$ to the same rate as a signal sin(1000 t), provided that the discrete systems receiving it are regulated over the same period of sampling. Note that fictitious time generated will offer an incomparable precision for the treatment of the blocks function.

The adopted method consists, to enter in the system a continuation of pulsation $sin(\omega$.N.Te), by a specific source box. Pulsations interval (ω), numbers of samples signal and gain could be adjusted according to needs. In order to ensure the continuity of the signal on several sendings, **the integer number of sample**, forming the pulsation.

A maximum number of sending of pulsation will be indicated, in order to stop application since the output signal could not be identified (too weak gain or too important delay).



Form of Signal source (Block Wave Pulse)

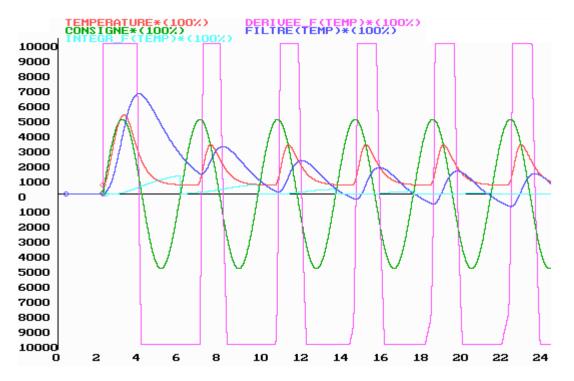
The functions blocks treated in the application will be initialized before each new sending of pulsation, and the period, the increments of system time will be forced to the value Te (corresponding to the current omega). Note : for the delay block, an iterative shift of the values was introduced, as long as this transmitted fictitious time is not equal to the parameterized value of delay.

A box "Bode Diagram " collects the answer resulting from the process as well as the signal of origin, and tries to identify the gain and phase shift introduced by the sought system. Several operations are made on the signal in order to accelerate the identification :

• a band pass filtering $F(p) = \frac{1}{1 + \frac{T_c}{N} \cdot p} * \frac{N \cdot T_c \cdot p}{1 + N \cdot T_c \cdot p}$ (N > = 1) in order to eliminate the

continuous components and the high spurious frequencies,

- a derivation first in order to detect the maxima of the signal (memorizing of the maximum values and sample numbers for phase shift),
- a derivation second to count oscillations in the case of lead phase on the first pulsation or not filtered continues component,
- an integral of the calculated filtered signal over each period to measure stabilization by comparison between 2 periods.



Example of signal processing (source=instruction, output=temperature)

Coefficient N of the band pass filter is adjustable by user (an N small lets pass a weak frequency band) and the acceptable error on the integral can be adjusted according to needs (compromised between precision and speed of convergence). In the case of signals without harmonic, this filter can be inhibited by N=100.

When the allowed error on the integral is reached and maxima is detected, the gain and the phase are calculated with withdrawal of the action of the pass-band filter known.

$$Gain_System = 20*\log_{10} \left[abs \left(\frac{\max_output - \min_output}{\max_source - \min_source} \right) * \frac{1}{K_{corrector}} \right]$$

 $Phase _System = (Num _sample(\max_output) - Num _sample(\max_source)) * \frac{360}{Max_sample} - \varphi_{corrector}$

however for the specific pulsation, the filter becomes :

$$F(j\omega_c) = \frac{j.N.T_c.\frac{2.\pi}{T_c}}{\left(1 + j.\frac{T_c}{N}.\frac{2.\pi}{T_c}\right)^* \left(1 + j.N.T_c.\frac{2.\pi}{T_c}\right)} = \frac{j.N.2\pi}{\left(1 + j.\frac{2\pi}{N}\right)^* \left(1 + j.N.2\pi\right)}$$

either $\varphi_{Corrector}(\omega_c) = 90 - \arctan\left(\frac{2\pi}{N}\right) - \arctan(2\pi.N)$ (indeg ree)

$$K_{Corrector}(\omega_c) = \frac{2\pi N}{\sqrt{1 + (2\pi/N)^2} * \sqrt{1 + (2\pi N)^2}}$$

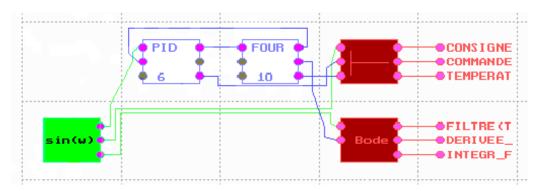
These obtained values can be traced in the Bode diagram, according to gain and phase scales selected (two different scales and colors).

(indeg ree)

V12.05A3 78 CIMI

BODE diagram – How to use

The user must connect a "Wave Pulse "box in entry of the system to be treated. A "Bode "box collects on the one hand this input and on the other hand the output of the process.

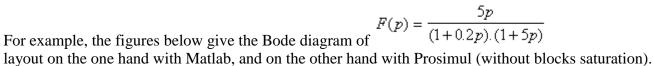


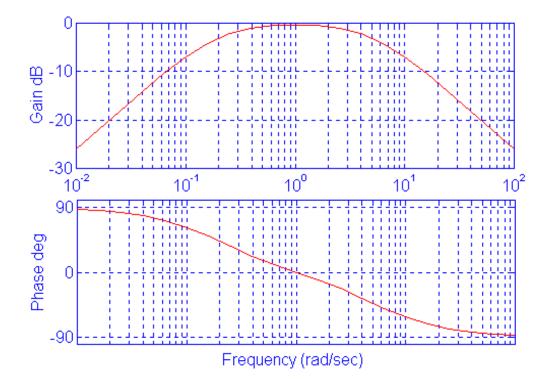
Example of connections of Wave Pulse and Bode boxes

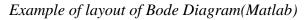
Consequently, the application can be launched and the layout activated by the function " **Zoom In** " on the " Bode " box in **STOP**. *Saturations of the various blocks* can be maintained (real case) or be eliminated (theoretical case).

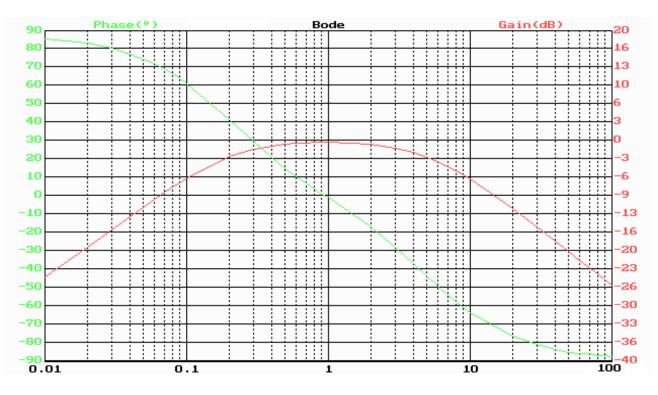
From a methodological point of view, the tests must begin without filtering (N=100), and the speed of convergence towards zero of the integral (indicated on the screen) or output signal forms it recorded will make it possible to adjust this coefficient and the acceptable error. A detailed attention must be paid to the constant sizes of the systems which, if they are preserved, will generate a time of important filtering and will mask the signals too weak source of amplitude. The unipolar processes will present, them also, a continuous component, and their gain will be attenuated of a coefficient 2. Saturations of blocks, although really present, can generate parasitic oscillations and decrease the intrinsic performances of the systems.

The number of samples forming the source, must at least be equal to the desired precision of layout of phase-shift. Thus for 1 degree of precision, 360 samples will be necessary.









Example of layout of Bode Diagram(Prosimul)

EXCHANGES CONFIGURATION

PROSIMUL allows simultaneous exchanges via <u>Binary and analogic parallel</u> connections and via <u>serial connections</u> (for large quantity of exchange of variables).

Cards on USB port are used as parallel cards.

According to the mode of selected exchange, times of exchange with PLC can vary. A system variable records the total number of exchange in serial connection (1 exchange = reading of PLC outputs and writing of PLC inputs). In case of Communication error, the SYS_COMPTEUR_ECHANGE variable is set to -1 and can be tested

Access to the exchanges configuration is made from application navigator "Configuration->Exchange".

Exchanges Configuration – Binary Zone

- Select if necessary the card type (contact us for a specific integration).
 - * Card EPC64100 and ACL7225 : with « PORT95NT » driver
 - * Card PCI7432 : with « PCI-DASK » driver
 - * Card PIO32IO[A] : with « DRIVERLINX » driver
 - * Card PISO-P32A32 : with « UNIDAQ » driver
 - * Card FESTO EASYPORT on USB port
 - * Card SEALEVEL 8227 on USB port

- Indicate the card address into decimal if necessary (EPC64100 cards). For cards drived with DriverLinx, indicate the configuration of cards via " DriverLinx Control Panel ".

- Indicate the number ways (modulo 16) read and written via the cards (according to connections). Inputs cards will be stored in the 1st inputs Prosimul and outputs will result from the 1st outputs Prosimul.

Exchanges Configuration – Analog Zone

- Select if necessary the card type (contact us for a specific integration).
- Indicate the card address into decimal.
- Select its operation mode (unipolar, bipolar, isolated ways...) according to its type.
- Exploitation of the values is done thru functions blocks " Input Ana " and " Output Ana ".

Case of I/O on USB port

BEFORE TO CONNECT hardware, install available driver of card.

(*) Configure available options with switch (see technical doc) or with configuration software.

(*) CARD FESTO EASYPORT

By default works at 115.200 bauds. Unipolar mode 0-10V or bipolar mode +-10V is adjusted by switch. Gain is adjusted by switch.

(*) CARD SEALEVEL 8227 (see page 29 and next of SeaDAC User Manual)

- Move switches that allow to adjust :

* E1/E2 : analog outputs 1 and 2 signal (0-5V or 0-10V by default)

* E3 : analog inputs gain : 10 (0,5/1,0V signal) or 1 (5/10V signal – by default)

* SW3/SW4 : analog inputs in current mode or tension mode (by default)

- Then start MAXSSD.EXE software (installed with driver).

* Select COMn port that is mapped on USB port

* <u>For first use</u> card speed is configured at 9.600 bauds. To increase performances, speed must be modified to 115.200 bauds (stay parity to NONE).

* In tab « Module configuration » use command « Get Module Settings »

* Modify speed to 115.200 baud et use command « Set Settings ». Afer execution, la vitesse du PC USB port speed must also be modified (tab Host PC Configuration)

* Slave ID can be modified. It will be use as « Card Address » for PROSIMUL.

* Read / Write tests of binary or analog inputs / outputs can be done thru others tabs

🛐 Sealevel System	s Inc - MaxSSD	
Host PC Configuration	n Module Configuration Digital IO A/D Inputs D/A Outpu	Parallèle TOR Type Carte USB_SeaDAC_8227
Communication S	Settings Module Description	Nb entrées API (x16)
Slave ID	247 SeaDAC	Nb sorties API (x16)
	115200	Adresse Carte (Décimale) 247
Parity	NONE 16 A/D Cor 2 D/A Con	
Host Communications Settings	adcast to Multiple Modules 8 24 Volt 0 8 Isolated	
COM Port COM3		
Baud Rate 115200 💌	Get Module Settings Set Settings	
Parity NONE 💌	→ Binay I/O will automatically b	e exchanged with PROSIMUL I/O
	(E0E7 / S0S7).	
IP Address	→ Analog I/O are exchanged thru <u>S_ANA</u> .	Function Blocks <u>E_ANA</u> and

Serial Connection	n Parameters		
⊡ Local_IP			
Addr.1=192.168.69.65	S	erial Communication Driver	
Addr.2=192.168.69.64	Mode EIP-SERVER	Port TCP44818 💌	Period (ms) 10
Par défaut (fixe) 192.168.1.65	Target Module Ethernet	Speed Default	Retries 50
N° Préférences	Target address 192.168.69.211	Format Default	Timeout (ms) 250

- Local IP \mathbf{n}° : « Défault » or « Addr.1/2/3 ». This parameter allow to select local first physical IP address (Default) or one of IP addresses configured and stored in « Preferences" file. If Default is choosen, a fix IP address stored in .SIM file can be specified.

- Mode : selection of serial or Ethernet or specific communication driver.

- . Without (no serial exchange)
- . <u>Modbus</u> : serial RTU or Ethernet TCP/IP client(C) or server(S)
- . <u>Unitelway</u> : serial
- . DF1-Direct : serial
- . <u>P3964-RK512</u> : serial
- . Rockwell Driver : specific for RSLinx server
- . OPC Client : specific for OPC Server
- . <u>Applicom Driver</u> : specific for Applicom cards and protocols
- . <u>S7-MPI</u> : specific for S7Online driver on MPI
- . <u>EthernetIP client</u> : client for Rockwell PLC on Ethernet(C)
- . <u>S7-ISO on TCP</u> : client for Siemens PLC on Ethernet(C)
- . <u>EthernetIP server</u> : server for Rockwell "Ethernet Module" (S)

- **Target** : selection of distant equipment type depending from selected driver.

- Target Address : IP address or number or name of distant equipment.
- **Port** : TCP ports for Ethernet drivers(C/S) COMx/USB with/without RTS/CTS for serial driver.

- Speed : for COM1 or COM2 - 110 to 115200 bauds.

- Format : for COM1 or COM2 - 8 bits, 1 stop, parity even/odd/without.

- Exchange period (ms) : for serial driver or Ethernet in « client (C) mode : adjust exchange periodicity (R/W cycle). It is recommended to adjust « Process » period at half of « Exchange » period.

- Connexion timeout (s) : for Ethernet in « serveur »(S) mode : timeout (second) of client connection.

- Exchange timeout (ms) : timeout for detection of connection fault.

- **Delay before retry** (s) : for Ethernet drivers : delay to restart driver after connection or exchange timeout.

- **Retries** : for serial drivers : number of exchange trial before driver exit.
- Switch Bytes : allow to switch LSB/MSB of binary or numeric values.

Connexion timeout (s) 10
Exchange timeout (ms) 500
Delay before retry (s) 2

Exchange period (ms)	40
Exchange timeout (ms)	500
Delay before retry (s)	2

Modbus Protocol

- Serial – RTU (target = slave)

Prosimul is **Master** of the exchanges. Indicate the number of reached slave **S**. Configure exchanges tables with the Modbus addresses of PLC.

Note : for the automat **APRIL series 1000,**: word %IW0 is located at a negative index of -4353 compared to %MW0, %IW1 with -4354, %IW10 with -4355, etc... Use BFC Copy with indexing to charge PLC inputs. Prefer asynchronous exchanges for port Modbus APRIL configuration (faster).

- Ethernet TCP/IP Target=Server (PROSIMUL is Client)

Select the used function code FC03 (Read) + FC16 (Write) or FC23 (Write + Read).

Indicate the IP address of distant equipment. Optionally, slave number can be writed after IP address behind "/" character (ex: 192.168.2.65/2 means slave 2). By default, address 1 is selected. Configure <u>exchanges tables</u> with the Modbus addresses of PLC. Adjust the timeout for server response in millisecond. IP address, read or written words address and quantity of words must be the same in the server response. Bytes order can be configured (0=Low first, 1=High first).

- Ethernet TCP/IP Target=Client (PROSIMUL is Server)

Select the used function code FC03 (Read) + FC16 (Write) or FC23 (Write + Read). Indicate the IP address of distant equipment. Configure exchanges tables with the Modbus addresses open for read / write request. Adjust the timeout for client request in millisecond. IP address, read or written words address and quantity of words must be the same in the server response. The initial connection is expected before 100 x Timeout after launching Run mode.

Sorties PROSIMUL (série)		>->->>	Entrées API
1ère variable TOR	Quantité TOR (16 bits)		
S0 💌	12	Permute	1
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	octets	Adresse 1er mot PLC
ENVOI0	10		9002
Entrées PROSIMUL	(série)	⊔ . <-<-<	Sorties API
1ère variable TOR	Quantité TOR (16 bits)		
E0 💌	13	Permute	1
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	octets	Adresse 1er mot PLC
RETOUR0	20		8000
		. 1	۱ <u>ـــــــــ</u>
	Pilote Communication Se	érie	
Mode MODBUS	Port TCP502	•	Period (ms) 30
Cible TCP-IP (Server-FC03/16)	▼ Vitesse Default	~	Retries 5
Adresse cible 192.168.2.10/2	Format Default	~	Timeout (ms) 500

Unitelway Serial Protocol

Prosimul is **Master** of the exchanges. Indicate the reached automat type TSX27-47 (Unitelway_1) or TSX37-57 (Unitelway_2). Indicate the number of reached slave **S**. Configure <u>exchanges tables</u>.

Sorties PROSIMUL (série)			Entrées API
1ère variable TOR	Quantité TOR (16 bits)		
S0 💌	12		7
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	->	Adresse 1er mot PLC
ENVOI	10		200
Entrées PROSIMUL ((série)] []	Sorties API
1ère variable TOR	Quantité TOR (16 bits)		
E0 💌	13		7
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	<	Adresse 1er mot PLC
RETOUR	20		300
	Pilote Communication Série		
Mode UNITELWAY	Port COM1	•	Period (ms) 50
Cible TSX37-57 (Serial)	Vitesse 19200		Retries 9999
Adresse cible 5	Format 8,sans,1		Timeout (ms) 100

Note : to configure automats TSX37-57 in slave (Ad0 = S) it is necessary, in more of the software configuration via PL7-Junior, to use a TSXP ACC1 box.

V12.05A3 85 CIMI

DF1 Protocol – Serial Point to Point

Indicate the reached automat type (PLC2, PLC3, PLC5, PLC5XX, SLC5XX). Configure <u>exchanges tables</u> (see automat specificity below).

Sorties PROSIMUL ((série)	7 6		Entrées API
1ère variable TOR	Quantité TOR (16 bits)			Numéro fichier Nx
S0 💌	12		7	
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	->		Adresse 1er mot PLC
ENVOI	10		0	
Entrées PROSIMUL	(série)	י ר ר		Sorties API
1ère variable TOR	Quantité TOR (16 bits)			Numéro fichier Nx
EO	13		7	
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	<		Adresse 1er mot PLC
RETOUR	20		50	
	Pilote Communication Série			
Mode DF1-PTP (Serial)	Port COM1(RT	'S) 🗖	·	Period (ms) 50
Cible PLC5	Vitesse 19200	•	-	Retries 9999
Adresse cible 2	Format 8,sans,1	•	-	Timeout (ms) 100

For **ControlLogix** platforms :

. Produce a " tag " of type of integer table in the desired length (ex : N7 with type INT[50]) via the RSLogix5000 software.

. Configure option " **PLC2/3/5, SLC Mapping** " via menu " Logic->Map PLC/SLC Messages ". Indicate the tag produces in the reserved zones for Mapping. For automats PLC5/SLC the number of reached file must be indicated.

For automats SLC5XX the file of exchanges will be obligatorily N9.

Note : Configure serial port side automat with **BCC** error detection and not take the numbers of identical message (message 0 always used).

V12.05A3 86 CIMI

P3964-RK512 serial Protocol

Indicate the reached automat type (Siemens S5 or S7). Configure <u>exchanges tables</u> (see automat specificity below).

Sorties PROSIMUL (série)		1 Г	Entrées API
1ère variable TOR	Quantité TOR (16 bits)		Numéro Bloc DBx
S0 💌	12		10
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	->	Adresse 1er mot PLC
ENVOI	10		0
Entrées PROSIMUL ((série)	」 L] [Sorties API
1ère variable TOR	Quantité TOR (16 bits)		Numéro Bloc DBx
E0 💌	13		10
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	<	Adresse 1er mot PLC
RETOUR	20		50
	Pilote Communication Série		
Mode P3964-RK512 (Serial)	Port COM1	•	Period (ms) 50
	Vitesse 19200	•	
Adresse cible 5	Format 8,sans,1	•	Timeout (ms) 100

Note : to simplify the recovery of the words to **S5 PLC** side (in DBi block), the numeric words have their low bytes and high bytes reversed (arrive in the good location of DR and DL of the dB). Binary I/O arrived on the opposite and can be sent or directly resulting from images words EW and AW.

V12.05A3 87 CIMI

Rockwell – RSLINX Driver

On RSLINX, configure a Driver (DF1, DH+...) with a **Device Name** as choosed in the field "Target Address"

On PROSIMUL, indicate the reached automat type (PLC2, PLC3, PLC5, PLC5XX, SLC5XX) and target address for this Driver. The target must be designed by a **NAME_X** (where X is the number of the PLC).

Configure exchanges tables.

Sorties PROSIMUL (série)			Entrées API
1ère variable TOR	Quantité TOR (16 bits)			Numéro fichier Nx
50 💌	12		7	
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	->		Adresse 1er mot PLC
ENVOI	10		0	
Entrées PROSIMUL	(série)	י נ 		Sorties API
1ère variable TOR	Quantité TOR (16 bits)			Numéro fichier Nx
E0 💌	13		7	
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	<		Adresse 1er mot PLC
RETOUR	20		50	
	Pilote Communication Série			
Mode RSLINX (Driver)	Port Default		-	Period (ms) 50
Cible PLC5	Vitesse Default	-	-	Retries 9999
Adresse cible PRO32.1	Format Default		-	Timeout (ms) 100

For **ControlLogix** platforms :

. Produce a " tag " of integer table type in the desired length (ex : N7 of the type INT[50]) via the RSLogix5000 software.

. Configure option " **PLC2/3/5, SLC Mapping** " via menu " Logic->Map PLC/SLC Messages ". Indicate the tag produces in the reserved zones for Mapping. For PLC5/SLC automats, reached file number must be indicated.

OPC Client

1 – With **PROSIMUL**, select the desired server.

- **RSLinx OPC Server** : OPC server for Rockwell SLC/PLC or CLX,
- Schneider-Aut.OFS : OPC server for Schneider (Modbus / XWAY) PLC
- **OPC.SimaticNET** : OPC server for Siemens S5/S7 PLC.
- APPLICOM.OPCServer : multi-protocols OPC server (Applicom/Woodhead) for many PLCs
- (Schneider/Siemens/Rockwell/...).
- **BR.OPC.Server_AR** : embedded OPC server for B&R PLC.
- Kepware.KEPServerEX.V5 : multi-protocols KEPWare OPC server.
- Matrikon.OPC.Universal.1 / Matrikon.OPC.Siemens.1 : MATRIKON OPC servers.
- CoDeSys.OPC.02 : OPC server for CODESYS software (PLC emulator).

Sorties PROSIMUL (série)			Entrées API
1ère variable TOR	Quantité TOR (16 bits)		Tag Name
S0 💌	12		[PRO32]DATA
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	->	Adresse 1er mot PLC
ENVOI	10		0
Entrées PROSIMUL	(série)		Sorties API
1ère variable TOR	Quantité TOR (16 bits)		Tag Name
EO	13		[PRO32]DATA
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	<	Adresse 1er mot PLC
RETOUR	20		50
	Pilote Communication Série	I	
Mode OPC (Client)	Port Default	-	Period (ms) 25
Cible RSLinx OPC Server(CLX)	Vitesse Default	ŀ	Retries 9999
Adresse cible	Format Default		Timeout (ms) 100

Optionally you could indicate in the "**Target address**" the IP address of the remote OPC server that you want to use. For local server this parameter must be clear.

2 - Configure selected OPC Server (objective : create a target named **PRO32** for example).

- **RSLINX OPC Server** (Rockwell) : DDE/OPC Menu -> create a "Topic " named **PRO32** and pointing on the selected automat via the network navigator. Adjust " Polled Message " parameter (tab : Data Collection).

- Schneider-Aut.OFS (Schneider) : use the "OFS Configuration Tool ". Create one " Alias " named **PRO32** pointing on the target address with selected protocol. Adjust period of min group (tab : Alias) and sampling speed in reception (tab :Comm).

- **OPC.SimaticNET** (Siemens) : with STEP7, create the architecture of your project (network, sub-network, S7 station, gateway so necessary, and only one and single SIMATIC PC Station which will be your Prosimul station). Configure this SIMATIC PC Station which must contain at least an OPC Server with S7 active connection (adjust the period) and a communication card (general IE). Create a S7 connection named **PRO32** between the target station and OPC server station. Locate the .XDB file resulting from the configuration of SIMATIC PC Station (tab : Object Properties Configuration). Use the tool "Station Configurator " of SimaticNET to import XDB configuration file. Check that SIMATIC NET services is launched.

- **APPLICOM.OPCServer** (multi-protocols) : use Console software. Insert the communication card to access the target (ex SW1000ETH for Ethernet link). Configure the needed protocol (Modbus/S7/...) for the selected channel (0 by default). Insert a communication server (Topic) named **PRO32** pointing on the target address. Adjust the max simultaneous requests (Messagerie Parameters) and the refresh period (Topics configuration).

- BR.OPC.Server_AR : « to complete »

- **Kepware.KEPServerEX.V5** : create a « Channel » using correct « Device Driver » and adjust its parameters. Create a « Device » named PRO32 for example and adjust its parameters. Create 2 « Tags » (1 for inputs and 1 for outputs) typed 16 bits word fields and adjust « Scan Rate » parameter.

- Matrikon.OPC.Universal.1 / Matrikon.OPC.Siemens.1 : create an « Object » with the correct « Device Driver » (ex : MODBUS) et régler ses paramètres. Create a « Target object » named PRO32 for example and adjust its parameters (IP address, port, timeout, ...). Create 2 « Alias » (1 for Inputs and 1 for Outputs) as array of 16 bits integer and adjust the « Update Rate » in milliseconds.

Ex : Alias « Read » « MODBUS.PRO32.4 :301 :10 » (10 words starting at address 300 (301-1) in PLC Modbus R/W Registers (value 4)).

- CoDeSys.OPC.02 :

Start « PLCWinNT » program (delivery with Codesys).

With CODESYS software : configure target on « PLCWinNT ». Create global variable typed ARRAY [1..N] OF INT. Configure symbol file (options) with R/W rights access. Adjust communication on « Tcp/Ip Level 2 Route » driver (gateway=local). Do "Online", « System access » then « Start ».

Launch « Codesys OPC Configurator », adjust Update Rate server and choose communication driver like Codesys communication.

3 – With PROSIMUL configure <u>exchanges tables</u>. In the exchanges table (fields DATA NAME) the target data must be given by name (see point 2 for explanation about "PRO32" symbol):

- for RSLinx OPC Server : « [PRO32]VarName » for example (VarName is the PLC Data Name read or write)

- for Schneider-Aut.OFS : « **PRO32**<u>!</u>%**MW** » for example

- for OPC.SimaticNET : « [PRO32]DB10.DBW » for example

- for APPLICOM OPCServer : « PRO32.VarName » (VarName is the PLC Data Name read or write).

- for BR.OPC.Server_AR : « to be completed »

- for Kepware.KEPServerEX.V5 : « ChannelName.PRO32.TagName »

- for Matrikon.OPC.Universal.1 and Matrikon.OPC.Siemens.1 : « Alias »

- for CoDeSys.OPC.02 : « **PLCx :.VarGlobaleName** ». PROSIMUL table length must be the same as OPC array of int.

V12.05A3 91 CIMI

EthernetIP client driver

Select target (CPU position) :

- « Direct UC » for Ethernet for ENI modules or integrated port on SLC/PLC.

- « Slot 0..9 » for **ControlLogix port or deported Module**. CPU must be in slot 0 to 9.

Serial PROSIMUL O	utputs	>->->>	PLC Inputs
First binary variable	Binary amount (16 bits)	BIN 🗖	File number Nx
S0 💌	10	Switch	10
First numeric variable (symbol)	Numeric words amount	Bytes	First PLC Word Number
W_SEND00	12		0
Entrées PROSIMUL	(série)	 <	Sorties API
First binary variable	Binary amount (16 bits)		File number Nx
E0 💌	13	Switch	10
First numeric variable (symbol)	Numeric words amount	Bytes	First PLC Word Number
W_READ00	20		50
	Serial Communication Driv	/er	
Mode EthernetIP	Port TCP448	18 💌	Period (ms) 25
Target Slot 2	Speed Default	~	Retries 5
Target address 192.168.2.64/3	Format Default	7	Timeout (ms) 500

Enter the IP address of target on Ethernet. Optionally, after IP address, enter behind a "/" character the "Channel" number of connection (ex: 192.168.2.66/**3** for channel 3). By default channel 1 is selected. For subnetwork you can configure static route on the computer (route add).

Configure exchanges tables. Total of variable (binary + numeric) must be less than 250.

Only Nx files are accessible.

For **ControlLogix** platforms :

. Produce a " tag " of integer table type in the desired length (ex : N7 of the type INT[50]) via the RSLogix5000 software.

. Configure option " **PLC2/3/5, SLC Mapping** " via menu " Logic->Map PLC/SLC Messages ". Indicate the tag produces in the reserved zones for Mapping. For PLC5/SLC automats, reached file number must be indicated.

V12.05A3 92 CIMI

EthernetIP server driver

This driver allow to answer to configured CLX Ethernet Module.

Configuration Echanges		<u>></u>
Paralèle TOR	Sorties PROSIMUL (série)	>->-> Entrées API
Type Carte Sans	1ère variable TOR Quantité TOR (16 bits)	TOR
Nb entrées API (x16)	50 3	Permute
Nb sorties API (x16)	1ère variable NUM/ANA (symbol) Quantité NUM/ANA	octets Module Ethernet
Adresse Carte (Décimale) 640	W_SEND00 17	
	Entrées PROSIMUL (série)	Sorties API
Aide Nº IP locale (Pref.)	1ère variable TOR Quantité TOR (16 bits)	Module Ethernet
Annuler Addr.1	E0 3	Permute
	1ère variable NUM/ANA (symbol) Quantité NUM/ANA	octets Module Ethernet
ОК	W_READ00 17	
Parallèle Analogique	Pilote Communication Se	érie
Type Carte Sans	Mode EIP-SERVER Port TCP4481	.8 • Period (ms) 20
Mode Default 💌	Cible Module Ethernet Vitesse Default	▼ Retries 50
Adresse Carte (Décimale)	Adresse cible 192.168.69.211 Format Default	Timeout (ms) 250

□ In PROSIMUL, fill in IP address of PLC client and TCP port used (default 44818). Optionnaly, fill in behind IP address (separated by «/» character) the UDP port used (default 2222). If few connections are necessary with few PROSIMUL applications on the same computer, few IP addresses must be configured on Ethernet card. Those local addresses must be given as parameters in Preferences file and selected in exchange configuration.

Configure also <u>exchanges tables</u>. Total of variable (binary + numeric) must be less than 250. It is desirable that application will be configured with a priority level 6 (realtime).

॑	General Connection Module Info
ETHERNET-MODULE PRO33	Type: ETHERNET-MODUL
□ In PCL program, configure the Ethernet	Vendor: Allen-Bradley Parent: LocalENB
Module that will sequence communications.	Name: PR033
Fill in IP address of PROSIMUL application	Description:
and configure sizes of I/O datas (16 bits)	
identically as PROSIMUL configuration	Comm Format: Data - INT
	Address / Host Name
(ex: 17+3=20).	IP Address: 192 . 168 .
	⊘ Host Name:
Module Properties Report: LocalENB (ETHERNET-MODULE 1.1)	
General Connection Module Info	Status: Offline
Requested Packet Interval (RPI): 20.0 ms (1.0 - 3200.0 ms) Inhibit Module Major Fault On Controller If Connection Fails While in Run Mode Use Unicast Connection over EtherNet/IP	In the tab « Connecti Connection » check Request Packet Inter

💵 Module Prop	perties Report: LocalENB (ETHERNE	T-MODULE 1.1)			×
General Con	nection Module Info				
Type:	ETHERNET-MODULE Generic Ether	net Module			
Vendor:	Allen-Bradley				
Parent:	LocalENB				
Name:	PR033	Connection Para			
Description:			Assembly Instance:	Size:	
		Input:	1	20	🚔 (16-bit)
		Output:	2	20	🚔 (16-bit)
Comm Format	Data - INT 👻	Configuration:	3	0	(8-bit)
Address / H	ost Name	oor inguration.			(0 DK)
IP Addre	ess: 192 . 168 . 69 . 60	Status Input:			-
Host Name: Status Output:					
Status: Offline OK Cancel Apply Help					

In the tab « Connection » verify that « **Use Unicast Connection** » checkbox is checked and fill in I/O Request Packet Interval.

V12.05A3 93 CIMI

S7-ISO on TCP driver

Select the target CPU slot number.

Select IP address of Ethernet way. If necessary configure static route (route add).

Configure exchanges tables.

Only **DBx** blocks are accessible.

Sorties PROSIMUL	(série)	>->->>	Entrées API
1ère variable TOR	Quantité TOR (16 bits)		Numéro Bloc DBx
S0 💌	12	Permute	10
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	octets	Adresse 1er mot PLC
W_SEND00	10		0
Entrées PROSIMUL	(série)		Sorties API
1ère variable TOR	Quantité TOR (16 bits)	TOR	Numéro Bloc DBx
EO	13	Permute	10
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	octets	Adresse 1er mot PLC
W_READ00	20		50
		<u> </u>	
	Pilote Communication Sé	erie	
Mode S7-ISO on TCP	Port TCP102	-	Period (ms) 25
Cible Rack=0,Slot=2	Vitesse Default	-	Retries 5
Adresse cible 192.168.2.65	Format Default	-	Timeout (ms) 500

For **1200-1500 series** "Optimised access" attribute mustn't be selected.

And option « GET/PUT acces authorization » must be selected in "Protection & Security "/ "Connection mechanism" configuration of CPU.

🔻 🛃 Blocs de programme	Général	Attributs	Général Variable IO Constantes systè Textes	
📑 Ajouter nouveau bloc	Information		Messages API	
🔹 Main [OB1]	Horodatage		Serveur Web	
🥃 DB10 [DB10]	Compilation	📃 📃 Sauvegarder uniquement dans la me	Configuration DNS	_
🕨 🖼 Objets technologiques	Protection	Bloc de données protégé en écriture	Ecran Autoriser accès via communication PU	f/GET
Sources externes	Attributs		Malanigatorite	
🕨 🔚 Variables API	Charger sans réi	Accès au bloc optimisé	Heure	
	Charger sans rei		✓ Protection & Sécurité	
Types de données API		(Mécanismes de connexion	

How to use PLCSim emulator

PROSIMUL can be used in connection with PLCSim emulator.

1 – Before starting any SIEMENS software, start NetToPLCSim V1.2.4.

- 2 Start STEP7 or TIA-PORTAL and load your application in PLCSim (driver Ethernet).
- 3 Configure or load configuration for PLCSim in NetToPLCSim
 - Ex : PC :192.168.2.212 → PLCSim :192.168.2.215 / Port 102
- 4 Start NetToPLCSim server.

5 – In PROSIMUL, configure driver S7-ISO on TCP with IP address configured in NetToPLCSim (ex: 192.168.2.212).

Applicom Driver

The exchanges will be carried out with the Applicom DATABASE (physical card or Direct-Link software). In addition, cyclic exchanges must be programmed with PCCYCL tool. The exchanges runs by PCINIT command.

Configure exchanges tables by indicating the acceded card number and the DATABASE words addresses.

S7-MPI Driver (thru PG/PC interface)

The exchanges will be carried out via configured **S7ONLINE** connection by the " interfaces PG/PC Parameter " of the Control panel of STEP7.

Select PLC model : S7-200 (only DB1 is available) or S7-300/400.

Indicate the reached automat number on MPI or PROFIBUS.

Configure exchanges tables.

Sorties PROSIMUL (série)			Entrées API
1ère variable TOR	Quantité TOR (16 bits)			Numéro Bloc DBx
50	12		10	
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	->		Adresse 1er mot PLC
ENVOI	10		0	
Entrées PROSIMUL	(série)	 		Sorties API
1ère variable TOR	Quantité TOR (16 bits)			Numéro Bloc DBx
EO	13		10	
1ère variable NUM/ANA (symbol)	Quantité NUM/ANA	<		Adresse 1er mot PLC
RETOUR	20		50	
	Pilote Communication Série			
Mode S7-MPI (Driver)	Port Default		-	Period (ms) 25
Cible S7ONLINE(300)	Vitesse Default	-	-	Retries 9999
Adresse cible 2	Format Default		2	Timeout (ms) 100

Exchanges will be carried out via exchanges tables having to be configured.

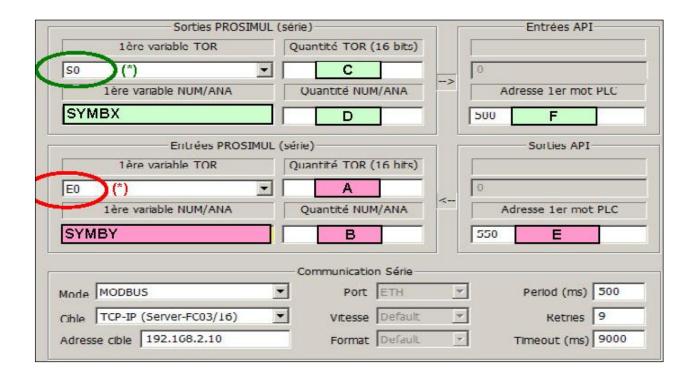
PLC outputs will be read in the PLC thru a single table including first binary variables and then numeric words.

PLC inputs will be written in the PLC thru a single table including first binary variables and then numeric words.

See graphic next page.

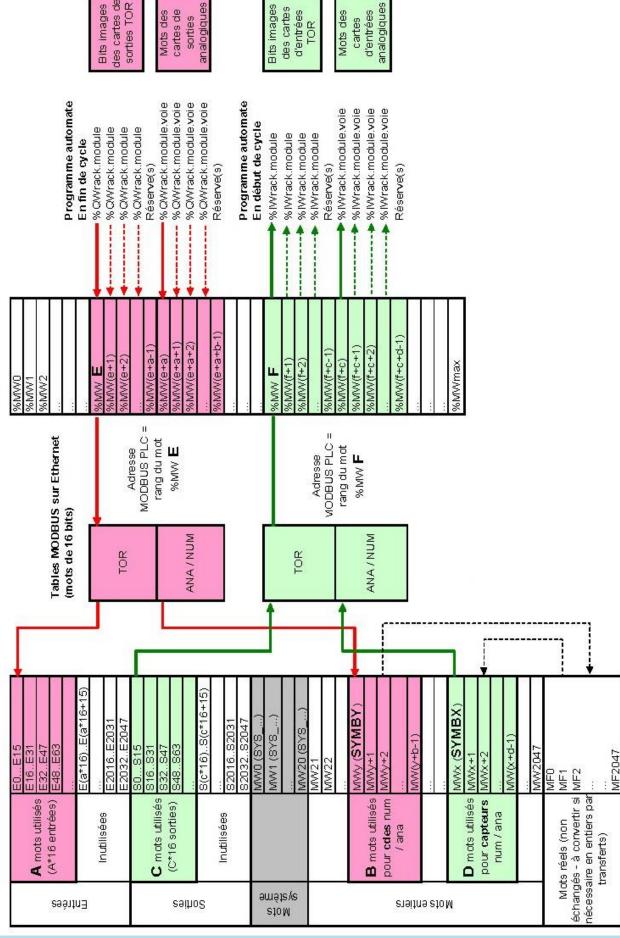
Tables Configuration

Parameter	Inputs PLC Zone	Outputs PLC Zone
Number of BINARY words	Quantity C	Quantity A
Number of ANA words	Quantity D	Quantity B
ANA Table Prosimul	Associated symbol with the word	Associated symbol with word \mathbf{X}
	Y	
Data block number DBx	For SIEMENS	For SIEMENS
File number for Rockwell Nx	For ROCKWELL	For ROCKWELL
Card number	For Applicom	For Applicom
Data Name	For OPC client	For OPC client
PLC word number	Address F	Address E



Base de variables PROSIMUL

Tables automate SCHNEIDER



PROSIMUL WIN32 TECHNICAL DOCUMENTATION

V12.05A3 96 CIMI

V12.05A3 97 CIMI

RUNTIME

The launching of the application is done via " **Run** " command of the principal menu. Configuration options of exchanges and application must be adjusted as a preliminary.

On **RUN command** <u>SYS_INIT_APPLI</u> variable becomes true during first cycle. On **STOP order** <u>SYS_CYCLE_PROSIMUL</u> variable take value **-1** during last cycle. It allows variables backup for example (see <u>WRITEINI</u>).

Binary actions are available in RUN mode from each screen thru <u>function keys</u> associated with binary variables. Specific force and adjust functions are available from Graphic display, Variables list, Ladder, Litteral, Grafcet and Fonctions display.

Available menu commands

Appli Init ([ALT][CTRL][F05]) : for application intialization. **Chart Init** : for Charts initialization. **Time Init** : for process and communication times max reset.

Force -> Reset ([ALT][CTRL][F09]) : cancel all active forces.
Force -> List : access to forced variables list

Dictionary : allow to switch between languages present in the dictionary.

Priority : allow to dynamically modify <u>priority</u> of PROSIMUL Windows Threads.

Run / Stop : outing Run mode is possible by pressing [**ESC**] key twice (<1s). In Developer Mode, starting with [SHIFT] key cause to hide Explorer.

Window : allow to switch easily between opened PROSIMUL applications (like Master/Slaves applications). **Screen select** move main window to next screen if available.

Lock / UnLock : to lock or unlock action on application. If <u>protection</u> is configured password must be given.

Status bar : some states are displayed each second on the status bar.

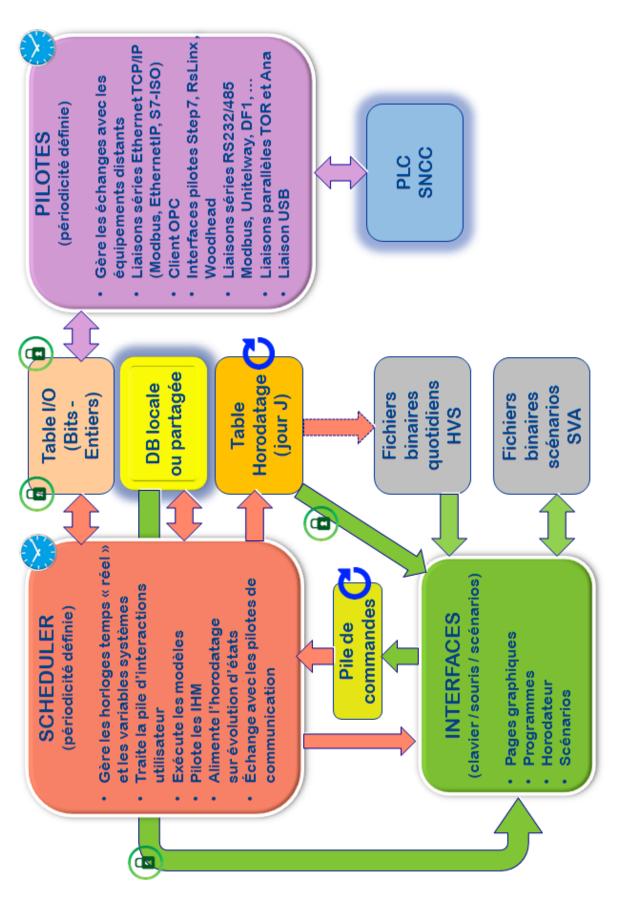
RUN state timer : 00:00:40 [F15] Uc[13.6%]

+ Number of forced variables : $\mathbf{F}[\mathbf{Fxx}] \rightarrow$ if superior to 0 background becomes yellow.

+ Processor usage in percent.

Current and max program and communication periods : **P[250<251ms] C[240<260ms]** (in case of communication error, background becomes **red**). « Time Init. » command reset max times.

Visudyn (submenus) : access to monitored variable list or to monitoring if active (accessible also thru menu « Tools » « <u>Monitoring</u> » or thru right click on blank zone of Graphic page).



V12.05A3 98 CIMI

Application Configuration

Access to the application configuration is made from application navigator "Configuration \rightarrow Application ".

Application Configuration X						
Initialization ——	Time Stamp	Running Mode	Scenario	- Animations		
Yes	• No	Oeveloper	C Without	C Auto		
C No	C Continue	C Training	Record	C Page		
🗖 Dat2Prj	C Restart	Supervisor	C Play	Objects		
Application	Langua	ge	Runtime			
Protection	Créatio		Priority (16) 6		
Share Data	??	· ?? · ·	Period (1999	9 ms) 20		
🗖 Slave Data	U	nicode Editor	Backup (05	min) 0		
Synchro Com		ad++.exe	Cancel H	lelp OK		

- **Initialization** : possibility of initializing the variables with their initial values or launching the application with the current values (tests resumption). "**Dat2Prj**" check box allows to transfer values from current directory APPLINAME.DAT file to internal (B/W/R) values of project (when opening SIM file and if variables have same symbol and aren't forced).

- **Monitoring** : possibility of validating or not the recording on change of state of the configured variables via monitoring menu . In positive, APPLINAME_date.HVS file is created each day and could be <u>exploited</u>. The daily file can be written continuously or be restarted.

- **Scenario** : possibility of recording or replaying the scenarios. Those will contain all manual actions made on the application (adjustments/forcings/...).

- **Running Mode** : it is possible to choose between two modes : Developer or Training.

<u>TRAINING MODE</u>: graphics objects with « Dev.only » parameter selected are not displayed. The Explorer isn't visualized too and the graphics pages can be accessed by the [PgUp] et [PgDn] keys or the system variable SYS_PAGE_PROSIMUL. When opening .SIM application by double clicking, the application start automatically in RUN mode.

<u>DEVELOPER MODE</u>: starting with [SHIFT] key cause also to hide Explorer.

Supervisor mode : avoid to refresh background picture (for faster time cycle). Graphic menu isn't displayed. Superimposed objects mustn't move on those pictures.

[PgUp] et [PgDn] commands doesn't work and page navigation must be programed thru SYS_PAGE_PROSIMUL variable.

- **Process priority** : this parameter allow to adjust the Windows priority of PROSIMUL Threads.

- 1 : minimal priority for Runtime and Communication

- 2 : priority below normal for Runtime and Communication

- 3 : normal priority for Runtime and Communication

- 4 : priority above normal for Runtime and Communication

- 5 : maximal priority for Runtime and Communication

- 6 : « Time Critical » priority for Runtime and for Communication – 1ms precision is targeted for program cycle but **cpu usage increase**.

- **Process period** : this parameter allow to adjust the time cycle of Prosimul (from $0 = \max$ to 999). By increasing this value you can reduce the time globally used by Prosimul on the computer. It's advisable to adjust "Process" period to the half of "Communication" period

- Animations : this parameter allow to choose the way the objects are refresh to optimize graphic view time when data changing. By "Page" all objects are redraw (use it for page with large pictures), by "Objects" only changing objects and their background are redraw. "Auto" mode select the best mode according to the 40 first animations. In "Page" mode or for objects on invisible background, antialiasing is quality less but display is faster.

If option "Page" is selected and a limit screen size too (graphic Grid tool), synoptic are auto-sized depending from the used screen.

- **Languages** : to adjust the Creation and Runtime languages according of the languages found in the dictionnary. If two differents languages are choose, then a translation is done when starting Run mode.

- **Unicode Editor** : to configure the Unicode editor file used for opening exported data (for sample : Wordpad, Word, Excel, Notepad++, ...).

- **Protection** : to enable or disable application protection. If protection is chosen, a password is necessary to open a project (6 character maxi).

- **Share Data** : Allow to share database between several .SIM running applications, 1 master and 2 slaves (**Slave Data**) maxi. The running applications can operate R/W operations on the same database but only master application will give the database symbols (normally identical on all running applications).

- **Synchro Comm.** parameter allows to synchronize communications between each application (round token). This parameter is operational for native Ethernet driver only.

- **Process backup** : this parameter allow to select the database period backup (0=no 1...5). If backup is selected, variables are stored in APPLI_NAME.DAT file and can be used to initialize another version of simulation (the same or containing same symbols).

Graphic Visualizations

(access by SYS_PAGE_PROSIMUL=0 to 15)

On RUN, page 0 displays itself. Changes of pages can be operated via the Application Navigator or automatically via system variable "SYS_PAGE_PROSIMUL" taking values 0 to 15.

- The associated functions keys with the symbols are operative.

Right and Left **click** can be **inverted** by putting value 1 in « **Runtime.Invert_Mouse_Click** » parameter of preferences.

- For the objects with forcing option :

. **a left click** on an object causes **the forcing** on its 1st animation variable. If this one is a binary type, the complement is directly make. If it is word type (integer or real) the seizure of its forcing value is proposed. In both cases the variable is not modifiable by program.

. **a left click** on an forcing object **cancels** its **forcing**. A search of forcing variables is possible via the dialog box of the variables.

. a **right click** or an **associated left click with [SHIFT]** on an object acts on its 1^{st} associated animation variable. A complement is realized if variable is a binary type or the seizure of its value is proposed if it is word type. Its **forcing** (if present) **is cancelled** (the variable can change by program). If « Cmd_Mode » parameter is >= 100 and first variable is a boolean, variable is complemented during time of this parameter (time in ms).

. a left double-click on an curved object allow its printing.

. **a click with [ALT]** on an object causes **forcing** from its 1st animation variable. The variable is not modified (value is **solidifying**).

- For the "SWITCH_3P" object : a click on left part of object cause the first associated variable to be set and the second reset, a click on right part cause the second variable to be set and the first reset. A click on middle position reset the two variables.

- For the "SWITCH_3P" object : a click on left part of object cause the first associated variable to be set and the second reset, a click on right part cause the second variable to be set and the first reset. A click on middle position reset the two variables.

- The "CURSOR" object can be drive by left and right arrows or moving cursor or click on associated value.

A right **click on an empty zone** give access to the list of variables selected thru the Monitoring function (see Monitoring).

	Selected Variables	×
	₹_U1 ₹_U2 W_COR_X_H W_POS_X_H W_TETA_ALL	-8.4158 -3.0629 0* 0
Í	V_COR_X_H	▼ F

Variables Vizualisations

- Associated functions keys with the symbols are operative.
- Variables are visualized in dynamics.
- Current values can be modified (forced or not).

- Forcing can be activated (check box). In this screen the modification of value of forced variables remains possible.

Ladder Visualizations

- Associated functions keys with the symbols are operative.

- Instructions can be visualized in dynamics (instructions access by **double-click**). True binary variables have their information text on green bottom. For words variables, current value is displayed instead of information text. The variable can be reached by one click on its information text .

- Command " Next " and " Previous " remain active.

- The command "VisuDyn" permit the dynamic visualization of variables used in current program. A double-click on variable suppress the selected variable from the list. Value can be changed by validation of new value in the edit zone. Forcing can be modified by clicking on the check box.

Literal Visualization

- The command "VisuDyn" permit the dynamic visualization of variables used in current program. A double-click on variable suppress the selected variable from the list. Value can be changed by validation of new value in the edit zone. Forcing can be modified by clicking on the check box.

Grafcet Visualizations

(access by SYS_PAGE_PROSIMUL=20 to 27)

- Associated fonctions keys with the symbols are operative.
- Graphics are "real time" visualized in :
 - . active step on green bottom
 - . valid transition in green
 - . forced associated variable in red.

- Mouse Action

. **a simple left click** on a step/transition causes **the forcing** of its associated variable. A complement is directly made.

. **a simple left click** on a forced step/transition **cancels** its **forcing**. A search of forcing variables is possible via the dialog box of the Variables.

. a **right click** or **left click associated with [SHIFT]** on a step/transition acts as complement on its associated variable. Its **forcing** (if present) **is cancelled** (variable can be change by program).

. **a click with [ALT]** on a step/transition causes **the forcing** of its associated variable. The variable is not modified (value is **solidifying**).

Functions Visualizations

(access by SYS_PAGE_PROSIMUL=30)

- Associated functions keys with the symbols are operative.

- a simple left click on a block " sub-page " causes the entry in the under-page.

- a simple **right click** from **a sub-page** causes the exit towards the high level.

- I/O values are displayed and blocks " lamps " animate their outputs in green if the threshold in inputs is reached.

- **double-click** on "**Curved** " block function causes the displaying of the associated curves in inputs according to the maximum indicated. A **right click** closes this displaying. A second double-click allow its printing.

Connexions Veyon

If parameter « **Runtime.Minimize_if_Veyon** » is set to 1 in preference file (PROSIMUL.INI) and if an event (EraseBkGnd) appear and Veyon Master is connected (on **port 11100**), applications will be minimized to avoid screen conflicts.

V12.05A3 104 CIMI

MONITORING

Function accessible via the Navigator "Tool -> Monitoring " allows to select a list of variables (100 maxi) to be recorded in every change of state. Recording option must be declared with the precondition in application configuration.

APPLINAME_YYYY_MM_DD.HVS files are created daily in this case.

If "**Chrono**" subdirectory exists, files are stored and read from it. If "Chrono\YYYY" (by year) subdirectories exist, files are stored by year and read from it.

E L CDT	Nom	Modifié le 👻	Туре	Taille
	TSX57-GTC-B2_2015-03-30.HVS	30/03/2015 08:31	Fichier HVS	891 Ko
	TSX57-GTC-B2_2015-03-29.HVS	30/03/2015 00:00	Fichier HVS	2 214 Ko
🗄 📙 DIVERS	TSX57-GTC-B2_2015-03-28.HVS	29/03/2015 18:18	Fichier HVS	2 136 Ko
EXO32	TSX57-GTC-B2_2015-03-27.HVS	29/03/2015 18:18	Fichier HVS	2 360 Ko
E 📗 GTC	TSX57-GTC-B2_2015-03-25.HVS	27/03/2015 16:24	Fichier HVS	2 460 Ko
🗆 🎍 Chrono	TSX57-GTC-B2_2015-03-26.HVS	27/03/2015 16:23	Fichier HVS	2 457 Ko
2013 2014	TSX57-GTC-B2_2015-03-24.HVS	26/03/2015 14:43	Fichier HVS	2 416 Ko
2015	TSX57-GTC-B2_2015-03-23.HVS	25/03/2015 19:47	Fichier HVS	2 470 Ko
2016	TSX57-GTC-B2_2015-03-22.HVS	25/03/2015 19:47	Fichier HVS	2 471 Ko
]] Superviseur	TSX57-GTC-B2_2015-02-20.HVS	24/03/2015 17:00	Fichier HVS	2 665 Ko
🕌 LAT	TSX57-GTC-B2_2015-02-21.HVS	24/03/2015 16:50	Fichier HVS	2 383 Ko
🗄 퉲 PEDAGO	TSX57-GTC-B2_2015-02-22.HVS	24/03/2015 16:50	Fichier HVS	2 430 Ko
🕀 🍌 REGUL	TEVET CTC P2 2015 02 22 HVC	24/02/2015 16:50	Eichior UVC	2642.60

Variable references are daily included in HVS files.

Reference is made by Symbol and type of variables. If modification occurs in .SIM application after HVS storage, file « NOMAPPLI_SYMB-HISTORY.txt » contain history of modification. If this file exist (it can be deleted), modifications are included in displayed HVS files.

By default, in running mode, the current day file is loaded (if exist) and is dynamically displayed (only last 10.000 values).

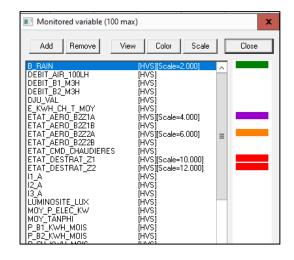
Monitoring page can be called if SYS_PAGE_PROSIMUL equal 31.

Monitoring Menu

ScreenShot : displayed curves are stored to Windows Clipboard.

List Management : activate a dialog box allowing to select recorded and viewed variables.

- \rightarrow Add / Remove : recorded variable selection
- \rightarrow Tag [HVS] : variable exist in file
- \rightarrow View (or double-click) : display or not the variable
- \rightarrow Tag [Scale] & color : variable is currently displayed
- \rightarrow Color : choice of display color
- → Scale : choice of display scale (ex : 0,01)



<< Day or \leftarrow : to see previous data file day (if non-existent search is done until 10th previous days). Date : selection of a *.HVS file previously created.

Day >> or \rightarrow : to see next data file day (if non-existent search is done until 10th following days).

Variables : selection in consigned variables displaying in *.HVS file. One coefficient and one color of displaying are proposed at the selections.

View -> Grid : display or hide background grid.

View -> Vertical Bar : display a vertical bar when cursor moved.

View -> Horizontal Bar : display a horizontal bar when cursor moved.

View -> Large pen : display values with 2 pixels pen.

View -> Point to point : display and export values as unlinked single points.

View -> Real Time : display values on realtime or relative time from origin.

View -> Mean Values : allow to do a mean function for N consecutive values (0=off).

View -> Up Threshold : seizure a maximum threshold to displaying (higher value if not).

View -> Down Threshold : seizure a minimum threshold to displaying (smaller value if not).

View -> Extremely points : display extremely points (squares located on curves).

View -> Inflections : displaying inflection points (circles located on the curves).

Parameters -> Store : save all displays and variables selected in a file named APPLINAME_*.INI. **Parameters -> Load** : load a existing APPLINAME_*.INI file. Existing lists are accessible below this submenu.

Tools -> Polynomial : if <u>only one variable is displayed</u> this function calculate the polynomial coefficients of degree 2 to 12 according to least squares Method. These coefficients can be used in a "Polynomial " block function (In the lock of the dialog box indicating the result, the polynomial can be paste in the selected function page <u>before</u> this operation).

Export \rightarrow **Day** : creation of a **APPLINAME_YYYY-MM-DD.HVX** file for all present values on the interval of selected time (see <u>Zoom</u>) with the selected Mean Value.

Export → **Month** : creation of a **APPLINAME_YYYY-MM.HVX** file for all the month including the current display day with the selected Mean Value.

Export \rightarrow **Year** : creation of a **APPLINAME_YYYY.HVX** file for all the year including the current display day with the selected Mean Value.

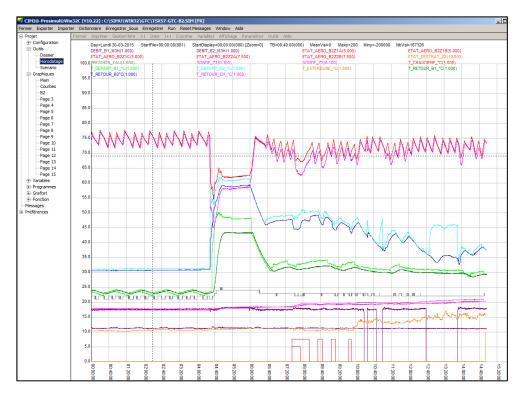
Export format :

YearMonthDayTimeMilliSecondSymbolValue(10)ForçageWhere Value(10)mean that exported values are average of 10 values.An utility under Excel can be provided to analyze data.Forçage

V12.05A3 106 CIMI

Displaying values

- a setting on ordinates scale is carried out automatically according to selected thresholds (initially maxima of the recorded values).



- time basis, regulated automatically and corresponding to the abscissa, is reported in top of the screen.

- symbols of the selected variables are indicated in their respective colors in top of the screen.

- movement of the cursor on the grid is reported like X=abscissa Y=ordinate in the right zone of message.

Variables and selected displaying options are memorized booth in *.HVS file and in the global file "NOM_APPLI.INI" which is read for each new day viewing.

Moving and Zooming Time

A mouse selection of a screen zone allow to select a range time. This function is available on 10 levels reported in top of the screen (Zoom=0... 9).

Right click or [ESC] command causes a Zoom out of time.

In Run mode, time scale is automatically shifted according elapsed time.

Left and right keys allow to shift time from one time base.

The mouse wheel allows to increase or decrease displayed day.

SCENARIO

Recording or reading option must be declared with precondition in Application before passage in RUN.

In the **recording** phase, a **APPLINAME.SVA** file is created. This contains all manual operations made on variables (variables bases, functions keys, forcings...).

Scenario is acceded via the navigator "Tools -> Scenario "which allows to modify recorded values in the form of **APPLINAME.TXT** textual file (**tabulation separator**). Values and variables can be modified (particularly to paste monitored values). Text format is compatible (times & values) with the text format of Monitoring export and is :

Time	MilliSecond	Symbol Va	alue	Forçage(Yes=FORC)
Example				
Example				
Time	MilliSecond	Symbol	Value	Forçage
00:00:02	000	W_POLYMER_AFF	1	
00:00:03	000	R_HEAD_PC_EDT_SP	70.0	
00:00:03	100	O_BP_HEAD_ADJUST	Г 1	FORC
00:00:03	200	O_BP_HEAD_ADJUST	0	
00:00:04	000	O_P_42MB_W_RUN	1	
00:00:08	000	O_BP_M_SS2_START	1	FORC
00:00:08	200	O_BP_M_SS2_START	0	
00:00:20	000	R_V_FCV5201A_SP	25.0	FORC

Edit : allow to modify current scenario (NOMAPPLI.SVA) thru text file NOMAPPLI.TXT. When TXT file is closed, scenario NOMAPPLI.SVA is built with it.

Load : allow to modify any TXT file correctly formatted and to use it as current scenario.

*.SVA file can **be replayed** automatically (Application Configuration / Scenario / Play). The time system coefficient is apply to time of recorded values. All operations present in file will be executed.

V12.05A3 108 CIMI

IMPORT / EXPORT

Prosimul allows exchange of textual files (.TXT) for the symbols definitions (with initial values) and Graphics+Models files (.BIM) for exchanges between applications (.SIM). The same command import/export will be used for the two uses according to the opening or not of the variables dialog box.

Variables Exportation(since Variables box)

- Select in the variables dialog box, variables to be exported.
- Choose the command "export" in the principal menu.
- Give a file name (.TXT extension)
- Exported file is viewed with Notepad Windows (notepad.exe).
- File format :
 - SYMBOL[tab]value (real values recognized by separating point of the decimals).

Variables Importation (since Variables box)

- Select in the variables dialog box, the first variable receiving the importation.
- Choose the command "import" in the principal menu.
- Choose a file name (.TXT extension).

- If some symbols already exists behind the first selected, you can choose between cancelling operation or overwriting variables. A detection of identical symbols is executed. If the initial value exists (SYMBOL[tab]value) this one is recovered.

Graphics and Models Exportation (.BIM)

- Export all **selected objects** through the different editors. This function is available for the Graphic/Ladder/Grafcet/Functions editors.

- To export graphics, Ladder instructions, Grafcet and function blocks in the same file .BIM, repeat the selection / export operations in each editor and choose the same export file.

- All selected components will be exported in a binary file (**.BIM**) containing also associated symbols with the objects. You can replace objects in the .BIM file by repeating the selection/export operations. In that case you must confirm this replacement through a message box. In all case be careful to export objects that use the same Variables DataBase.

🐔 Export vers				×
Regarder dans :	\mu BIBLI	•	• 🖽 省 🗈	
Nom 🔺		- Type	- Taille 🛛 - M	ots-clés 👻 🔺
API_STD.BIM	15/04/2004 14:13	Fichier BIM	20 Ko	
FANTOME.BIM	03/04/2003 10:26	Fichier BIM	1 Ko	
GRAPHIQUE.BIM	22/03/2006 16:52	Fichier BIM	6 Ko	
LOGOCIMI.BIM	03/04/2003 09:13	Fichier BIM	4 Ko	
MAIN.BIM	22/03/2006 16:52	Fichier BIM	1 Ko	
SR1.BIM	22/03/2006 16:53	Fichier BIM	1 Ko	
SR2.BIM	22/03/2006 16:53	Fichier BIM	1 Ko	-
Nom du fichier :	MACHINE			Ouvrir
Types de fichiers :	Fichiers Bibliothèque (*.BIM)		Annuler	
Ouvrir en lecture seule				

Graphics and Models Importation (.BIM)

Import Objets			
Graphiques	Page 2	Variables	Remplace
Program	Sr 1	FDCE_XX MAXI50	_XX Par la chaine
Grafcet	Pas d'import	FDCS_XX PULSE_100MS CMD_IN_XX	_101
Fonctions	Pas d'import	CMD_OUT_XX	<- Remplace
	Annuler OK	Création Automatique des variables inexistantes dans la base	

- Import on chosen pages, selected elements contained in .BIM file (graphic and models).
- It's possible to avoid of elements by selecting "No Import" option.
- Import of Grafcet and Functions require empty pages selection.
- The import operation fail if the number of objects by editor exceed the maximum.
- For graphic pages, imported objects are grouped by default.

- a creation/replacement of the present symbols in .BIM file is proposed through a dialog box. You can :

. Import first all the necessary variables in database via .TXT file and simply validate.

. Create or modify all or part variables. Double-click on each variable in list will project in the variable dialog box on the adequate variable type. Create or select the selected symbol (right click call back the ten last symbols used).

. Replace a string in all symbols of the list (ex : $_01$ by $_02$). In this case, use the "<- Replace" button after complete the fields " Replace " and " By String ".

. Choose the "Automatic creation of inexistent variables on database" option. In that case all inexistent symbols will be created on free variables at the end of database. The variables types are respected. The used Grafcet steps are replaced by new steps.

V12.05A3 111 CIMI

CONVERTER

DOS File existence

- Only .IMA files (graphic), .CFG (variable), .ANI (animations), .ACT (Ladder), .XTR (ladder Grafcet), GRF (Grafcet) and FCT (blocks function) are necessary for the conversion of DOS applications.

It's possible to permute the black and white colors (take care of Ladder programs that use codes of colors).

DOS Applications Constraint

- Variables " BIT A 1 ", " TOP DIXIEME ", " TOP CENTIEME " and " INIT GRAFCET " must exist on bits 0 to 3 of DOS application.

- Bits SYS_TOP_DIXIEME and SYS_TOP_CENTIEME are now square signals. Envisage the use of a rising front (**P**#) in the converted programs.

- Variables " RIEN ", " HORLOGE ", " CYCLE PROSIMUL ", " PAGE PROSIMUL " and " COEFF TEMPS(%) "must exist on words 0 to 4 of DOS application.

- the B1023 bit must be free of use.

Variables

- Variable "BIT A 1 " " is replaced by the binary value 1 (0 for its complement).
- Variable " RIEN " is replaced by the real value 0.

Ladder conversion

- As soon as only 10 instructions remain available in the "Main ", instructions are introduced into the SR (1, 2...) and an unconditional call (CALL) is operate since the "Main ".

- Relative JUMPS are substituted by labels (Be careful : however with SR division which can cause loops caesuras).

PRINT REPORT BOX

Dossier				
Impression	Edition Références croisées			
 Variables Program Grafcet 	ОК			
Fonction	Annuler			

- The report are printed selected elements in the zone "print" (graphic, variables lists, Ladder programs, Grafcet and/or Functions) on the selected printer and edit Xref with notepad if selected.

- Access to Report mode can be done only in STOP mode.
- Printer and orientation can be selected.

V12.05A3 113 CIMI

EVOLUTIONS

V12.06

12.06A2 (10/07/2024)

NEW Monitoring: new tactile commands \leftarrow ESC \rightarrow .

NEW Modbus client: FC04request is now usable in addition to FC03 and FC23.

CORR Graphics: correctives of superposed objects draw (only for V12.06A1).

CORR VarDyn Box: corrective of system variable display.

12.06A1 (21/06/2024)

- **NEW** Structured Text: new instruction <u>GetTcpPortState</u>.
- **Graphics**: GDI and GDI+ calls are rewrite to avoid problem with VEYON.
- **CORR** Graphics: some correctives applies on dialog boxes (properties, colors, ...).

CORR Stuctured Texte: minor correctives for InfoApp(4;0) et MsgLog(;) functions.

V12.05

12.05A9 (12/12/2023)

- MOD Monitoring : new version of Management box.
- **CORR Graphics** : old Groups (converted application) haven't correct variable type.

12.05A3 (15/11/2023)

- **CORR** Littéral <u>Box</u>: some OS do not use multi-instance DLL and 12 box will be enabled (DLL is modified).
- **NEW TimeStamp** : new function "<u>ScreenShot</u>".
- **Videos** : new version of <u>Pro32Video</u>.exe (V12.05) that run only with PROSIMUL V12.05.
- **CORR** Structured Text : function "Replace_all" work on all ST programs.
- **Structured Text** : new parameters for <u>InfoApp</u> et <u>MouseCtrl</u> functions.

V12.04

12.04A6 (13/09/2023)

- **Scenario** : new function "<u>Load</u>".
- **NEW** Graphics : new object « <u>LISTBOX2</u> » (animation of border/text color).
- **Function blocks**: new blocks "<u>Share</u>" and "<u>Screw</u>".
- **NEW Runtime**: in Developer Mode, running application with [SHIFT] key will cause to hide explorer.
- **CORR** Structured Text : « Search Next » function stop to search if empty program is found.
- **CORR Graphics** : corrective of random bug of Objects Property Box.
- **NEW** Graphics : new <u>curve</u> « CURVE_PC » (values given in %, with or without / x-values).
- **NEW** Littéral : nouvelles fonctions de <u>conversion</u> « Fahrenheit » $\leftarrow \rightarrow$ « Celsius ».
- **NEW** Ladder : nouvelle <u>commande</u> « Coller+Suivant ».
- **Littéral** : la fonction « <u>InfoApp</u> » peut retourner les origines X, Y du synoptique.
- **NEW** Littéral Box : possibilité de gérer 10 <u>exécutables externes</u>.
- **DialogBox** : nouveau <u>bouton</u> (code 64) avec Bitmap (256 couleurs max).

V12.03

12.03A3 (12/01/2023)

- **CORR Graphics** : corrective of new Rotative conveyor display.
- **CORR Graphics** : corrective of curve display after program visualization.

12.03A2 (05/01/2023)

- **Pilotes <u>Ethernet</u>**: parameter « Retries » is changed for parameter « Delay before retry (s) ». Parameter « Period (ms) » become « Connexion timeout(s) » for server drivers. Ethernet drivers restart in case of timeout.
- **NEW** Graphics : new object <u>rotative conveyor</u>.
- **CORR** Structured text : keyword « then » now detected when starting a line.
- **CORR Runtime** : application activity is now detected to avoid to close all application in case of crash.
- **CORR** Ladder : shortcuts « Shift » « / P N F » now doesn't operate inside comments.
- **NEW** Grafcet : down links are now usable (only below transition).
- **CORR** Structured text : return values are corrected for instructions GetSX, GetX1, ...

V12.02

12.02C2 (23/05/2022)

Ethernet drivers : corrective of "Retries" parameter (-1) for English version.

12.02C1 (17/05/2022)

Ethernet drivers : if parameter "Retries" is **-1**, driver stay active even if comm errors occur.

12.02B6 (04/04/2022)

- **NEW** Graphics : new tool "Screenshot ".
- **NEW** Graphics : new tool for <u>Resizing</u> all objects.
- **NEW** Graphics : new parameter for <u>Box</u> for vertical alignment on frame of windows.
- **NEW** Graphics : new <u>3 ways valve</u>.
- **Graphics / Tanks** : if first character of comment is | tank is closed.
- **EIP server** : communication can't restart if max attempts is reached (software must be closed).
- **CORR** Structured Test editor : problem with BackSpace and Return (characters could be deleted).
- **CORR Runtime** : problem with right click (unforc) on VALEUR_T2 et LISTBOX objects.

12.02A5 (08/11/2021)

- **CORR** Strutured Text : "Replace all" function doesn't operate correctly sometime.
- **CORR** Ladder Timer : if BT=0, a loop stop program execution.
- **CORR** Modbus TCP : FC23 timeout fixed.

12.02A4 (11/05/2021)

- **NEW** Communication : a <u>local fix IP</u> (integated in SIM application) can be configured.
- **Structured Text** : after a Run search operation, last viewed program is displayed when coming back in Stop mode.
- **Structured Text** : new function « <u>Replace all</u> ». Search and replace all occurrences of text in all Structured Text programs.
- **Structured Text** : a double dash « -- » at end of line allow to write a <u>comment</u>.
- **Runtime / Graphics :** <u>Right and Left clicks</u> can be inverted by putting value 1 in parameter « Runtime.Invert_Mouse_Click » of preferences.

- **NEW DataBase** : <u>I/O addresses</u> can be visualized in X.Y format by putting value 1 in parameter « DataBase.IO_HexaMode » of preferences.
- **DataBase**: keys [Ctrl]C/V/X/Insert and [Shift]Suppr/Insert are now working (copy/paste/del).
- **NEW** Monitoring: possibility to show or hide grid.
- **Graphics** : boxes Colors/Font/Styles : only modified or re-validated parameters have effect, especially in case of multiple selection.
- **Graphics** : <u>magnétisme function</u> no longer modify point 2. This one can be positionned on grid by moving point 2 lonely (with key [CTRL] or mouse).
- **Structured Texte Window Variables** : double-click no longer delete variables from list.
- **Graphics** : <u>mouse wheel</u> drive now « Zoom+ » and « Zoom- » functions. To modify dimensions of multiple objects, you must group them and move point 2.
- **CORR** Structured Text : an unsuccessful search brings back to initial program.
- **CORR Graphics** <u>Animation</u>: in case of symbol renamed if Properties box is opened, new symbols used in box are modified. Parameters /#, P#, ..., are kept except in case of new symbol selection.
- **CORR** Communication : S7-ISO-TCP driver doesn't start (for V12.01D4 only).
- **CORR Graphics** : rare cases of bug when displaying out of range float value (Value object).

V12.01 (Upgrade)

12.01D4 (16/03/2021)

- **<u>NEW</u>** <u>Timestamps</u> : values can be displayed and exported as single points.
- **Structured Text** : <u>MsgLog</u> function accept one variable (%MWx% or %MFx%) each line.
- **NEW Runtime** : display each 5s of % CPU power used by application in Run mode.
- **Runtime** : with <u>priority</u> 6, program will not wait for period but only skip it schedule place. This guarantee a 1ms time cycle precision but use more cpu power.
- **CORR** Structured Text : dynamic variables in Window are now sorted (english version only).
- **CORR Runtime** : of time precision (1 ms) for Runtime and Comm tasks for **Windows 10**.
- **CORR** Communication : all drivers. Momentary fault of transmission to PLC in rare cases.

12.01C2 (07/01/2021)

- **NEW** Structured Text : new parameters 6 & 7 for StopApp function.
- **Runtime** : time cycle management is enhanced (runtime and exchanges).
- **Function Blocks** : <u>Multiplier and Order1</u> functions have Initial and Minimum values.
- **CORR Timestamps** : of exported <u>timestamp values</u> with "relative time" selection.
- **CORR Timestamps** : bug possible in case of many changes of data list.
- **CORR Graphics** : sometime, « Cursor » object doesn't display well formatted values.
- **CORR** Structured Text : <u>WinExec</u> function with Param2 <> 1.

12.01B2 (09/10/2020)

- **NEW** Communication : Modbus TCP-IP : FC01 / FC15 request added.
- **CORR** Communication : **DF1** serial driver.
- **CORR Runtime** : forcing binary value fail if object accept multi-format variable.

12.01A5 (03/08/2020)

- **NEW** Graphics : new object « OBJ2D » in group « <u>Rotation 2D</u> ».
- **CORR** Windows 10 : access to 64 bits registry for Windows 10.
- **CORR** Structured Text : sending <u>email</u>. Numeric values where omitted.

12.01A1 (20/01/2020)

- **NEW** Communication : local IP address used can be selected in <u>Exchange configuration</u>.
- **NEW** Communication : new driver <u>EthernetIP server</u> use to answer to Rockwell Ethernet Module.
- **NEW** Graphics : new graphic <u>3D object</u> (format .ASE, .DAE, .OBJ) using PRO3D.exe viewer.
- **MOD Communication** : Ethernet drivers are optimized (all protocols).
- **Structured Text** : function « SendMail » use now <u>SendMail.exe</u> software.
- **CORR Timestamps**: minor display faults corrected.
- **CORR Project explorer** : doesn't display correctly new graphic or program pages.
- **DEL** Conversion : conversion of MS-DOS application is no longer available.
- **DEL** Keys : parallel keys are no longer recognized.

V11.06

11.06H6 (14/09/2020)

- **CORR** Communication : **DF1** serial driver.
- **CORR Runtime** : forcing binary value fail if object accept multi-format variable.

11.06H1 (10/12/2019)

- **CORR Runtime** : bug when starting Run mode after "Structured Text" program was opened then closed.
- **Structured Text** : multiple beeps when compiling "Structured Text" program or viewing it in run mode.

11.06G5 (17/04/2019)

- **Graphics**: « Clean » tool is improved.
- **CORR Communication**: Ethernet drivers : long delay before restarting communication is fixed.
- **CORR Graphics**: « Sound » object (*.wav) now work correctly.

V11.06G3 (21/02/2019)

- **NEW Runtime** : Monitoring page can be called if SYS_PAGE_PROSIMUL equal 31.
- **NEW Runtime / Functions** : Zoom In and Out actions are stored in scenario.

V11.06G2 (21/01/2019)

- **CORR Project Explorer** : point of insertion for new intermediate pages.
- **CORR Graphics**: right-click fault if zoom is different of 100%.

V11.06F1 (18/11/2018)

- **Graphics**: animation colors of new object is "page color" by default.
- **CORR Runtime**: groups initially hidden when starting application aren't displayed.

V11.06E4 (29/08/2018)

- **Function Blocks** : P/I/D values of <u>controllers</u> can also be written in manual mode.
- **CORR** Ladder: application may dysfunction if a comment is located before end of program.

V11.06E2 (07/08/2018)

- **Function Blocks** : P/I/D values of <u>controllers</u> can be transferred in DataBase.
- **Communication**: S7-ISO-TCP driver. UC slot 1 is now accessible. Configuration must be changed.
- **CORR Graphics** : display of real value for "Symbol" or "Value" tables is corrected.

V11.06D1 (16/06/2018)

- **NEW Graphics**: new command "Paste Next" that use paste with next variables in Database if root is the same (except system variable).
- **Graphics** : "Dialog Box" object. Code Box 32150 mean that text separator is tabulation.

V11.06C3 (04/05/2018)

- **NEW** Graphics : new graphic object elliptic "Line".
- **CORR Communication** : OPC client : connection to server is continuously tested to avoid bug if user shutdown OPC server.
- **CORR Graphics** : background color of dashed line.

11.06B2 (15/01/2018)

- **Ladder / ST**: new instructions to open / close dialog box (<u>DialogOpen, DialogClose</u>).
- **I/O Cards**: integration of new analog outputs cards « IPCDAS / PIO-DAxU » with « UNIDAQ » driver. « PISO-P32A32U » binary I/O cards must now use « UNIDAQ » driver.
- **CORR** Ladder : bug when closing (X) Ladder dynamic instruction dialog box.

11.06A3 (04/12/2017)

- **CORR Graphics** : « ListBox » display / use in « Page » mode.
- **CORR** Help : page calls to PDF help file.

11.06A2 (17/11/2017)

- **NEW** Graphics : new object like user « <u>Dialog Box</u> » describe in file text .TXT.
- **Runtime**: <u>Application</u> configuration : new mode « Supervisor » which avoid to refresh background picture (for faster cycle time) and suppress « Graphic » menu in Run state.
- **NEW** Graphics : new object like « <u>ListBox</u> ».
- **SEW graphics** : « <u>Value</u> » objects can display "Time" value depending from predefined format (idem Text object). Time value is expressed in milliseconds starting at 0 hour.
- **NEW** Ladder / ST : new instructions for <u>mouse position control</u>.
- **NEW** Graphics : new object « <u>Value T2</u> » which value can be directly modified on object.
- **Graphics** : for all objects with binary command drived by« <u>Cmd_Mode</u>». Value 21 mean to always force to 1 and value 20 mean to always force to 0.
- **NEW Graphics** : « <u>TEXT</u> » object can receive « Cmd_Mode » value equal to 10 to allow text modification (29 characters max) directly by clicking on object position. Les valeurs 30 et 31 permettent d'afficher l'heure et la date système.
- **NEW** Graphics : 2 new <u>pumps</u> + 2 new motors.
- **NEW** Function Blocks : new block « <u>Average</u> ».
- **Function Blocks** : gain of « Conveyor » block is splitted on each step.
- **Graphics / Application** : additional <u>colors</u> (16 to 31) are stored in .SIM file.
- **CORR** Function Blocks : initial values for conveyor block.
- **CORR** Structured Text : instructions <u>GetSX, GetSY</u>, ..., for moving objects.

V11.05g2 (15/01/2018)

- Corrective : bug when closing (X) Ladder dynamic instruction dialog box.

11.05g (06/10/2017)

- **Création** : Objet « Rotation2D » : pour les objets « Rotation2D » type 3 et 4 création d'un « Mode contour » (1=contour non affiché).

- **Modification** : Éditeur graphique : la fonction « Undo » est basculée sur la combinaison de touches [CTRL][Z] (idem Microsoft Office). La touche [ESC] sert à désélectionner tous les objets.

- Modification : Pilote EIP : la limite maximum du total des I/O échangées passe de 127 à 254.

V11.05f (01/08/2017)

- Corrective : « Moist Air » instructions : all values of pressure are standardized in Pascal unit

- **Corrective** : Runtime : math errors are intercepted before application crash. Stop mode is automatically called if more than 4 errors occur in the same cycle (see LOG file).

- **Corrective** : Dialog box position in multi-screens mode.

- **Creation** : graphic editor : new object "3 ways valve".

- Corrective : object.

- Creation : new functions « TahHsRs(kJ ; kg/kg as) » and « TrPv(Pa ;0.0) ».

- **Corrective** : Ladder / Structured Text : PVapeurPatmRs function adjusted.

- Corrective : rarely, key could be unrecognized at RUN to STOP state changing (V11.05e only).

- **Corrective** : Modbus TCP-IP driver with FC23 request. Some null outputs state could be send between correct states.

11.05e

- **Modification** : in RUN mode, dialog box limit their freeze time (especially when left click remains pressed).

11.05d

- **Corrective** : rarely, one new state of variable could be non-transmitted to PLC.

- Corrective : "read-only" attribute on .SIM file forbid any save operation (manual or automatic).

- **Corrective** : in Run mode, if SYS_PAGE_PROSIMUL attempt to display empty page, an error message is displayed and action is blocked.

- **Corrective** : copy of variable on animation dialog box dysfunction if « OK » button is used to close the dialog box after copy operation.

- Corrective : valve objects : corrective of animation (pixels could stay on screen).

- **Modification** : dictionary : if an active dictionary exist, labels modification of « Text » object are stored in active language of dictionary.

11.05c

- Creation : new "Frigo" functions

- **Corrective** : Y movement for GROUP object are corrected (inverted).

11.05b

- **Corrective** : upgrade : value format prior than V11 is preserved.

- Corrective : Graphic editor (English version only) : fail to create new object.

- Creation : ST : F1 and F2 allow to introduce / suppress begin and end of commentary.

11.05a

- **Creation** : graphics : new object « Notepad » allowing to display text file.

- Corrective : Getxxx functions for cylinders are limited by stem outlet.

- Corrective : fonction « Undo ».

- Creation : Pro32xx.EXE could be launched with M1 à M5 parameters (screen 1 to 5).

- **Creation** : graphics : new "<u>Vidéo</u>" object working with Pro32Video.EXE player and "<u>VideoLoad</u>" instruction.

- Creation : Ladder and ST : new function "ScreenParam".

- **Corrective** : runtime : minor unsightly display in "Objects" mode.

- **Corrective** : print report incomplete.

- Creation : font size of Ladder and ST editors can be adjusted thru preferences.

- Creation : colors for Ladder list can be adjusted with preferences.

- Creation : a « User » palette with 16 colors can be used. Colors could be adjust thru « Preferences »

in project explorer and are stored in PROSIMUL.INI file. In the Color Dialog Box, a « Palette » button allows switching between « System » or « User » palette of colors.

V12.05A3 119 CIMI

V11.04b (17/01/2017)

- **Corrective** : EIP driver : CID number is coded on 2 bytes with low byte of IP client address.

(in case of multiple client PC communicating with same IP server).

- Corrective : Runtime : in case of dialog box opening, graphic animations stay actives.

V11.03d (15/12/2016)

- Corrective : of dialog boxes in english version (boxes that always stay on topmost position).
- Corrective : graphic editor : minor correctives of display un "page mode".
- Creation : new integration of parallel I/O box Sealevel 8227 on USB port.
- Corrective : OPC driver : application fault if configured with a uninstalled OPC server.
- Corrective : graphic editor : on page change with background color, flickering problem is solved.
- Corrective : Structured Text Editor : program backup could be partial under virtual system.
- Creation : projects are protected from double use on the same computer.

V11.02 (09/11/2016)

- Corrective : ENIP driver : added "Stop" session and "Restart" session functions.

- **Creation** : Graphic editor : Line object can be non-displayed by giving -1 to Display or/and Clean value colors.

- Creation : Graphic editor : « Paste Object Only » function (paste without animation parameters).

- Corrective : "Group" animation (CACHE & X/Y couldn't work simultaneously).

- **Creation** : Ladder/Litteral :

new instruction « % » : like MOD (modulo)

new instruction « >< » : Abs Near of... : OP1><OP2 equal Abs(OP1)<=OP2

 $ex : B_CAPTEUR = (W_POSITION - 100) >< 10$

 \rightarrow B_CAPTEUR is true if W_POSITION is include between 90 and 110

operators « + , - , *, / , % » could be use in logical equation in Literal langage

- **Modification** : Ethernet drivers : « Sleep » time becomes variable (10% of communication period). This modification is done for powerless computer.

- Modification : Ethernet drivers : received data can be largest than 255 bytes.

- Creation : Graphic editor : display and magnetism steps can be adjusted separately.

- Corrective : Graphic editor : minor display correctives for boxes "Colors", "Styles" and "Fonts".

- Modification : Graphics/Ladder/ST/Chart : unused items aren't displayed in Project Explorer. A right click on the root of items allow to access # Add >> menu

right click on the root of items allow to access « **Add** » menu.

- $Creation: Ladder/ST: \ll Call \gg instruction can operate with program names. Ex Ladder:$

CALL#MYPROG Ex ST : Call 'MyProg' (between simple quotes).

- **Modification** : Ladder/ST : available programs are up from 10 to 16.

V11.01 (09/10/2016) - Upgrade

- **Modification** : Modbus/EIP/S7-ISO server : communication period apply only for the read operation of PLC outputs. The write operation of PLC inputs is done immediately if inputs are detected updated in PROSIMUL application. The communication cycle time is improved on average by 30%.

- Creation : local IP address (for Modbus-TCP/EIP/S7-ISO-TCP) could be selected depending from

number of application in PROSIMUL.INI.

- Corrective : "EIP driver : communication may not restart after a communication error.

- Modification : "Synchro communication" parameter is now available for EIP driver.

- Corrective : Literal : array of numeric variables can be greater than 100 elements.

- Corrective : Literal : bug may occur when passing en Run mode if a syntax error is detected.

- **Modification** : Literal editor : maxi characters per line is up to 1024 and maxi operand number is up to 15 operands per line.

- Corrective : Chart : error of symbol location when building chart.

- Corrective : bug may occur when replacing objects in .BIM library.

- **Creation** : Graphic editor : "Group" object have 2 animations : "Hide/display" and/or "Move X, Y position" of grouped objects.

- **Creation** : Graphic editor : function Zoom+, Zoom- available.

- Corrective : Graphic editor : « Cursor » object could take values out of max limit.

- Modification : Graphic editor : "Undo" function works with 5 levels.

- **Creation** : Graphic editor : « Background » function.

- Modification : Graphic editor : straight line selection zone is limited around the line.

- **Modification** : multi-screen selection is available by moving windows or with « Window \rightarrow Select screen » command.

- Creation : screen resolution change is managed (when new screen is selected).

- **Modification** : main window can be resized.

- **Modification** : serial communication state is visualized OK with green background in right position of status bar. On communication error, background status become red. If any variable is in forced state, background becomes yellow. Status display format is :

hh :mm :ss [max execution cycle duration] [F: number of forced var] [C: exchange count]..

V10.30 (11/07/2016)

- Modification : EthernetIP driver : files and variables above 254 are accessible.

- **Modification** : links of function block are redraw.

- Creation : Runtime : auto-sizing of graphics if parameter "Animations" is on "Page"

(Configuration/Application) and screen limit is selected (Grid tool).

- Creation : Graphic editor : [ALT] key allow to select successively backgrounded objects.

- Creation : Graphic editor : new tool for objects group rotation (right click).
- Corrective : occasional error when calling open/save file dialog (V10.29 only).
- Corrective : error may occur when calling Visudyn menu.
- Creation : Graphic editor : new objects « Table_Bargraphe ».
- Création : Ladder / Literal : new function AtgPi(x ;y) returning angle between -180° to $+180^{\circ}$.

V10.29 (01/02/2016)

- Creation : when starting simulation, SYS_INIT_APPLI pulse to 1 during the first cycle.

- Creation : Application Configuration : current DAT file can be used to initialize unforced variables.

- **Creation** : in RUN mode, a backup of variables is done each 5 minutes in a file named APPLI_NAME.DAT.

- **Modification** : standard "File dialog box" are used.

- Corrective : printing on Windows 64 bits is now efficient.

V10.28 (04/12/2015)

- **Modification** : All communication drivers : high and low bytes can be switched for digital or analog values.

- Corrective : Object "curve auto" Display error if Y scale is equal to 1.
- Corrective : Runtime stop Error could occur if Ethernet communication fail.
- **Correctives** : Monitoring List of variables + Data export + Data suppression.
- Corrective : Graphics Decimal values in curve object were not correctly displayed.

V10.27 (09/09/2015)

- Modification : Graphic Editor "Clean" menu. Type of animation variable is fully controlled.
- Corrective : bug can occur when creating Literal program (V10.26 only).
- Modification : S7-ISO-TCP driver : high and low bytes are switched for analog values.
- Corrective : of communication retries when timeout occur (S7-ISO-TCP and ETHERNETIP).

V10.26 (30/06/2015)

- Creation : Ladder/Litteral : function StopApp can display other Prosimul application.
- Creation : Ladder/Litteral : StopApp function can stop other Prosimul application.

- **Creation** : Ladder/Litteral : new <u>InfoApp</u> function (to collect information of other loaded Prosimul applications).

- Creation : Graphic editor : new triangular « Mobile » object horizontally oriented.

- **Creation** : Ladder/Literal: for information instructions (GetSX, GetLeftX, ...), second operand can be either number of object or label of object with quote delimiters like GetSX(0;"Tapis1").

- **Creation** : Function Blocks: in Run mode dynamic I/O value are displayed.

- **Creation** : SYS_PAGE_PROSIMUL variable can call Grafcet pages (value 20 to 27) and Function Blocks (value equal 30).

- **Creation** : numeric values can be input with graphic dialog box.
- Creation : Graphic Editor : new "Curve" object that allow to show time on abscissa.
- Corrective : graphic problem may occur in case of short PROSIMUL period (< 10ms).
- Corrective : problem may occur when ending PROSIMUL in case of long serial timeout (> 500ms).
- **Corrective** : Function blocks may dysfunction in case of short PROSIMUL period (< 10ms).

- **Modification** : GetDateTime function with first parameter equal to 10 return elapsed milliseconds in the day (since 0h).

V10.24-25 (30/05/2015)

- Creation : Ethernet TCP/IP drivers : TCP port can be selected.

- **Modification** : Print Report : for PDF printer one file is used for all outputs.

- **Creation** : Master/Slaves applications : Modbus client communication can be synchronised \rightarrow see Application configuration, parameter "Synchro Data".

- **Modification** : Print Report : for PDF printer one file is used for all outputs.

- **Creation** : "Cmd_Mode" variable for graphic object binary animation : if value is ≥ 100 , click on object now generate a pulse ≥ 100 ms (only for new created objects).

- **Modification** : Ethernet IP configuration : "Channel" of target module can be selected behind IP address (ex : 192.168.2.66/3).

- Modification : if 2 Function blocks "Conveyor" are linked (FWD->FWD or REV->REV), flows

(FWD or REV) are synchronised on the same time cycle.

- **Modification** : Graphic editor : "Table_Fill" and "Table_Value" can be oriented top to bottom or bottom to top.

- Corrective : crash may occur when passing from Stop to Run or Run to Stop mode.
- Corrective : Grafcet and Function Blocks editors. Minors bugs when selecting objects.
- Corrective : Graphic editor: problem may occur when creating "Viewmeter" or "Cursor" objects.

V10.22 – 23 (31/03/2015)

- **Modification** : Help : HLP format is no longer supported. Only PDF file is updated.
- **Modification** : Modbus protocol: slave number can optionally be configured after IP address (ex: 192.168.2.65/2 means slave 2).

- **Modification** : Modbus protocol: high byte or low byte order transmission can be configured thru new field. 1= High Byte first (Normal), 0=Low Byte first. Modbus applications must be reconfigured.

- Corrective : Runtime. Animations fault if "Initialization" option is not selected..
- Creation : Graphic editor. New command "Duplicate" (=Copy/Paste).
- Creation : Graphic editor. Curve object now store 1000 latest values.
- Corrective : Graphic editor. Return value of animated GIF.
- Corrective : Graphic editor. Bug when creating new object (English version only).

V10.20-21 (08/01/2015)

- Creation : Commands [Ctrl][C/V/X] are available for all editors.
- Corrective : "Cursor" object. Left/Right commands do not work properly.
- Creation : New function block PID standard (the first model has parallel structure).
- Creation : When opening APPLI.SIM project, APPLI.BAT file can be executed (if existing).
- Corrective : BODE function (only for V10.19 version).

V10.19 (09/09/2014)

- Corrective : Ladder : functions TBCOP and NCOP (only for V10.18 version).
- Creation : Ladder/Literal : new functions for flow treatment : « DeltaP », « Flow »..
- **Corrective** : Literal editor : 2nd operand of functions can be a result of operators.

V10.18 (23/07/2014)

- Creation : Ladder/Literal : new functions for moist air treatments :« DeltaZero »,

« PVapeurPatmRs », « SVapeurTah », « PVapeurTahHr », « RoAirPasTabs », « RoVapeurPvTabs », « RsPvPas », « HsTahRs », « HkDtRs ».

- Modification : Ladder/Literal : instructions set is standardized and execution time optimized.
- Creation : Graphic editor : new object Desk « Bargraphe » with N piloted level.
- **Corrective** : Grafcet editor : "renumber" function modify existing labels in Literal language.
- Corrective : Variables editor : "increment" function modify existing labels in Literal language.

V12.05A3 123 CIMI

V10.16-17 (23/06/2014)

- Creation : interface with CoDeSys OPC server is integrated.

- **Corrective** : Monitoring. Limitation of 10.000 dynamic display values (application may crash for wide quantity depending from configurations).

- Corrective : PID function block. Min saturation did not work properly.
- Corrective : Starting PROSIMUL without any configured printer could crash software.
- Corrective : Monitoring : time display period greater than 24 hours is corrected.
- Corrective : Monitoring: multiple access on stored data could fail (RUN mode).

- **Corrective** : Function blocks : some hazardous lines could appear when passing in STOP. Blocks links are modified.

- Creation : begin of test with Windows 64 bits (in STOP mode without communication).

V10.15 (13/05/2014)

- **Creation** : Graphic editor : [L] key and Grid menu allow to display a screen user limit (no, 800x600, 1024x768, 1280x1024).

- **Corrective** : Ladder : instruction "EBM" (writing bit of word – obsolete).

V10.14 (01/04/2014)

- Creation : Graphic editor : [0] key allow to modify all animation colours for selected object.

- **Creation** : Monitoring: Parameters lists can be loaded and stored thru "Parameters" menu. Existing lists are accessible in this menu.

- **Creation** : Monitoring: Data files are search at +- 10 days around current date.

- Creation : Graphic editor : new object "Animated GIF".

- **Creation** : New function "StopApp" (read Lock state and allow to stop / restart application). See Literal chapter.

$V10.12x \rightarrow V10.13 (06/03/2014)$

- Corrective : OPC configuration : PLC target name with S/R/P/N/U letter.

- **Corrective** : Graphic editor : TAB_SYMB display float values in wrong format.

- Corrective : EthernetIP driver : Low and High bytes inversion and bug for socket initialization.

- Corrective : Monitoring function could modify exchange configuration.

- Creation : Festo Usb Easyport access (64DIO+16AI+8AO max) is integrated.

- **Creation** : New function "MsgLog" use to write user message to PROSIMUL.LOG file. See Literal chapter.

V10.11 (31/01/2014)

- Modification : variable inputs. New shortcuts (keyboard and mouse right-click).

- Corrective : Literal : "for ... next" loop with decremented index.

- **Creation** : when passing in STOP mode, SYS_CYCLE_PROSIMUL variable is set to -1 during one program cycle (LADDER/Literal). This can be used for stop mode detection.

- **Creation** : in case of Communication error, SYS_COMPTEUR_ECHANGE variable is set to -1 and can be tested.

- Modification : Monitoring : HVS files directories can be organised by years (\Chrono\YYYY).

- **Corrective** : OPC client : bug when starting RUN mode two times.

V10.10 (10/01/2014)

- Corrective : Unicode texts memory allocation. Could cause PROSIMUL "crash".
- Creation : Graphic editor. New keyboard shortcuts.
- Creation : Graphic editor. New "PIPE" objects with border and background colour animations.

V10.06/07/08/09 (02/01/2014)

- Corrective : text and value default parameters (font, alignement) are store in .SIM project.

- Corrective : graphic editor : pictures with null size (RATIO_X.Y) can be selected in Stop mode.

- **Corrective** : runtime period is adjust to 10ms for new application and can't be configured below 1ms.

- Corrective : of import/export function (bug with 10.05 version only).

- Correctives : Grafcet and Function Blocks editors (cells moving and cursors).

- **Modification** : function blocks « Intégrator », « Sommateur » et « Polynôme » have new parameters « Minimum » and « Initial value ».

- **Modification** : Monitoring : left and right keyboard action allow to move time from one time base before or after current display.

- **Creation** : graphic object « TABLE_SYMB » (section « Various ») allow to display a table of symbols and values that be force in RUN mode.

- **Modification** : for graphic objects « TABLE » with "force" parameter enabled, in Run mode, the forced value in the table depends on the position of the mouse click.

- Modification : Ladder editor : wheel mouse operate.

- **Modification** : Ladder/Literal editors : main program can be written in Ladder or Literal language.
- **Creation** : Function editor : new bloc « Split-Range » (Warm/Cold or Quick/Precise functions).
- **Modification** : New exchange configuration dialog box + Ethernet frames up to 1024 bytes.
- Creation : Graphic editor : new object Desk "PUSH-BUTTON" (with two circles).

- **Modification** : Graphic Editor. By shifting [CTRL] key, user can select objects by zone without selecting background objet.

- **Modification** : Graphic Editor. [M] key toggle magnetism function.

V10.05 (01/08/2013)

- Creation : "S7-ISO on TCP" communication driver to access S7 PLC thru Ethernet way.

- **Corrective** : of "Copy / paste " function in graphic editor.

- **Creation** : Monitoring function : displayed variables and display parameters can be store or read from different .INI files.

V10.04 (28/06/2013)

- **Creation** : "Copy/Paste" functions of editors work now with ClipBoard. It available copy/paste operation between different .SIM applications with same databases.

- **Corrective** : of Monitoring dynamic visualization (bad time scale and sometimes crash of application).

- **Creation** : Graphic Editor : texts can be draw with Fixed Vertical Size or Automatic adaptation to Horizontal Size depending from len of characters.

- **Creation** : Monitoring function : Export function can work for current display day or for all month or year including the current display day. An utility under Excel can be provided to analyze data.

- Creation : Graphic Editor : a right click with selected Value objects allow to reformat all values.

- Modification : Runtime start on the last displayed graphic page.

V10.03 (23/05/2013)

- **Creation** : Monitoring function : if a subdirectory "Chrono" exists, HVS files are store and read from it by priority.

- **Creation** : Monitoring function : selected variables and options are stored in the global file NOM_APPLI.INI which is read (if exist) on each day viewing or when reopening TimeStamp function.

- **Creation** : Monitoring function : a "Mean Values" tool is created (0=off).

- Corrective : Integer values are displayed with the selected number of digits.

- Modification : Bode function is improved.

- **Creation** : slave applications (Share database) are automatically close when master application get stop.

- **Creation** : Function block PID with parameters Kp, 1/Ti, Td, Td/N and limits for integrator saturation.

- Modification : Max variables database is increase to 2048 instead of 1024.

V10.02 (02/04/2013)

- **Corrective** : minors bugs (Grafcet editor, Function blocks, CURSOR graphic object with integer association, ...).

- **Corrective** : exchange configuration thru S7-ONLINE driver.

- Creation : daily HVS timestamp file can be reinitialized on each running start.

V10.01 (22/03/2013) - Upgrade

- Creation : Monitoring function.

HVS files are stored by days continuously. Selected displayed variables are transmitted from day to day. File name must be regular : NAMEAPPLI_YYYY-MM-DD.HVS.

The timestamps menu allows to navigate to next or previous days or to load a specific date. By default, the current day is loaded and dynamically displayed for the current day. 100 variables (25 in previous version) can be monitored and are ranked by alphabetic order.

- **Modification** : **VisuDyn** tables (FORCE / LITERAL and LADDER language / TIMESTAMP LIST). Those tables are now ranked by alphabetical order.

- Creation : SendMail function is created (see Literal language chapter).
- **Creation** : WinExec function is created (see Literal language chapter)
- **Creation** : GetDateTime function is created (see Literal language chapter)

- Creation : PROSIMUL applications (3 max) can work in master-slave mode (application

configuration). One application is master of database and 2 others can communicate with other PLC for example). The exchanged binary I/O origin can be configured (Exchange Configuration).

V9.05 (XX/01/2013)

- Corrective : minors bugs of data display in timestamp function.

- **Creation** : graphic object "Analog-Viewmeter" is created.

- **Creation** : graphic object "Cursor" is created. This object can be controlled by right and left arrows or cursor movement.

- **Modification** : Timestamp file format is modified (file .HVS) to include Day and Time start of records.

- **Creation** : graphic editor : the mouse wheel associated with [CTRL] key allow a precise and homothetic resizing function.

V9.04 (12/10/2012)

- **Modification** : objects « Text », « Panel », « Pipe », « Motor », « Pump » can be animated with X,Y movement.

- Creation : OPC MATRIKON (Matrikon.OPC.Universal.1) Server access is available.

- **Creation** : EthernetIP driver (Rockwell). Ethernet access to PLC with integrated port or ENI module. Access is available only to Nx file (for Tags please configure mapping).

- **Creation** : A Lock Menu is available in Run Mode. If the application is protected, the password must be typed. All commands are locked.

- **Modification** : when dictionary is imported, inexistent translations are labelled "-----Not Found-----" in PROSIMUL.LOG.

V9.03 (19/10/2011)

- Creation : access to OPC server Kepware.KEPServerEX.V5.

V9.02 (06/05/2011)

- Corrective : OPC server communication name was incorrect for Rockwell.

V9.01 (15/04/2011)

- Corrective : correctives of some minor display faults (objects containing texts).

V9.00 (15/03/2011)

- **Creation** : .SIM application can be protected by password. This password is configurated in Application configuration dialog box.

V8.02 (xx/08/2010)

- **Creation** : remote OPC server access. Choose the OPC server name and fill the « Target Address" field. WARNING: all existent OPC configurations must be revalidate (see Chapter Communication/OPC in this documentation).

- Creation : MODBUS TCP-IP access can use FC03 + FC16 or (new) FC23 (R/W multiples registers

– unavailable on many PLC).

- Corrective: in some case, after grouping objects operation, the graphic page could generate
- Windows crash. A new menu is create to clean old application (Graph / Clean).

- **Corrective**: for centred or right justified text.

V8.00/V8.01 (25/04/20100-10/05/2010)

- **Creation**: graphic objects label becomes **Unicode** coded. They can store international font characters. A multilingual **dictionary** (see Main Menu) can be exported or imported for different Runtime language views. Creation and Runtime languages are declared thru Application Configuration in Navigator. Applications must be converted (Upgrade V7->V8).

- Creation: New MODBUS-TCP/IP server thru WinSocks (waiting for client connexion).

V7.30/31 (18/07/2008)

- **Creation**: Graphic editor – The "Cmd Mode" (0=one push to force object, 1=continuous action to force) works with "Text" objects.

- **Creation**: Ladder and Literal editors – New instruction "WriteIni(OP1;OP2) that allow to change the value and the initial value of OP1 with the current value of OP2..

- Creation: Exchange New protocol "MODBUS-TCP/IP" direct to PLC thru WinSocks.
- Modification: Runtime dynamics variables lists are sorted by types.

V7.29x (21/04/2008)

- Creation: New menu "Window" that allow to switch between PROSIMUL applications.
- Creation: The mouse wheel is operating in Graphic and Variables pages.

- **Creation**: Graphics – the windows can be moved by mouse wheel and keyboard (direction / Home / End keys).

- Creation: Variables editor positions on each tables are memorized.
- Corrective: Ladder the unforc instruction "U#BIT" operate correctly (with logic conditions).

V7.28x (17/03/2008)

- **Creation**: Communication – OPC and DataBase interfaces with Direct-Link SW1000 (Applicom / Woodhead) validated.

- Corrective: "Dev.Only" graphic objects are displayed only in development mode.
- Corrective: "graphic editor foreground function fail if more than 400 objects on page.
- Modification: literal editor double-click selection select entire word.
- Corrective: "graphic editor problem with colour display for "table" objects.

- **Corrective**: Bug when quitting Run mode if the mouse move on graphic page that use grouped objects.

V7.27 (Bêta1 – Bêta2)

- Corrective: Report function (problem if graphic page isn't opened).

- Corrective: Application crash when comments exist in Ladder in certain cases.

- **Corrective**: Bug when quitting Run mode if the mouse move on graphic page that use grouped objects.

- Creation: Graphic editor: new object "IMAGE" in the "Others" family

(BMP/GIF/JPG/PNG/TIF/EMF format accepted). This object can be moved, resized and rotated. - **Creation**: Graphic editor: a variable named "Cmd Mode" is defined for "Desk" and "Pipe" objects. It allow to force the in two modes (value 0=push one time to force, 1: continuous action to force). - **Creation**: Graphic editor: the size modification of a graphic objects group is possible thru Property

dialog box.

- Creation: new functions Int(X;Y) and Float(X;Y) usable in Ladder and Literal.
- Creation: new functions that allow to get dimensions, position and coordinates of graphics objects (GetSX, GetSY, GetX1, GetY1, GetX2, GetY2, GetLeftX, GetTopY, GetRightX, GetBotY). Used syntax : Get...(page number, object number) using information obtain with "Object Properties" dialog box (in title bar).

- Creation: Graphic editor: new object "Conveyor" in "Rotation 2D" family.

- **Creation**: Graphic editor: new objects "TABLE_FILL" and "TABLE_VALUE in "Others" family. They allow to display some values with different colours (like FILL object) and with contents. The first element of the table must be the table size.

- **Modification**: Function blocks : the internal values of "Delay" and "Conveyor" blocks can be writed to Database thru the VALUES parameter.

- Corrective: Instruction of table copy in Literal editor . Ex: TAB1[N] = TAB[N].

- **Corrective**: Grafcet – erased cells could be associated with non null variables.

- **Corrective**: Literal – writing 0 value to bit array can produce bad result.

- **Modification**: Application Configuration – The graphic mode for drawing objects can be choose according to the best time response; by "page" all objects are redraw; by "objects" only evolving object (and their background) are redraw.

V7.26 (19/04/2007)

- Modification: New parameters X and Y offset for "2D Rotation" objects.

- Creation: New function hypotenuse (Hypo) for Ladder and Litteral language.
- Creation: New graphic object "HINGE" in graphic editor.
- Modification: For real values the characters ".0" are automatically added if non existent.
- Corrective: Literal Editor Screen movement corrected.
- Modification: Graphics objects can be sized in "Animation Box".
- Corrective: Literal Editor Logn instruction corrected.
- Modification: Grafcet and Functions Editors : blocks can be moved by mouse.

V7.25 (03/04/2007)

- Corrective: Problem of memory size in Runtime mode.

- **Modification**: Double clicking on .SIM application if configured in "Training mode" launch directly the application in RUN mode .

- Modification: The "No printer found" is now redirected to PROSIMUL.LOG file.

V7.24 (29/03/2007)

- Corrective: Problem of memorization of Literal Compilation solved when RUN mode start.

V7.22/23 (15/03/2007)

- Modification: Graphic Editor – Animation of distributor T1 modified.

- **Modification**: Graphic Editor – Animation of jack actuator – The background colour is used to fill the emptying part.

- Modification: Literal Editor – Instruction MOD is tested for null modulo.

- Modification: Literal Editor – The presence of separator ":" is tested in program structure.

- Modification: Literal Editor - The commentary can include few lines. It begin at the line including

(* and finish after the line containing the two attached characters *)

- Creation: The Runtime period can be adjust thru the Application Configuration DialogBox.

- Corrective: OPC client is modified to avoid any starting problem on XP system.

- Corrective: Inaccessible functions with Runtime Key are locked.

V7.21 (17/12/2006)

- **Corrective**: Literal Editor – The variable replacement operate on variable that are preceded by tabulations.

- **Corrective**: Literal Editor – Some "End line" characters may be automatically corrected by editor. A message is display in that case

V7.20 (13/12/2006)

- **Creation**: Literal Editor – The colours of Comments, Variables, Operators, Keywords, .., can be selected thru the Preferences in the project navigator (or thru PROSIMUL.INI file loaded at the start of PROSIMUL).

- Modification: The messages are now stored in PROSIMUL.LOG file (but not in Errors.txt file).

- **Modification**: Variables Editor – Functions "Cut/Paste/Suppress/Insert" are modified to allow operations between "Cut" and "Paste".

- **Corrective**: Literal Program backup modified (problem when passing in RUN mode after Validation).

- **Corrective**: Graphic Editor – The objects with "Dev.Only" attribute but without animation are draw correctly.

V7.16 (22/11/2006)

- **Corrective**: Variables Editor – Modifications, Insertions and deletions are correctly modifying Literal programs.

- Corrective: The "Communication Lost" message is now displayed blinking in the status bar.

- Creation: The different categories of messages are displayed with different colours.

- **Creation**: A right-click in a Variable Edit zone, allow user to go in the DataBase (last option in context menu).

V7.15 (31/10/2006)

- Corrective: OPC Client - The VARIANT Objects are initialised to limit memory usage.

- Corrective: Runtime – The execution of Function Blocks is reactivated.

- **Corrective**: Translate tool – The translation using .TRA file operate on graphic pages and by option on variables and programs.

- Corrective: The "Communication Loss" information stop correctly when quitting RUN mode.

- **Corrective**: Runtime Ladder Visualization – Problem when closing Dynamic Visualization of Timer configured with small Time Base.

- **Creation**: Literal program – As Variables are modified in database, Literal programs are automatically modified.

- Creation: The Process Priority can be adjust thru "Configuration Application" dialog box.

V7.14 (18/10/2006)

- **Modification**: In case of variables (not Words) insertion/deletion, the variables in the communication table are conserved.

- **Corrective**: OPC client – Code source is modified to avoid memory usage increase in RUN mode with communication.

V7.13 (06/10/2006)

- Creation: Literal editor – New command [CTRL][A] to select entire text.

- **Modification**: In case of program unforce command (U# in Ladder or UnF in Literal), the unforce action is done only if the variable is forced (to reduce display time).

- **Corrective**: In the "Variables" window (RUN mode), the selected variable is freeze to allow its value to be modified.

V7.12 (26/09/2006)

- Corrective: In RUN mode, in case of "INIT_APPLI", problem of Literal program lost.

- Corrective: In RUN mode, the "Variables" window can slow down the exchange cycle.

- **Corrective**: In case of communication lost, the click out of the acknowledge box can freeze the menu commands -> cyclic message.

- **Corrective**: In case of variables insertion/deletion, the variables in the communication table are conserved.

V7.11 (09/09/2006)

- Modification: OPC exchange configuration : a list of installed OPC servers is displayed.

V7.10 (09/06/2006)

- Modification: LITERAL Editor Compilation speed is improved.
- Corrective: LITERAL Editor Problem of lost lines when passing from RUN to STOP.
- Creation: Graphic Editor New object "LINK_CURVE" (mechanic family).

- **Creation**: Graphic Editor – New object "SWITCH_3P" in Panel family. This object can pilot 2 variables (XOR function) by clicking on left or right part of the object in RUN mode.

V7.08 (02/05/2006)

- **Creation**: In RUN mode, the list of variables selected thru "Timestamp" function can be dynamically visualized thru "Tools" "Timestamp" in Prosimul Explorer, or by right click on empty zone of graphic pages.

- Corrective: Literal – Priority of operators *, /, +, -.

Operators * and / have same priority and are executed from left to right. Operators + and - have same priority and are executed from left to right. The priorities are defined in the Literal section of the documentation.

- **Corrective**: Literal – Automatic spacing after commentary lines.

V7.07 (28/04/2006)

- **Creation**: In RUN mode, the list of forced variables can be accessible thru the menu command Force -> List.

- **Creation**: Ladder / Literal – In RUN mode the command VisuDyn of the Ladder / Literal menu permit the dynamic visualization of used variables in the current program.

- Corrective: Literal Editor – Detection of sentence with insufficient operators.

- **Corrective**: Literal Editor – Operators / and * are tested in inverse order.

V7.06 (04/04/2006)

- Modification: Graphic Editor – Animation Box / new display of Points coordinates.

- Corrective: Literal Editor – Bad interpretation of Boolean comparison without operator (execution is correct).

- Corrective: Variables Editor – impossibility to modify / force value in RUN mode.

V7.05 (28/03/2006)

- Corrective : Literal -operations (PLUS, MOINS) deliver correct values.

V7.04 (24/03/2006)

- Modification: Literal – Functions can be imbricate in themselves (maxi 10 operators by line).

- Creation: Graphic Editor New "mechanic" object named LINK.
- Corrective: Graphic Editor Animation of vertical valves.
- Corrective: Graphic Editor Lines CPOS and CNEG when size is null.
- Corrective: Literal Bad duplication of program when creating new SR.

V7.03 (15/03/2006)

- Corrective : Literal Transfer INT to FLOAT with operators.
- Corrective : Literal Seizure of the negative real values (ex : -1.0).
- Corrective : Literal Put in 1 or 0 possible of the bits extracted from words (ex : M10 \cdot 4 = 1).
- Creation : Ladder / Literal functions ArcSinus (Asin) and ArcCosinus (Acos).

- Creation : Animation - A double-click on the box properties of Graphics objects allows to modify all animation colors.

- Creation : Converter Possibility of choosing a permutation between black and white colors.
- Creation : Graphics New types of objects : "mechanics".

V7.02 (08/03/2006)

- Corrective : Converter Update according to the evolutions 7.01.
- Corrective : Import Replacement of unitarian variable.
- Corrective : incorrect animation of objects " FILL " when the FRAME is informed in 0.
- Corrective : Variables impossible selection of variables SYS_ in version 7.01 only.
- Modification : Variables import Control doubloons and speechless characters.

V7.01 (27/02/2006) - Upgrade

- Corrective : Literal Editor – Interpretation of the logical equations with double parentheses.

- Corrective : RUN mode -« Priority » command allowing to decrease to level 1.
- Corrective : Mode RUN -refresh screen problem on page changes.
- Corrective : passage in STOP mode with doubles Escape key.

- Modification : in upgrade case of .SIM file, characters replacements are made in the following way : characters "(" ")" "," ";" "#" "." are replaced by the character "_" characters "<" ">" "=" "+" "-" "*" "/" "%" "[" "]" are respectively replaced by the characters "L" "G"

"E" "P" "M" "X" "D" "R" "{" "}"

- Modification : Communication with OPC client - the target datas must be indicated in textual form (ex : %MW for Schneider, DB20 for Siemens, or TAGNAME for Rockwell).

- Creation : by default, colors are created in variables, SYS COLOR BLACK...WHITE into integers 5 to 20.

- Corrective : Literal - « mathematical » operations (COS, SIN,...) made with variables of integer type deliver correct values.

V6.02

- Corrective : Variable Editor - variable insertion / deletion problem when a Literal program exists before a ladder program.

- Corrective : Literal Editor variable insert function since Database.
- Creation : Literal Editor : list of last 10 variables in contextual menu.
- Corrective : Literal Editor : possibility of unforcing all types of variable (Unf)
- Corrective : interval functions ?1, ?2, ?5, ?10 in Ladder and Literal mode.
- Corrective : IMAGE object in movement can be forced.

- Creation : in Formation mode (application configuration) explorer is not displayed and page changes are made with [PgUp] and [PgDn] keys or the SYS_PAGE_PROSIMUL variable.

- Modification : Literal - FOR instruction works with an optional parameter STEP.

- Creation : Run – PROSIMUL process can be risen or lowered of Windows priority by the commands « Priority + / - ».

- Creation : Graphic Editor : 2 new objects of text type accepting 4 font colors (T_VISU) or 4 background colors (T_FOND).

- Modification : TEXT objects : if thickness of Style is greater than 1 text is displayed in bold.

- Corrective : Boolean and numeric operators - correct distribution of the intermediate results.

V6.01

- Modification : DF1-Direct driver - for automats PLC it will be no longer necessary to multiply the addresses of words by 2.

- Creation: the .SIM applications are now used with **versioning**. The oldest versions must be converted when opened. This conversion is not reversible.

- Correction : the translation files .TRA are now treated with or without blank line.

- Correction : the graphics objects with "Dev.Only" property can't be forced no longer.

- Modification : in all serial drivers, the parameter "Retries" permit to configure the number of failed exchanges before the driver stop.

- Correction : for CONVEYOR block – The accumulation is now correctly treated is speed is null. The initial state is also correct. The speed values admissible are integer from -24 to +24 (0 = stop; 1 = one step by one period).

- Modification : the targets "PROSIMUL" and "PRO32" are now indicated for Rockwell driver and OPC client and can be modified.

- Correction : Graphic Editor : an object position larger that 999 is authorized.

- Correction : the initial state of SYSTEM variables is unlock.

- Modification : the call of function keys must be associated with characters « { », « } » in symbol.

- Creation : LITERAL language. The choice can be done between LADDER or LITERAL for all subroutines Sri.

- Creation : Main Menu - Raz_Errors : enable the deletion of errors.TXT file.

V2005.12a

- Creation : software protection enabled with ALADDIN USB keys.